

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : 60-7107RTR

1.2. Recommended use and restrictions on use

Recommended use : Adhesives
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

1.3. Supplier

Epoxies, Etc.
21 Starline Way
Cranston, RI 02921
USA
T 401-946-5564
www.epoxies.com

1.4. Emergency telephone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin sensitization, Category 1	H317	May cause an allergic skin reaction
Carcinogenicity Category 1A	H350	May cause cancer
Specific target organ toxicity (repeated exposure) Category 2	H373	May cause damage to organs through prolonged or repeated exposure
Hazardous to the aquatic environment – Chronic Hazard Category 3	H412	Harmful to aquatic life with long lasting effects

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

H317 - May cause an allergic skin reaction
H350 - May cause cancer
H373 - May cause damage to organs through prolonged or repeated exposure
H412 - Harmful to aquatic life with long lasting effects

Precautionary statements (GHS US) :

P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P260 - Do not breathe dust/fume/gas/mist/vapors/spray.
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P273 - Avoid release to the environment.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.

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P302+P352 - If on skin: Wash with plenty of water.
P308+P313 - If exposed or concerned: Get medical advice/attention.
P314 - Get medical advice/attention if you feel unwell.
P321 - Specific treatment (see supplemental first aid instruction on this label).
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P363 - Wash contaminated clothing before reuse.
P405 - Store locked up.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Silica, vitreous	CAS-No.: 60676-86-0	≥ 60	STOT RE 2, H373
Epoxy resin	CAS-No.: 2386-87-0	10 – 30	Skin Sens. 1, H317 Aquatic Chronic 3, H412
3-ethyl-3-hydroxymethyl-oxetane	CAS-No.: 3047-32-3	1 – 5	Eye Irrit. 2, H319
Bisphenol A diglycidyl ether resin	CAS-No.: 25068-38-6	1 – 5	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Cristobalite (SiO ₂)	CAS-No.: 14464-46-1	< 1	Muta. 2, H341 Carc. 1A, H350 STOT RE 1, H372

Comments : Components not listed are either non-hazardous or are below reportable limits.
*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : IF exposed or concerned: Get medical advice/attention.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact : Rinse eyes with water as a precaution.
First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

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4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.
Symptoms/effects after skin contact	: May cause an allergic skin reaction.
Symptoms/effects after eye contact	: None under normal conditions.
Symptoms/effects after ingestion	: None under normal conditions.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard	: No fire hazard.
Explosion hazard	: No direct explosion hazard.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.
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6.1.1. For non-emergency personnel

Protective equipment	: Wear recommended personal protective equipment.
Emergency procedures	: Only qualified personnel equipped with suitable protective equipment may intervene. Do not breathe dust/fume/gas/mist/vapors/spray.

6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures	: Evacuate unnecessary personnel. Stop leak if safe to do so.

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment	: Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.
Methods for cleaning up	: Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.
Other information	: Dispose of materials or solid residues at an authorized site.

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6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed	: Not expected to present a significant hazard under anticipated conditions of normal use.
Precautions for safe handling	: Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Take all necessary technical measures to avoid or minimize the release of the product on the workplace. Limit quantities of product at the minimum necessary for handling and limit the number of exposed workers. Provide local exhaust or general room ventilation. Wear personal protective equipment. Floors, walls and other surfaces in the hazard area must be cleaned regularly. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.
Hygiene measures	: Separate working clothes from town clothes. Launder separately. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures	: Keep in a cool, well-ventilated place away from heat.
Storage conditions	: Store locked up.
Packaging materials	: Store always product in container of same material as original container.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Silica, vitreous (60676-86-0)	
USA - OSHA - Occupational Exposure Limits	
Local name	Silica, fused, respirable dust
OSHA PEL TWA	20 mppcf
Remark (OSHA)	Table Z-3. For OSHA PEL (TWA): Use formula: $(80 \text{ mg/m}^3 / (\% \text{SiO}_2))$ for mg/m^3 . CAS No. source: eCFR Table Z-1.
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-3 Mineral Dusts

8.2. Appropriate engineering controls

Appropriate engineering controls	: Ensure good ventilation of the work station.
Environmental exposure controls	: Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:
Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear
Eye protection:
Safety glasses

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Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
[In case of inadequate ventilation] wear respiratory protection.

