SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : EP15-GROUT Part B

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

No additional information available

1.4. Supplier's details

Echem
4102 El Rey Road SE
Albuquerque, New Mexico
United States
T (505) 832-3667 - F (505) 217-3721
https://e-chem.net/

1.5. Emergency phone number

Emergency number : 1-800-424-9300
For Chemical Emergency Call Chemtrec 24hr/day 7days/week
Within USA and Canada: 1-800-424-9300
Outside USA and Canada: 703-527-3887
(collect calls accepted)

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Acute toxicity (dermal), Category 4	H312	Harmful in contact with skin.
Skin corrosion/irritation, Category 1B	H314	Causes severe skin burns and eye damage.
Serious eye damage/eye irritation, Category 1	H318	Causes serious eye damage.
Skin sensitization, Category 1	H317	May cause an allergic skin reaction.
Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation	H335	May cause respiratory irritation.
Hazardous to the aquatic environment — Chronic Hazard, Category 3	H412	Harmful to aquatic life with long lasting effects.

Full text of H statements : see section 16

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :

Signal word (GHS US) : Danger
Hazard statements (GHS US) : H312 - Harmful in contact with skin
H314 - Causes severe skin burns and eye damage
H317 - May cause an allergic skin reaction

		H318 - Causes serious eye damage H335 - May cause respiratory irritation H412 - Harmful to aquatic life with long lasting effects
Precautionary statements (GHS US)	:	P260 - Do not breathe dust, fume, gas, mist, vapours, spray. P261 - Avoid breathing dust, fume, gas, mist, vapours, spray. P264 - Wash hands, forearms and face thoroughly after handling. P271 - Use only outdoors or in a well-ventilated area. P272 - Contaminated work clothing must not be allowed out of the workplace. P273 - Avoid release to the environment. P280 - Wear protective gloves, protective clothing, eye protection, face protection, and hearing protection. P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting. P302+P352 - If on skin: Wash with plenty of water. P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P310 - Immediately call a poison center or doctor. P312 - Call a poison center or doctor if you feel unwell. P321 - Specific treatment (see supplemental first aid instruction on this label). P322 - Specific treatment (see supplemental first aid instruction on this label) P333+P313 - If skin irritation or rash occurs: Get medical advice or attention. P362+P364 - Take off contaminated clothing and wash it before reuse. P363 - Take off immediately all contaminated clothing and wash it before reuse. P403+P233 - Store in a well-ventilated place. Keep container tightly closed. P405 - Store locked up. P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Fatty acids, tall-oil, reaction products with tetraethylenepentamine	CAS-No.: 68953-36-6	≥ 30	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H335

Name	Product identifier	%	GHS US classification
Triethylenetetramine	CAS-No.: 112-24-3	10 – 60	Acute Tox. 4 (Dermal), H312 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Chronic 3, H412
Tetraethylenepentamine	CAS-No.: 112-57-2	< 30	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Skin Corr. 1A, H314 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 2, H411

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general : Call a physician immediately.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor/physician if you feel unwell.

First-aid measures after skin contact : Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. Call a physician immediately.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.

First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation : May cause respiratory irritation.

Symptoms/effects after skin contact : Burns. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Serious damage to eyes.

Symptoms/effects after ingestion : Burns.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment : Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin, eyes and clothing. Do not breathe dust/fume/gas/mist/vapors/spray.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

Environmental precautions : Avoid release to the environment.

6.2. Methods and materials for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

For further information refer to section 13

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Do not get in eyes, on skin, or on clothing. Wear personal protective equipment. Use only outdoors or in a well-ventilated area. Do not breathe dust/fume/gas/mist/vapors/spray.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Hand protection:
Protective gloves

Eye protection:
Safety glasses

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):

SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	:	Liquid
Color	:	Mixture contains one or more component(s) which have the following colour(s): Colourless to yellow Colourless Yellow
Odor	:	There may be no odour warning properties, odour is subjective and inadequate to warn of overexposure. Mixture contains one or more component(s) which have the following odour: Ammonia odour Mild odour
Odor threshold	:	No data available
pH	:	No data available
Melting point	:	Not applicable
Freezing point	:	No data available
Boiling point	:	No data available
Flash point	:	No data available
Flammability (solid, gas)	:	Not applicable.
Vapor pressure	:	No data available
Relative vapor density at 20°C	:	No data available
Relative density	:	No data available
Solubility	:	No data available
Partition coefficient n-octanol/water (Log Pow)	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity, kinematic	:	No data available
Explosion limits	:	No data available
Particle characteristics	:	No data available

Triethylenetetramine	
Particle characteristics	No data available

Fatty acids, tall-oil, reaction products with tetraethylenepentamine	
Particle characteristics	No data available

