

### SECTION 1 Identification

#### 1.1. Product identifier

Product form : Mixture  
Product name : 60-7158RTR

#### 1.2. Other means of identification

No additional information available

#### 1.3. Recommended use of the chemical and restrictions on use

Recommended use : Adhesives  
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

#### 1.4. Supplier's details

Epoxies, Etc.  
21 Starline Way  
Cranston, RI 02921  
USA  
T 401-946-5564  
[www.epoxies.com](http://www.epoxies.com)

#### 1.5. Emergency phone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

### SECTION 2 Hazard Identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Skin sensitization, Category 1	H317	May cause an allergic skin reaction.
Germ cell mutagenicity, Category 2	H341	Suspected of causing genetic defects.
Specific target organ toxicity – Single exposure, Category 3, Narcosis	H336	May cause drowsiness or dizziness.
Specific target organ toxicity — Repeated exposure, Category 2	H373	May cause damage to organs through prolonged or repeated exposure.
Hazardous to the aquatic environment — Acute Hazard, Category 3	H402	Harmful to aquatic life.
Hazardous to the aquatic environment — Chronic Hazard, Category 3	H412	Harmful to aquatic life with long lasting effects.

Full text of H statements : see section 16

#### 2.2. Label elements

##### GHS US labeling

Hazard pictograms (GHS US)



Signal word (GHS US) : Warning  
Hazard statements (GHS US) :  
H317 - May cause an allergic skin reaction  
H336 - May cause drowsiness or dizziness  
H341 - Suspected of causing genetic defects.  
H373 - May cause damage to organs through prolonged or repeated exposure  
H402 - Harmful to aquatic life  
H412 - Harmful to aquatic life with long lasting effects

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Precautionary statements (GHS US) : P201 - Obtain special instructions before use.  
P202 - Do not handle until all safety precautions have been read and understood.  
P260 - Do not breathe dust, fume, gas, mist, vapors, spray.  
P271 - Use only outdoors or in a well-ventilated area.  
P272 - Contaminated work clothing must not be allowed out of the workplace.  
P273 - Avoid release to the environment.  
P280 - Wear protective gloves, protective clothing, eye protection, face protection, and hearing protection.  
P302+P352 - If on skin: Wash with plenty of water.  
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.  
P308+P313 - If exposed or concerned: Get medical advice/attention.  
P312 - Call a poison center or doctor if you feel unwell.  
P314 - Get medical advice or attention if you feel unwell.  
P321 - Specific treatment (see supplemental first aid instruction on this label).  
P333+P313 - If skin irritation or rash occurs: Get medical advice or attention.  
P362+P364 - Take off contaminated clothing and wash it before reuse.  
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.  
P405 - Store locked up.  
P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

### 2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

### 2.4. Hazards not otherwise classified

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

### 2.5. Unknown acute toxicity

No additional information available

## SECTION 3 Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
Epoxy resin	CAS-No.: 2386-87-0	45 - 70*	Skin Sens. 1, H317 Muta. 2, H341 STOT SE 3, H336 STOT RE 2, H373
Tricyclodecane Dimethanol Diacrylate	CAS-No.: 42594-17-2	5 - 10*	Skin Sens. 1B, H317 Aquatic Chronic 2, H411
Photoinitiator	CAS-No.: 71449-78-0	0.5 - 1.5*	Acute Tox. 4 (Oral), H302 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410

Comments : Components not listed are either non-hazardous or are below reportable limits.  
\*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret  
Full text of hazard classes and H-statements : see section 16

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### SECTION 4 First aid measures

#### 4.1. Description of necessary first-aid measures

First-aid measures general	: IF exposed or concerned: Get medical advice/attention.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse eyes with water as a precaution.
First-aid measures after ingestion	: Call a poison center/doctor/physician if you feel unwell.
Personal protection for first-aid responders.	: First aid workers will be equipped with suitable personal protective equipment.

#### 4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects	: May cause drowsiness or dizziness.
Symptoms/effects after inhalation	: None under normal conditions.
Symptoms/effects after skin contact	: May cause an allergic skin reaction.
Symptoms/effects after eye contact	: None under normal conditions.
Symptoms/effects after ingestion	: None under normal conditions.

#### 4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment	: Treat symptomatically.
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### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a heavy water stream.

#### 5.2. Specific hazards arising from the chemical

Fire hazard	: No fire hazard.
Explosion hazard	: No direct explosion hazard.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

#### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

### SECTION 6 Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.
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##### For non-emergency personnel

Protective equipment	: Wear recommended personal protective equipment.
Emergency procedures	: Ventilate spillage area. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.

