

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS) Issue date: 4/21/2025 Version: 1.0

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : 20-2354RCL

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Recommended use : Potting compound

Restrictions on use : Not to be used for any purpose other than the one the product was designed for

1.4. Supplier's details

Epoxies, Etc. 21 Starline Way Cranston, RI 02921 USA

T 401-946-5564 www.epoxies.com

1.5. Emergency phone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Skin sensitization, Category 1 H317 May cause an allergic skin reaction.

Reproductive toxicity, Category 1B H360 May damage fertility or the unborn child.

Hazardous to the aquatic environment — Acute Hazard, Category 2 H401 Toxic to aquatic life.

Hazardous to the aquatic environment — Chronic Hazard, Category 3 H412 Harmful to aquatic life with long lasting effects.

Full text of H statements : see section 16

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US)





Signal word (GHS US) : Danger

Hazard statements (GHS US)

: H317 - May cause an allergic skin reaction
H360 - May damage fertility or the unborn child

H401 - Toxic to aquatic life

H412 - Harmful to aquatic life with long lasting effects

Precautionary statements (GHS US) : P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read and understood.

P261 - Avoid breathing dust, fume, gas, mist, vapors, spray.

P272 - Contaminated work clothing must not be allowed out of the workplace.

P273 - Avoid release to the environment.

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P280 - Wear protective gloves, protective clothing, eye protection, face protection, and hearing protection.

P302+P352 - If on skin: Wash with plenty of water.

P308+P313 - If exposed or concerned: Get medical advice/attention.

P321 - Specific treatment (see supplemental first aid instruction on this label). P333+P313 - If skin irritation or rash occurs: Get medical advice or attention.

P362+P364 - Take off contaminated clothing and wash it before reuse.

P405 - Store locked up.

P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
1,2-Benzenedicarboxylic acid, 1,2-dibutyl ester	CAS-No.: 84-74-2	10 – 30	Skin Sens. 1, H317 Repr. 1B, H360 STOT SE 3, H335 Aquatic Acute 1, H400 Aquatic Chronic 2, H411

Comments : Components not listed are either non-hazardous or are below reportable limits.

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general : IF exposed or concerned: Get medical advice/attention.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs:

Get medical advice/attention.

First-aid measures after eye contact : Rinse eyes with water as a precaution.

First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation : None under normal conditions.

Symptoms/effects after skin contact : May cause an allergic skin reaction.

Symptoms/effects after eye contact : None under normal conditions.

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Symptoms/effects after ingestion : None under normal conditions.

Chronic symptoms : May damage fertility or the unborn child.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment : Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard : No fire hazard.

Explosion hazard : No direct explosion hazard. Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper

protective equipment, including respiratory protection.

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing

apparatus. Complete protective clothing.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb

spillage to prevent material-damage.

For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.

Emergency procedures : Only qualified personnel equipped with suitable protective equipment may intervene. Avoid

breathing dust/fume/gas/mist/vapors/spray.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer

to section 8: "Exposure controls/personal protection".

Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

Environmental precautions : Avoid release to the environment. Notify authorities if product enters sewers or public waters.

6.2. Methods and materials for containment and cleaning up

For containment : Collect spillage. Contain any spills with dikes or absorbents to prevent migration and entry into

sewers or streams. Stop leak, if possible without risk.

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public

waters.

Other information : Dispose of materials or solid residues at an authorized site.

For further information refer to section 13

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SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle

until all safety precautions have been read and understood. Wear personal protective equipment.

Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.

Hygiene measures : Separate working clothes from town clothes. Launder separately. Contaminated work clothing

should not be allowed out of the workplace. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.

7.2. Conditions for safe storage, including incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.

Storage conditions : Store locked up.

Packaging materials : Store always product in container of same material as original container.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

1,2-Benzenedicarboxylic acid, 1,2-dibutyl ester (84-74-2)

USA - ACGIH - Occupational Exposure Limits

ACGIH OEL TWA 5 mg/m³

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:

Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

Personal protective equipment symbol(s):







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SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state : Liquid

Color : According to product specification

Odor : Aromatic odour
Odor threshold : No data available
pH : No data available
Melting point : Not applicable
Freezing point : No data available
Boiling point : No data available

Flash point : No data available Flammability (solid, gas) : Not applicable. Vapor pressure : No data available Relative vapor density at 20°C : No data available Relative density : No data available Solubility : No data available Partition coefficient n-octanol/water (Log Pow) : No data available Auto-ignition temperature : No data available

Decomposition temperature : No data available Viscosity, kinematic : No data available Explosion limits : No data available Particle characteristics : No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified

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Acute toxicity (dermal) : Not classified Acute toxicity (inhalation) : Not classified

1,2-Benzenedicarboxylic acid, 1,2-dibutyl ester (84-74-2)		
LD50 oral rat	6279 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 7 day(s))	
LD50 oral	6300 mg/kg	
LD50 dermal rabbit	> 20000 mg/kg Source: ECHA	
LD50 dermal	20000 mg/kg	
LC50 Inhalation - Rat	≥ 15.58 mg/l (4 h, Rat, Male / female, Experimental value, Inhalation (aerosol), 14 day(s))	
LC50 Inhalation - Rat (Dust/Mist)	≥ 15.68 mg/l Source: ECHA	
ATE US (oral)	6279 mg/kg body weight	
ATE US (dermal)	20000 mg/kg body weight	

Skin corrosion/irritation : Not classified

Serious eye damage/irritation : Not classified

Respiratory or skin sensitization : May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : May damage fertility or the unborn child.

