

# Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 8/7/2024 Version: 1.0

SECTION 1: Identification		
1.1. Identification		
Product form Product name	: Mixture : 60-7155RCL	
1.2. Recommended use and restrictions of	on use	
Recommended use Restrictions on use	<ul><li>Adhesives</li><li>Not to be used for any purpose other than the one the product was designed for</li></ul>	
1.3. Supplier		
Epoxies, Etc. 21 Starline Way Cranston, RI 02921 USA T 401-946-5564 <u>www.epoxies.com</u>		
1.4. Emergency telephone number		
Emergency number	: VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585	
SECTION 2: Hazard(s) identification		
2.1. Classification of the substance or mi	xture	
GHS US classification Skin sensitization, Category 1 Hazardous to the aquatic environment – Acute Ha Hazardous to the aquatic environment – Chronic H Full text of H statements : see section 16		
2.2. GHS Label elements, including preca	autionary statements	
GHS US labeling Hazard pictograms (GHS US)		
Signal word (GHS US) Hazard statements (GHS US)	<ul> <li>Warning</li> <li>H317 - May cause an allergic skin reaction</li> <li>H402 - Harmful to aquatic life</li> <li>H412 - Harmful to aquatic life with long lasting effects</li> </ul>	
Precautionary statements (GHS US)	<ul> <li>P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.</li> <li>P272 - Contaminated work clothing must not be allowed out of the workplace.</li> <li>P273 - Avoid release to the environment.</li> <li>P280 - Wear protective gloves/protective clothing/eye protection/face protection.</li> <li>P302+P352 - If on skin: Wash with plenty of water.</li> <li>P321 - Specific treatment (see supplemental first aid instruction on this label).</li> <li>P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.</li> <li>P363 - Wash contaminated clothing before reuse.</li> <li>P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.</li> </ul>	

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#### 2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.4. Unknown acute toxicity (GHS US)

No additional information available

### **SECTION 3: Composition/Information on ingredients**

### 3.1. Substances

#### Not applicable

#### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
Epoxy resin	CAS-No.: 2386-87-0	30 - 60	Skin Sens. 1, H317 Aquatic Chronic 3, H412
Bisphenol A diglycidyl ether resin	CAS-No.: 25068-38-6	5 – 10	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Photoinitiator	CAS-No.: 71449-78-0	< 1	Acute Tox. 4 (Oral), H302 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410

Comments

: Components not listed are either non-hazardous or are below reportable limits.

\*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures	
4.1. Description of first aid measures	
First-aid measures general	: If you feel unwell, seek medical advice.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse eyes with water as a precaution.
First-aid measures after ingestion	: Call a poison center/doctor/physician if you feel unwell.
4.2. Most important symptoms and ef	fects (acute and delayed)
Symptoms/effects after inhalation	: Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.
Symptoms/effects after skin contact	: May cause an allergic skin reaction.
Symptoms/effects after eye contact	: None under normal conditions.
Symptoms/effects after ingestion	: None under normal conditions.

### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

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SECTION 5: Fire-fighting measures		
5.1. Suitable (and unsuitable) extinguishing	g media	
Suitable extinguishing media Unsuitable extinguishing media	<ul><li>Water spray. Dry powder. Foam. Carbon dioxide.</li><li>Do not use a heavy water stream.</li></ul>	
5.2. Specific hazards arising from the chemical		
Fire hazard Explosion hazard Hazardous decomposition products in case of fire	<ul> <li>No fire hazard.</li> <li>No direct explosion hazard.</li> <li>Toxic fumes may be released.</li> </ul>	
5.3. Special protective equipment and precautions for fire-fighters		
Firefighting instructions Protection during firefighting	<ul> <li>Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.</li> <li>Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.</li> </ul>	

SECTION 6: Accidental release measures		
6.1. Personal precautions, protecti	ve equipment and emergency procedures	
General measures	: Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.	
6.1.1. For non-emergency personnel		
Protective equipment Emergency procedures	<ul> <li>Wear recommended personal protective equipment.</li> <li>Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.</li> </ul>	
6.1.2. For emergency responders		
Protective equipment Emergency procedures	<ul> <li>Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".</li> <li>Evacuate unnecessary personnel. Stop leak if safe to do so.</li> </ul>	
6.2. Environmental precautions		
Avoid release to the environment.		
6.3. Methods and material for cont	ainment and cleaning up	
For containment Methods for cleaning up Other information	<ul> <li>Collect spillage. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.</li> <li>Take up liquid spill into absorbent material.</li> <li>Dispose of materials or solid residues at an authorized site.</li> </ul>	
6.4. Reference to other sections		

For further information refer to section 13.