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: According to product specification
Odor	: Mild odour
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

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10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

3-ethyl-3-hydroxymethyl-oxetane (3047-32-3)

LD50 oral rat	> 2000 mg/kg (OECD 420: Acute Oral toxicity – Acute Toxic Class Method, Rat, Male / female, Experimental value, Oral, 14 day(s))
LC50 Inhalation - Rat	> 4.93 mg/l (OECD 436: Acute inhalation toxicity-acute toxic class method, 4 h, Rat, Male / female, Experimental value, Inhalation (aerosol), 14 day(s))

Epoxy resin (2386-87-0)

LD50 oral rat	4490 mg/kg (Rat, Oral)
LD50 dermal rat	> 2000 mg/kg (OECD 402: Acute Dermal Toxicity, Rat, Male / female, Experimental value, Dermal)
LD50 dermal rabbit	> 2000 mg/kg (Rabbit, Dermal)
LC50 Inhalation - Rat	> 20 mg/l (4 h, Rat, Inhalation)
ATE US (oral)	4490 mg/kg body weight

Bisphenol A diglycidyl ether resin (25068-38-6)

LD50 oral rat	> 2000 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
LD50 oral	11400 mg/kg
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
ATE US (oral)	11400 mg/kg body weight

Skin corrosion/irritation : Not classified

3-ethyl-3-hydroxymethyl-oxetane (3047-32-3)

pH	5.2 (100 %)
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Bisphenol A diglycidyl ether resin (25068-38-6)

pH	No data available in the literature
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Serious eye damage/irritation : Not classified

3-ethyl-3-hydroxymethyl-oxetane (3047-32-3)

pH	5.2 (100 %)
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Bisphenol A diglycidyl ether resin (25068-38-6)	
pH	No data available in the literature
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: May cause cancer.
Silica, vitreous (60676-86-0)	
IARC group	3 - Not classifiable
Cristobalite (SiO2) (14464-46-1)	
National Toxicity Program (NTP) Status	Known Human Carcinogens
Bisphenol A diglycidyl ether resin (25068-38-6)	
NOAEL (chronic,oral,animal/male,2 years)	15 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)
NOAEL (chronic,oral,animal/female,2 years)	100 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: May cause damage to organs through prolonged or repeated exposure.
Silica, vitreous (60676-86-0)	
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.
Cristobalite (SiO2) (14464-46-1)	
STOT-repeated exposure	Causes damage to organs through prolonged or repeated exposure.
Bisphenol A diglycidyl ether resin (25068-38-6)	
NOAEL (oral,rat,90 days)	50 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents), Guideline: EPA OPPTS 870.3100 (90-Day Oral Toxicity in Rodents), Guideline: EU Method B.26 (Sub-Chronic Oral Toxicity Test: Repeated Dose 90-Day Oral Toxicity Study in Rodents), Guideline: other:japanese MITI guidelines for toxicity testing of chemicals
Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available
3-ethyl-3-hydroxymethyl-oxetane (3047-32-3)	
Viscosity, kinematic	No data available in the literature
Bisphenol A diglycidyl ether resin (25068-38-6)	
Viscosity, kinematic	No data available in the literature
Symptoms/effects after inhalation	: Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.
Symptoms/effects after skin contact	: May cause an allergic skin reaction.
Symptoms/effects after eye contact	: None under normal conditions.
Symptoms/effects after ingestion	: None under normal conditions.

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SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Harmful to aquatic life with long lasting effects.

3-ethyl-3-hydroxymethyl-oxetane (3047-32-3)	
LC50 - Fish [1]	7500 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Danio rerio, Semi-static system, Fresh water, Experimental value, GLP)
EC50 - Crustacea [1]	6910 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Locomotor effect)
EC50 72h - Algae [1]	6420 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 72h - Algae [2]	2660 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
ErC50 algae	6420 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, GLP)

Epoxy resin (2386-87-0)

LC50 - Fish [1]	24 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oncorhynchus mykiss, Flow-through system, Fresh water, Experimental value, GLP)
EC50 - Crustacea [1]	40 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, GLP)
EC50 72h - Algae [1]	> 110 mg/l (OECD 201: Alga, Growth Inhibition Test, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, GLP)
EC50 72h - Algae [2]	> 110 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)

Bisphenol A diglycidyl ether resin (25068-38-6)

