

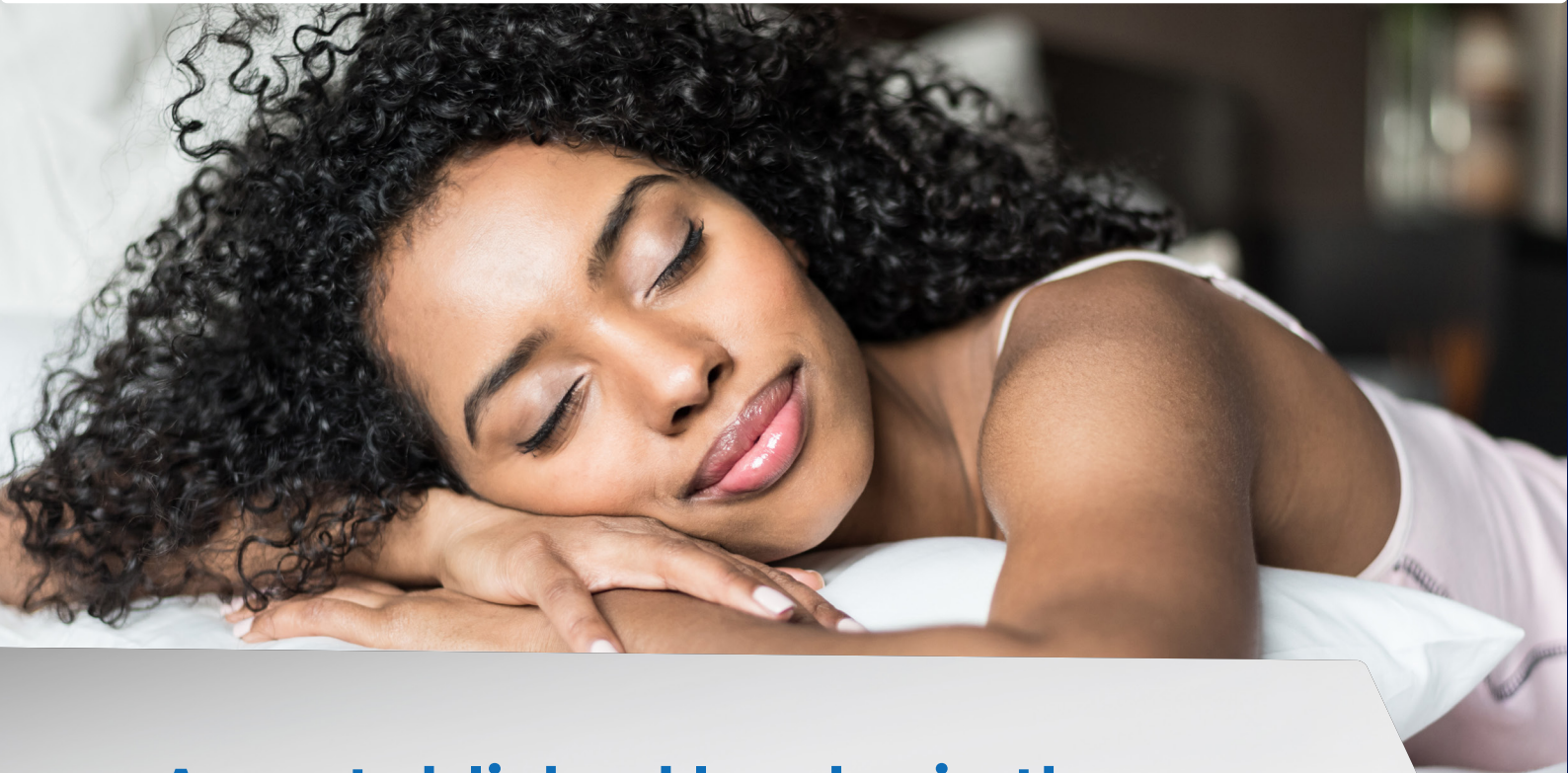


Mattresses Upholstery and Furniture

Acoustic Panels and
Office Partitions



More than 120 years in the adhesives business.