##### For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
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Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

Environmental precautions : Avoid release to the environment.

### 6.2. Methods and materials for containment and cleaning up

For containment : Collect spillage. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

For further information refer to section 13

## SECTION 7 Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Avoid contact with skin and eyes. Wear personal protective equipment.

Hygiene measures : Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.

### 7.2. Conditions for safe storage, including incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.

Storage conditions : Store locked up. Store in a well-ventilated place. Keep container tightly closed.

Packaging materials : Store always product in container of same material as original container.

## SECTION 8 Exposure controls/personal protection

### 8.1. Control parameters

No additional information available

### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

### 8.3. Individual protection measures, such as personal protective equipment

#### Personal protective equipment:

Wear recommended personal protective equipment.

#### Hand protection:

Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

#### Eye protection:

Safety glasses

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### Skin and body protection:

Wear suitable protective clothing

### Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

### Personal protective equipment symbol(s):



## SECTION 9 Physical and chemical properties

### 9.1. Basic physical and chemical properties

Physical state	: Liquid
Color	: According to product specification
Odor	: Mild odour
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Explosion limits	: No data available
Particle characteristics	: No data available

### 9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

## SECTION 10 Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

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### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11 Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified  
Acute toxicity (dermal) : Not classified  
Acute toxicity (inhalation) : Not classified

#### Photoinitiator (71449-78-0)

ATE US (oral)	500 mg/kg body weight
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#### Tricyclodecane Dimethanol Diacrylate (42594-17-2)

LD50 oral rat	> 2000 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method), Guideline: EU Method B.1 tris (Acute Oral Toxicity - Acute Toxic Class Method)
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LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
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#### Epoxy resin (2386-87-0)

LD50 oral rat	4490 mg/kg (Rat, Oral)
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LD50 oral	2959 mg/kg
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LD50 dermal rat	> 2000 mg/kg (OECD 402: Acute Dermal Toxicity, Rat, Male / female, Experimental value, Dermal)
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LD50 dermal rabbit	> 2000 mg/kg (Rabbit, Dermal)
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LD50 dermal	2500 mg/kg
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LC50 Inhalation - Rat	> 20 mg/l (4 h, Rat, Inhalation)
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LC50 Inhalation - Rat (Dust/Mist)	5.19 mg/l/4h
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ATE US (oral)	2959 mg/kg body weight
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ATE US (dermal)	2500 mg/kg body weight
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ATE US (dust, mist)	5.19 mg/l/4h
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Skin corrosion/irritation : Not classified

#### Tricyclodecane Dimethanol Diacrylate (42594-17-2)

pH	6.8 – 7.2
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Serious eye damage/irritation : Not classified

#### Tricyclodecane Dimethanol Diacrylate (42594-17-2)

pH	6.8 – 7.2
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Respiratory or skin sensitization : May cause an allergic skin reaction.

Germ cell mutagenicity : Suspected of causing genetic defects.

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Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: May cause drowsiness or dizziness.

<b>Epoxy resin (2386-87-0)</b>	
STOT-single exposure	May cause drowsiness or dizziness.

STOT-repeated exposure : May cause damage to organs through prolonged or repeated exposure.

<b>Tricyclodecane Dimethanol Diacrylate (42594-17-2)</b>	
NOAEL (oral, rat, 90 days)	1000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents), Guideline: EU Method B.7 (Repeated Dose (28 Days) Toxicity (Oral))

<b>Epoxy resin (2386-87-0)</b>	
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard : Not classified

<b>Tricyclodecane Dimethanol Diacrylate (42594-17-2)</b>	
Viscosity, kinematic	No data available in the literature

<b>Epoxy resin (2386-87-0)</b>	
Viscosity, kinematic	170.94 – 213.675 mm²/s

Symptoms/effects	: May cause drowsiness or dizziness.
Symptoms/effects after inhalation	: None under normal conditions.
Symptoms/effects after skin contact	: May cause an allergic skin reaction.
Symptoms/effects after eye contact	: None under normal conditions.
Symptoms/effects after ingestion	: None under normal conditions.

## SECTION 12 Ecological information

### 12.1. Ecotoxicity

Ecology - general	: Harmful to aquatic life. Harmful to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short-term (acute)	: Harmful to aquatic life.
Hazardous to the aquatic environment, long-term (chronic)	: Harmful to aquatic life with long lasting effects.