SECTION 7: Handling and storage	
7.1. Precautions for safe handling	
Additional hazards when processed Precautions for safe handling	<ul> <li>Not expected to present a significant hazard under anticipated conditions of normal use.</li> <li>Ensure good ventilation of the work station. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray. Wear personal protective equipment.</li> </ul>

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Hygiene measures	: Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.
7.2. Conditions for safe storage, including a	any incompatibilities
Technical measures Storage conditions Packaging materials	<ul> <li>Keep in a cool, well-ventilated place away from heat.</li> <li>Keep cool. Protect from sunlight.</li> <li>Store always product in container of same material as original container.</li> </ul>

## SECTION 8: Exposure controls/personal protection

8.1. Control parameters	
No additional information available	
8.2. Appropriate engineering controls	
Appropriate engineering controls Environmental exposure controls	<ul><li>Ensure good ventilation of the work station.</li><li>Avoid release to the environment.</li></ul>
8.3. Individual protection measures/Perso	nal protective equipment
Personal protective equipment: Wear recommended personal protective equipment	ıt.
Hand protection:	
a decision that depends not only on the type of ma	ation. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is aterial, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's use and whenever signs of wear or perforation appear
Eye protection:	
Safety glasses	
Skin and body protection:	
Wear suitable protective clothing	
Respiratory protection:	
In case of insufficient ventilation, wear suitable res	spiratory equipment
Personal protective equipment symbol(s):	



## **SECTION 9: Physical and chemical properties**

9.1. Information on basic physica	al and chemical properties
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Physical state Color Odor Odor threshold pH Melting point	<ul> <li>Liquid</li> <li>According to product specification</li> <li>Mild odour</li> <li>No data available</li> <li>No data available</li> <li>No data available</li> <li>No data available</li> </ul>
•	: No data available
Freezing point	: No data available
Boiling point	: No data available

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Flash point Relative evaporation rate (butyl acetate=1) Flammability (solid, gas) Vapor pressure Relative vapor density at 20°C Relative density Solubility Partition coefficient n-octanol/water (Log Pow) Auto-ignition temperature Decomposition temperature Viscosity, kinematic Viscosity, dynamic Explosion limits	<ul> <li>No data available</li> </ul>
Explosion limits Explosive properties	: No data available : No data available
Oxidizing properties	: No data available

### 9.2. Other information

No additional information available

## **SECTION 10: Stability and reactivity**

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

#### **10.2. Chemical stability**

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

**10.4. Conditions to avoid** 

None under recommended storage and handling conditions (see section 7).

**10.5. Incompatible materials** 

No additional information available

**10.6. Hazardous decomposition products** 

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information		
11.1. Information on toxicologica	al effects	
Acute toxicity (oral) Acute toxicity (dermal) Acute toxicity (inhalation)	<ul> <li>Not classified</li> <li>Not classified</li> <li>Not classified</li> </ul>	
Bisphenol A diglycidyl ether resin (25068-38-6)		
LD50 oral rat	> 2000 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)	
LD50 oral	11400 mg/kg	

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Bisphenol A diglycidyl ether resin (25068	3-38-6)
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
ATE US (oral)	11400 mg/kg body weight
Photoinitiator (71449-78-0)	
ATE US (oral)	500 mg/kg body weight
Epoxy resin (2386-87-0)	
LD50 oral rat	4490 mg/kg (Rat, Oral)
LD50 dermal rat	> 2000 mg/kg (OECD 402: Acute Dermal Toxicity, Rat, Male / female, Experimental value, Dermal)
LD50 dermal rabbit	> 2000 mg/kg (Rabbit, Dermal)
LC50 Inhalation - Rat	> 20 mg/l (4 h, Rat, Inhalation)
ATE US (oral)	4490 mg/kg body weight
Skin corrosion/irritation	: Not classified
Bisphenol A diglycidyl ether resin (25068	3-38-6)
рН	No data available in the literature
Serious eye damage/irritation	: Not classified
Bisphenol A diglycidyl ether resin (25068	3-38-6)
рН	No data available in the literature
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Bisphenol A diglycidyl ether resin (25068	3-38-6)
NOAEL (chronic,oral,animal/male,2 years)	15 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)
NOAEL (chronic,oral,animal/female,2 years)	100 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)
Reproductive toxicity	Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Bisphenol A diglycidyl ether resin (25068	3-38-6)
NOAEL (oral,rat,90 days)	50 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents), Guideline: EPA OPPTS 870.3100 (90-Day Oral Toxicity in Rodents) Guideline: EU Method B.26 (Sub-Chronic Oral Toxicity Test: Repeated Dose 90-Day Oral Toxicity Study in Rodents), Guideline: other:japanese MITI guidelines for toxicity testing of chemicals
Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available

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Bisphenol A diglycidyl ether resin (25068-38-6)		
Viscosity, kinematic No data available in the literature		
Symptoms/effects after inhalation	: Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.	
Symptoms/effects after skin contact	: May cause an allergic skin reaction.	
Symptoms/effects after eye contact	: None under normal conditions.	
Symptoms/effects after ingestion	: None under normal conditions.	