1,2-Benzenedicarboxylic acid, 1,2-dibutyl ester (84-74-2)		
LOAEL (animal/male, F1)	52 mg/kg body weight Animal: rat, Animal sex: male	
NOAEL (animal/female, F0/P)	385 mg/kg body weight Animal: rat, Animal sex: female	

STOT-single exposure : Not classified

1,2-Benzenedicarboxylic acid, 1,2-dibutyl ester (84-74-2)		
STOT-single exposure	May cause respiratory irritation.	

STOT-repeated exposure : Not classified

1,2-Benzenedicarboxylic acid, 1,2-dibutyl ester (84-74-2)	
LOAEL (oral,rat,90 days)	752 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
NOAEL (oral,rat,90 days)	152 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Aspiration hazard : Not classified

Chronic symptoms

1,2-Benzenedicarboxylic acid, 1,2-dibutyl ester (84-74-2)		
Viscosity, kinematic 18.8 mm²/s (20 °C, ASTM D445: Capillary viscometer)		
Symptoms/effects after inhalation :	None under normal conditions.	
Symptoms/effects after skin contact :	May cause an allergic skin reaction.	
Symptoms/effects after eye contact :	None under normal conditions.	
Symptoms/effects after ingestion :	None under normal conditions.	

: May damage fertility or the unborn child.

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SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general : Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Hazardous to the aquatic environment, short-term

(acute)

: Toxic to aquatic life.

Hazardous to the aquatic environment, long-term

: Harmful to aquatic life with long lasting effects.

(chronic)

1,2-Benzenedicarboxylic acid, 1,2-dibutyl ester (84-74-2)		
EC50 - Crustacea [1]	2.99 mg/l (EPA OPPTS 850.1035, 48 h, Daphnia magna, Static system, Experimental value, Lethal)	
EC50 72h - Algae [1]	8.38 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)	
EC50 72h - Algae [2]	2.12 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)	
ErC50 algae	0.4 mg/l	
LOEC (chronic)	0.811 mg/l Test organisms (species): Daphnia magna Duration: '21 d'	
NOEC (chronic)	0.158 mg/l Test organisms (species): Daphnia magna Duration: '21 d'	
NOEC chronic fish	0.1 mg/l	

12.2. Persistence and degradability

20-2354RCL		
Persistence and degradability	Not rapidly degradable	
1,2-Benzenedicarboxylic acid, 1,2-dibutyl ester (84-74-2)		
Persistence and degradability Biodegradable in the soil, Readily biodegradable in water.		
Biochemical oxygen demand (BOD) 0.43 g O ₂ /g substance		
ThOD	2.24 g O ₂ /g substance	

12.3. Bioaccumulative potential

1,2-Benzenedicarboxylic acid, 1,2-dibutyl ester (84-74-2)		
BCF - Fish [1]	1.8 l/kg (OECD 305: Bioconcentration: Flow-Through Fish Test, 28 day(s), Cyprinus carpio, Experimental value)	
Partition coefficient n-octanol/water (Log Pow)	4.46 (Experimental value, EU Method A.8: Partition Coefficient, 30 °C)	
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).	

12.4. Mobility in soil

1,2-Benzenedicarboxylic acid, 1,2-dibutyl ester (84-74-2)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	3.0635 (log Koc, SRC PCKOCWIN v2.0, QSAR)
Ecology - soil	Low potential for mobility in soil.

12.5. Other adverse effects

Ozone : Not classified

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Fluorinated greenhouse gases : No

SECTION 13 Disposal considerations

Regional waste regulation : Disposal must be done according to official regulations.

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Sewage disposal recommendations : Disposal must be done according to official regulations. Product/Packaging disposal recommendations : Disposal must be done according to official regulations.

Additional information : Do not re-use empty containers.

SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number	14.1. UN number		
Not regulated	Not applicable	Not applicable	Not applicable
14.2. Proper Shipping Name			
Not regulated	Not applicable	Not applicable	Not applicable
14.3. Transport hazard class(es	14.3. Transport hazard class(es)		
Not regulated	Not applicable	Not applicable	Not applicable
14.4. Packing group			
Not regulated	Not applicable	Not applicable	Not applicable
14.5. Environmental hazards			
Not regulated	Not applicable	Not applicable	Not applicable
No supplementary information available			

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT

Not regulated

TDG

Not applicable

IMDG

Not applicable

IATA

Not applicable

SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

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Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

1,2-Benzenedicarboxylic acid, 1,2-dibutyl ester CAS-No. 84-74-2 10 – 30%

1,2-Benzenedicarboxylic acid, 1,2-dibutyl ester (84-74-2)

Listed on EPA Hazardous Air Pollutant (HAPS)

CERCLA RQ 10 lb

15.2. International regulations

CANADA

1,2-Benzenedicarboxylic acid, 1,2-dibutyl ester (84-74-2)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

1,2-Benzenedicarboxylic acid, 1,2-dibutyl ester (84-74-2)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. State regulations



This product can expose you to Di-n-butyl phthalate (DBP), which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Component	State or local regulations
1,2-Benzenedicarboxylic acid, 1,2-dibutyl ester(84-74-2)	U.S Massachusetts - Right To Know List; U.S New Jersey - Right to Know Hazardous Substance List; U.S Pennsylvania - RTK (Right to Know) List

SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

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Full text of hazard classes and H-statements	
H317	May cause an allergic skin reaction
H335	May cause respiratory irritation
H360	May damage fertility or the unborn child
H400	Very toxic to aquatic life
H401	Toxic to aquatic life
H411	Toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.