<b>Tricyclodecane Dimethanol Diacrylate (42594-17-2)</b>	
LC50 - Fish [1]	1.7 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Danio rerio, Flow-through system, Fresh water, Experimental value, Measured concentration)
EC50 - Crustacea [1]	2.4 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Measured concentration)
EC50 72h - Algae [2]	0.71 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
ErC50 algae	1.6 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Measured concentration)

<b>Epoxy resin (2386-87-0)</b>	
LC50 - Fish [1]	24 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oncorhynchus mykiss, Flow-through system, Fresh water, Experimental value, GLP)
EC50 - Crustacea [1]	40 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, GLP)

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Epoxy resin (2386-87-0)	
EC50 72h - Algae [1]	> 110 mg/l (OECD 201: Alga, Growth Inhibition Test, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, GLP)
EC50 72h - Algae [2]	> 110 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
ErC50 algae	110 mg/l
NOEC chronic algae	30 mg/l

### 12.2. Persistence and degradability

60-7158RTR	
Persistence and degradability	Not rapidly degradable
Photoinitiator (71449-78-0)	
Persistence and degradability	Not rapidly degradable
Tricyclodecane Dimethanol Diacrylate (42594-17-2)	
Persistence and degradability	Not readily biodegradable in water.
Epoxy resin (2386-87-0)	
Persistence and degradability	Biodegradability in soil: no data available, Readily biodegradable in water.
ThOD	2.16 g O <sub>2</sub> /g substance

### 12.3. Bioaccumulative potential

Tricyclodecane Dimethanol Diacrylate (42594-17-2)	
BCF - Fish [1]	6 l/kg (Cyprinus carpio, Fresh water, QSAR, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	4.6 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).
Epoxy resin (2386-87-0)	
Partition coefficient n-octanol/water (Log Pow)	1.34 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 20 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

### 12.4. Mobility in soil

Tricyclodecane Dimethanol Diacrylate (42594-17-2)	
Surface tension	No data available in the literature
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	3.6 (log Koc, OECD 121: Estimation of the Adsorption Coefficient (Koc) on Soil and on Sewage Sludge using High Performance Liquid Chromatography (HPLC), Experimental value, GLP)
Ecology - soil	Low potential for mobility in soil.
Epoxy resin (2386-87-0)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.4195 (log Koc, QSAR)
Ecology - soil	Low potential for adsorption in soil. Highly mobile in soil.



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### 12.5. Other adverse effects

Ozone : Not classified  
Fluorinated greenhouse gases : No

### SECTION 13 Disposal considerations

Regional waste regulation : Disposal must be done according to official regulations.  
Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.  
Sewage disposal recommendations : Disposal must be done according to official regulations.  
Product/Packaging disposal recommendations : Disposal must be done according to official regulations.  
Additional information : Do not re-use empty containers.

### SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
<b>14.1. UN number</b>			
Not regulated	Not applicable	Not regulated	Not regulated
<b>14.2. Proper Shipping Name</b>			
Not regulated	Not applicable	Not regulated	Not regulated
<b>14.3. Transport hazard class(es)</b>			
Not regulated	Not applicable	Not regulated	Not regulated
<b>14.4. Packing group</b>			
Not regulated	Not applicable	Not regulated	Not regulated
<b>14.5. Environmental hazards</b>			
Not regulated	Not applicable	Not regulated	Not regulated
No supplementary information available			

### 14.6. Transport in bulk

Not applicable

### 14.7. Special precautions for user

#### DOT

Not regulated

#### TDG

Not applicable

#### IMDG

Not regulated

#### IATA

Not regulated

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### SECTION 15 Regulatory information

#### 15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

#### 15.2. International regulations

##### CANADA

##### Photoinitiator (71449-78-0)

Listed on the Canadian NDSL (Non-Domestic Substances List)

##### Tricyclodecane Dimethanol Diacrylate (42594-17-2)

Listed on the Canadian DSL (Domestic Substances List)

##### Epoxy resin (2386-87-0)

Listed on the Canadian DSL (Domestic Substances List)

##### EU-Regulations

No additional information available

##### National regulations

##### Tricyclodecane Dimethanol Diacrylate (42594-17-2)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

#### 15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

### SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Revision date : 2/10/2025

Issue date : 12/29/2023

#### Full text of hazard classes and H-statements

H302	Harmful if swallowed
H317	May cause an allergic skin reaction
H336	May cause drowsiness or dizziness
H341	Suspected of causing genetic defects.
H373	May cause damage to organs through prolonged or repeated exposure
H400	Very toxic to aquatic life
H402	Harmful to aquatic life
H410	Very toxic to aquatic life with long lasting effects
H411	Toxic to aquatic life with long lasting effects

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Full text of hazard classes and H-statements	
H412	Harmful to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.