## **SECTION 12: Ecological information**

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Ecology - general :	Harmful to aquatic life. Harmful to aquatic life with long lasting effects.		
Bisphenol A diglycidyl ether resin (25068-38-6)			
LC50 - Fish [1]	1.3 mg/l (96 h, Pisces, Literature study)		
EC50 - Crustacea [1]	2 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Nominal concentration)		
EC50 72h - Algae [1]	9.4 mg/l (EPA 660/3 - 75/009, Selenastrum capricornutum, Static system, Fresh water, Experimental value, Biomass)		
EC50 72h - Algae [2]	> 11 mg/l Test organisms (species): Scenedesmus capricornutum		
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'		
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'		
Epoxy resin (2386-87-0)			
LC50 - Fish [1]	24 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oncorhynchus mykiss, Flow-through system, Fresh water, Experimental value, GLP)		
EC50 - Crustacea [1]	40 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, GLP)		
EC50 72h - Algae [1]	> 110 mg/l (OECD 201: Alga, Growth Inhibition Test, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, GLP)		
EC50 72h - Algae [2]	> 110 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)		

## 12.2. Persistence and degradability

60-7155RCL		
Persistence and degradability Not rapidly degradable		
Bisphenol A diglycidyl ether resin (25068-38-6)		
Persistence and degradability Not readily biodegradable in water.		
Photoinitiator (71449-78-0)		
Persistence and degradability Not rapidly degradable		
Epoxy resin (2386-87-0)		
Persistence and degradability Biodegradability in soil: no data available, Readily biodegradable in water.		
ThOD	2.16 g O <sub>2</sub> /g substance	

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12.3. Bioaccumulative potential			
Bisphenol A diglycidyl ether resin (25068-38-6)			
Partition coefficient n-octanol/water (Log Pow) 3 (Estimated value, 25 °C)			
bioaccumulative potential Low potential for bioaccumulation (Log Kow < 4).			
Epoxy resin (2386-87-0)			
Partition coefficient n-octanol/water (Log Pow)	1.34 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 20 °C)		
Bioaccumulative potential Low potential for bioaccumulation (Log Kow < 4).			

## 12.4. Mobility in soil

Bisphenol A diglycidyl ether resin (25068-38-6)		
59 mN/m (20 °C, 0.09 g/l)		
No (test)data on mobility of the substance available.		
Epoxy resin (2386-87-0)		
1.4195 (log Koc, QSAR)		
Low potential for adsorption in soil. Highly mobile in soil.		

### 12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations	5
13.1. Disposal methods	
Regional waste regulation Waste treatment methods Sewage disposal recommendations Product/Packaging disposal recommendations Additional information	<ul> <li>Disposal must be done according to official regulations.</li> <li>Dispose of contents/container in accordance with licensed collector's sorting instructions.</li> <li>Disposal must be done according to official regulations.</li> <li>Disposal must be done according to official regulations.</li> <li>Do not re-use empty containers.</li> </ul>

## **SECTION 14: Transport information**

In accordance with DC	DT / TDG / IMDG / IATA
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DOT	TDG	IMDG	ΙΑΤΑ		
14.1. UN number					
Not regulated	Not applicable	Not regulated	Not regulated		
14.2. Proper Shipping Name	14.2. Proper Shipping Name				
Not regulated	Not applicable	Not regulated	Not regulated		
14.3. Transport hazard class(es)					
Not regulated	Not applicable	Not regulated	Not regulated		
14.4. Packing group					
Not regulated	Not applicable	Not regulated	Not regulated		

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DOT	TDG	IMDG	ΙΑΤΑ	
14.5. Environmental hazards				
Not regulated	Not applicable	Not regulated	Not regulated	
No supplementary information available				
14.6. Special precautions for user				

DOT Not regulated

#### TDG

Not applicable

#### IMDG

Not regulated

IATA

Not regulated

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

### **SECTION 15: Regulatory information**

#### **15.1. US Federal regulations**

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

#### 15.2. International regulations

### CANADA

**Bisphenol A diglycidyl ether resin (25068-38-6)** 

Listed on the Canadian DSL (Domestic Substances List)

#### Photoinitiator (71449-78-0)

Listed on the Canadian NDSL (Non-Domestic Substances List)

#### Epoxy resin (2386-87-0)

Listed on the Canadian DSL (Domestic Substances List)

#### **EU-Regulations**

No additional information available

#### **National regulations**

No additional information available

#### 15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

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### **SECTION 16: Other information**

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Full text of hazard classes and H-statements		
H302	Harmful if swallowed	
H315	Causes skin irritation	
H317	May cause an allergic skin reaction	
H319	Causes serious eye irritation	
H400	Very toxic to aquatic life	
H402	Harmful to aquatic life	
H410	Very toxic to aquatic life with long lasting effects	
H411	Toxic to aquatic life with long lasting effects	
H412	Harmful to aquatic life with long lasting effects	

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.