Tetraethylenepentamine	
Particle characteristics	No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Harmful in contact with skin.
Acute toxicity (inhalation) : Not classified

EP15-GROUT Part B	
ATE US (dermal)	1418.796 mg/kg body weight

Triethylenetetramine (112-24-3)	
LD50 oral rat	1716 mg/kg body weight (BASF test, Rat, Experimental value, Oral)
LD50 oral	2500 mg/kg
LD50 dermal rabbit	1465 mg/kg body weight (BASF test, Rabbit, Experimental value, Dermal)
LD50 dermal	550 mg/kg
ATE US (oral)	1716 mg/kg body weight
ATE US (dermal)	550 mg/kg body weight

Tetraethylenepentamine (112-57-2)	
LD50 oral rat	3990 mg/kg
LD50 oral	2100 mg/kg
LD50 dermal rabbit	660 mg/kg
LD50 dermal	660 mg/kg
LC50 Inhalation - Rat	> 9.9 mg/l air (8 h, Rat, Male, Literature study, Inhalation)
ATE US (oral)	500 mg/kg body weight
ATE US (dermal)	660 mg/kg body weight

Skin corrosion/irritation : Causes severe skin burns.

Triethylenetetramine (112-24-3)	
pH	10 (1 %, 20 °C)

Tetraethylenepentamine (112-57-2)	
pH	11.8 (2 %, 20 °C)

Serious eye damage/irritation : Causes serious eye damage.

Triethylenetetramine (112-24-3)	
pH	10 (1 %, 20 °C)

Tetraethylenepentamine (112-57-2)	
pH	11.8 (2 %, 20 °C)

Respiratory or skin sensitization : May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Not classified

STOT-single exposure : May cause respiratory irritation.

Fatty acids, tall-oil, reaction products with tetraethylenepentamine (68953-36-6)	
STOT-single exposure	May cause respiratory irritation.

STOT-repeated exposure : Not classified

Aspiration hazard : Not classified

EP15-GROUT Part B	
Viscosity, kinematic	No data available

Triethylenetetramine (112-24-3)	
Viscosity, kinematic	No data available in the literature

Fatty acids, tall-oil, reaction products with tetraethylenepentamine (68953-36-6)	
Viscosity, kinematic	No data available

Tetraethylenepentamine (112-57-2)	
Viscosity, kinematic	0.096 mm²/s (20 °C)

Symptoms/effects after inhalation : May cause respiratory irritation.

Symptoms/effects after skin contact : Burns. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Serious damage to eyes.

Symptoms/effects after ingestion : Burns.

SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general : Harmful to aquatic life with long lasting effects.

Hazardous to the aquatic environment, short–term (acute) : Not classified

Hazardous to the aquatic environment, long–term (chronic) : Not classified

Triethylenetetramine (112-24-3)	
LC50 - Fish [1]	495 mg/l (96 h, Pimephales promelas, Fresh water, Literature study)
EC50 - Crustacea [1]	31.1 mg/l (Equivalent or similar to OECD 202, 48 h, Daphnia magna, Literature study)
ErC50 algae	27 mg/l
NOEC chronic algae	0.468 mg/l

Tetraethylenepentamine (112-57-2)	
LC50 - Fish [1]	420 mg/l (EU Method C.1, 96 h, Poecilia reticulata, Semi-static system, Fresh water, Experimental value, GLP)
EC50 - Crustacea [1]	24 mg/l (EU Method C.2, 48 h, Daphnia magna, Static system, Experimental value, GLP)
ErC50 algae	6.8 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Selenastrum capricornutum, Experimental value)

12.2. Persistence and degradability

EP15-GROUT Part B	
Persistence and degradability	Not rapidly degradable

Triethylenetetramine (112-24-3)	
Persistence and degradability	Not readily biodegradable in water.

Fatty acids, tall-oil, reaction products with tetraethylenepentamine (68953-36-6)	
Persistence and degradability	Not rapidly degradable

Tetraethylenepentamine (112-57-2)	
Persistence and degradability	Not readily biodegradable in water.

12.3. Bioaccumulative potential

Triethylenetetramine (112-24-3)	
Partition coefficient n-octanol/water (Log Pow)	-2.65 (Estimated value, KOWWIN)
Bioaccumulative potential	Not bioaccumulative.

Tetraethylenepentamine (112-57-2)	
BCF - Other aquatic organisms [1]	3.2 l/kg (BCFBAF v3.01, Estimated value, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	1.5 (Literature study)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

12.4. Mobility in soil

Triethylenetetramine (112-24-3)	
Surface tension	No data available in the literature
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.885 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.