LC50 - Fish [1]	1.3 mg/l (96 h, Pisces, Literature study)
EC50 - Crustacea [1]	2 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Nominal concentration)
EC50 72h - Algae [1]	9.4 mg/l (EPA 660/3 - 75/009, Selenastrum capricornutum, Static system, Fresh water, Experimental value, Biomass)
EC50 72h - Algae [2]	> 11 mg/l Test organisms (species): Scenedesmus capricornutum
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

12.2. Persistence and degradability

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Persistence and degradability	Not rapidly degradable
Silica, vitreous (60676-86-0)	
Persistence and degradability	Biodegradability in soil: not applicable, Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

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Cristobalite (SiO₂) (14464-46-1)	
Persistence and degradability	Not rapidly degradable

3-ethyl-3-hydroxymethyl-oxetane (3047-32-3)	
Persistence and degradability	Not readily biodegradable in water.

Epoxy resin (2386-87-0)	
Persistence and degradability	Biodegradability in soil: no data available, Readily biodegradable in water.
ThOD	2.16 g O ₂ /g substance

Bisphenol A diglycidyl ether resin (25068-38-6)	
Persistence and degradability	Not readily biodegradable in water.

12.3. Bioaccumulative potential

Silica, vitreous (60676-86-0)	
Bioaccumulative potential	No bioaccumulation data available.

3-ethyl-3-hydroxymethyl-oxetane (3047-32-3)	
Partition coefficient n-octanol/water (Log Pow)	0.6 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

Epoxy resin (2386-87-0)	
Partition coefficient n-octanol/water (Log Pow)	1.34 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 20 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

Bisphenol A diglycidyl ether resin (25068-38-6)	
Partition coefficient n-octanol/water (Log Pow)	3 (Estimated value, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

12.4. Mobility in soil

Silica, vitreous (60676-86-0)	
Ecology - soil	No (test)data on mobility of the substance available.

3-ethyl-3-hydroxymethyl-oxetane (3047-32-3)	
Surface tension	70 mN/m (20 °C, 1 g/l, OECD 115: Surface Tension of Aqueous Solutions)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	0.406 – 0.611 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.

Epoxy resin (2386-87-0)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.4195 (log Koc, QSAR)
Ecology - soil	Low potential for adsorption in soil. Highly mobile in soil.

Bisphenol A diglycidyl ether resin (25068-38-6)	
Surface tension	59 mN/m (20 °C, 0.09 g/l)

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Bisphenol A diglycidyl ether resin (25068-38-6)

Ecology - soil

No (test)data on mobility of the substance available.

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Regional waste regulation : Disposal must be done according to official regulations.
Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations : Disposal must be done according to official regulations.
Product/Packaging disposal recommendations : Disposal must be done according to official regulations.
Additional information : Do not re-use empty containers.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
Not regulated	Not applicable	Not applicable	Not applicable
14.2. Proper Shipping Name			
Not regulated	Not applicable	Not applicable	Not applicable
14.3. Transport hazard class(es)			
Not regulated	Not applicable	Not applicable	Not applicable
14.4. Packing group			
Not regulated	Not applicable	Not applicable	Not applicable
14.5. Environmental hazards			
Not regulated	Not applicable	Not applicable	Not applicable
No supplementary information available			

14.6. Special precautions for user

DOT

Not regulated

TDG

Not applicable

IMDG

Not applicable

IATA

Not applicable

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

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SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

15.2. International regulations

CANADA

Silica, vitreous (60676-86-0)

Listed on the Canadian DSL (Domestic Substances List)

Cristobalite (SiO₂) (14464-46-1)

Listed on the Canadian DSL (Domestic Substances List)

3-ethyl-3-hydroxymethyl-oxetane (3047-32-3)

Listed on the Canadian NDSL (Non-Domestic Substances List)

Epoxy resin (2386-87-0)

Listed on the Canadian DSL (Domestic Substances List)

Bisphenol A diglycidyl ether resin (25068-38-6)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Silica, vitreous (60676-86-0)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Cristobalite (SiO₂) (14464-46-1)

Listed as carcinogen on NTP (National Toxicology Program)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Silica, vitreous(60676-86-0)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List
Cristobalite (SiO ₂)(14464-46-1)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

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SECTION 16: Other information

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Full text of hazard classes and H-statements	
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H341	Suspected of causing genetic defects
H350	May cause cancer
H372	Causes damage to organs through prolonged or repeated exposure
H373	May cause damage to organs through prolonged or repeated exposure
H411	Toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.