Fatty acids, tall-oil, reaction products with tetraethylenepentamine (68953-36-6)	
Mobility in soil	1555 Source: EPISUITE

Tetraethylenepentamine (112-57-2)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.2 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Low potential for adsorption in soil.

12.5. Other adverse effects

Ozone : Not classified

Fluorinated greenhouse gases : No

SECTION 13 Disposal considerations

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
UN2259	UN2259	2259	2259
14.2. Proper Shipping Name			
Triethylenetetramine	TRIETHYLENETETRAMINE	TRIETHYLENETETRAMINE	Triethylenetetramine
14.3. Transport hazard class(es)			
8	8	8	8
			
14.4. Packing group			
II	II	II	II
14.5. Environmental hazards			
Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available			

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT

UN-No.(DOT) : UN2259

DOT Special Provisions (49 CFR 172.102)	:	B2 - MC 300, MC 301, MC 302, MC 303, MC 305, and MC 306 and DOT 406 cargo tanks are not authorized. IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized. T7 - 4 178.274(d)(2) Normal..... 178.275(d)(3) TP2 - a. The maximum degree of filling must not exceed the degree of filling determined by the following: (image) Where: tr is the maximum mean bulk temperature during transport, tf is the temperature in degrees celsius of the liquid during filling, and a is the mean coefficient of cubical expansion of the liquid between the mean temperature of the liquid during filling (tf) and the maximum mean bulk temperature during transportation (tr) both in degrees celsius. b. For liquids transported under ambient conditions may be calculated using the formula: (image) Where: d15 and d50 are the densities (in units of mass per unit volume) of the liquid at 15 C (59 F) and 50 C (122 F), respectively.
DOT Packaging Exceptions (49 CFR 173.xxx)	:	154
DOT Packaging Non Bulk (49 CFR 173.xxx)	:	202
DOT Packaging Bulk (49 CFR 173.xxx)	:	242
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	:	1 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	:	30 L
DOT Vessel Stowage Location	:	B - (i) The material may be stowed ‘‘on deck’’ or ‘‘under deck’’ on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) ‘‘On deck only’’ on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.
DOT Vessel Stowage Other	:	40 - Stow ‘‘clear of living quarters’’,52 - Stow ‘‘separated from’’ acids

TDG

UN-No. (TDG)	:	UN2259
Explosive Limit and Limited Quantity Index	:	1 L
Excepted quantities (TDG)	:	E2
Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index	:	1 L
Emergency Response Guide (ERG) Number	:	153

IMDG

Limited quantities (IMDG)	:	1 L
Excepted quantities (IMDG)	:	E2
Packing instructions (IMDG)	:	P001
IBC packing instructions (IMDG)	:	IBC02
Tank instructions (IMDG)	:	T7
Tank special provisions (IMDG)	:	TP2
EmS-No. (Fire)	:	F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE
EmS-No. (Spillage)	:	S-B - SPILLAGE SCHEDULE Bravo - CORROSIVE SUBSTANCES
Stowage category (IMDG)	:	B
Stowage and handling (IMDG)	:	SW2
Segregation (IMDG)	:	SGG18, SG35
Properties and observations (IMDG)	:	Moderately viscous, yellow combustible liquid with an ammoniacal odour. Miscible with water. Strongly alkaline. Can form explosive mixtures with nitric acid. When involved in a fire, evolves toxic gases. Corrosive to copper and copper alloys. Reacts violently with acids. Liquid and vapours cause burns to skin, eyes and mucous membranes. Causes skin allergy.

IATA

PCA Excepted quantities (IATA)	:	E2
PCA Limited quantities (IATA)	:	Y840
PCA limited quantity max net quantity (IATA)	:	0.5L
PCA packing instructions (IATA)	:	851
PCA max net quantity (IATA)	:	1L

CAO packing instructions (IATA) : 855
CAO max net quantity (IATA) : 30L
ERG code (IATA) : 8L

SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

15.2. International regulations

CANADA

Triethylenetetramine (112-24-3)

Listed on the Canadian DSL (Domestic Substances List)

Fatty acids, tall-oil, reaction products with tetraethylenepentamine (68953-36-6)

Listed on the Canadian DSL (Domestic Substances List)

Tetraethylenepentamine (112-57-2)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Triethylenetetramine (112-24-3)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Tetraethylenepentamine (112-57-2)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Triethylenetetramine(112-24-3)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Tetraethylenepentamine(112-57-2)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16 Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations
Issue date : 5/16/2024

Full text of hazard classes and H-statements	
H302	Harmful if swallowed
H312	Harmful in contact with skin
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H319	Causes serious eye irritation
H335	May cause respiratory irritation
H411	Toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.