An established leader in the formulation, manufacturing and distribution of industrial adhesives focused on the foam market.

With decades of technical expertise, we are known for our experience in the production of water-based, hot melt, and pressure-sensitive adhesives that can perform under extreme operating conditions.

Through our unparalleled commitment to delivering custom solutions to our long-standing customer base, we are the ideal adhesives partner in multiple markets beyond traditional packaging, including general product and food packaging, paper converting, construction, millwork, furniture and foam bonding.

Our multi-site manufacturing capabilities and extensive warehouse capacity means our customers have access to quicker deliveries and greater

inventories, as well as personalized service and dedicated equipment.

Highly qualified technical support ensures best-in-class business development and agile turnaround times. We understand that each of our customers' needs are unique, and they all have manufacturing processes that are distinct.

While we bring our collective experience and expertise to the conversation, we are here to listen and learn how we can best serve you. We can offer solutions to any bonding challenge you encounter and offer some of the quickest turnaround in the industry.

Foam Bonding

Foam bonding adhesive applications have been part of our core competencies for decades. From our initial S series solvent-based adhesives to our newer Tritack one- and two-component polychloroprene water base formulations, we have solutions for all typical and specialty foam bonding applications.

Our hot-melt bedding line of adhesives has been formulated for the changing substrates and end-use requirements. Our most recent developments have been to address the complexities of bonding memory foams while maintaining soft adhesion characteristics without creating mattress "noise."





WATER BASED ADHESIVES

Product	Applicator	Technology	% Solids	Viscosity cPas	Product Description
Foamtac 35042	Spray	Polychloroprene	47-52	300-1000	Foam bonding and upholstery when superior adhesion and heat resistance is required. Adheres to most fabrics and wood backings. Can be heat reactivated. Available in natural or tinted versions.
Tritack W-5050	Spray	Polychloroprene	50-54	20-50	Two-part system when a strong wet tack is required for fast applications or "pinching." Used with performance specific catalysts.
Foamtac W-5250	Spray	Polychloroprene	48-50	30-50	Formulated for application by our airless equipment which provides nearly 100% transfer of adhesive to substrate eliminating waste and contamination from particles which become airborne.
Foamtac W-5800	Spray	Polychloroprene	48-54	300-800	Standard recommendation for general one-part foam bonding. Allows repositioning on foams. Available in natural and blue.
Foamtac W-5800 UV	Spray	Polychloroprene	48-54	300-800	Contains a UV tracer for use with UV (Black) light to ensure even coverage.
Foamtac W-6065	Roll Coat	Polychloroprene	50-56	1100-1800	Roll coat adhesive for laminating various foam assemblies. Strong initial tack and fast bond development. Clean machining.

HOT-MELTS

Product	Applicator	Technology	% Solids	Viscosity cPas	Product Description
H6600	Swirl Spray	APAO	100	2800-3300	An excellent APAQ Hot Melt offered in Natural or Blue color. This Hot Melt product can be applied with a Swirl or Spray nozzle application allowing laminating and foam encasement for mattress and bedding applications as well as Furniture Foam assembly. Enhanced spray patterns allow excellent spray coverage and allowing a very forgiving bond range.
H8455	Extrusion	Coil	100	1700-2000	An EVA Hot Melt recommended for Pocket Coil assembly for enhanced adhesion for cotton or non-woven Pocket Coil assembly and Colophony free.
H8594	Extrusion	EVA	100	2000-3000	An EVA Hot Melt recommended for Pocket Coil assembly applied by extrusion during Mattress Pocket Coil assembly.
H9616	Swirl Spray	Foam Encasement	100	1800-2300	New Synthetic SBC Rubber formulation with a high hot tack allowing extended open time if needed or required for laminating and foam encasement.

* For all two-part systems, a variety of activators are available depending on application and end-use requirements

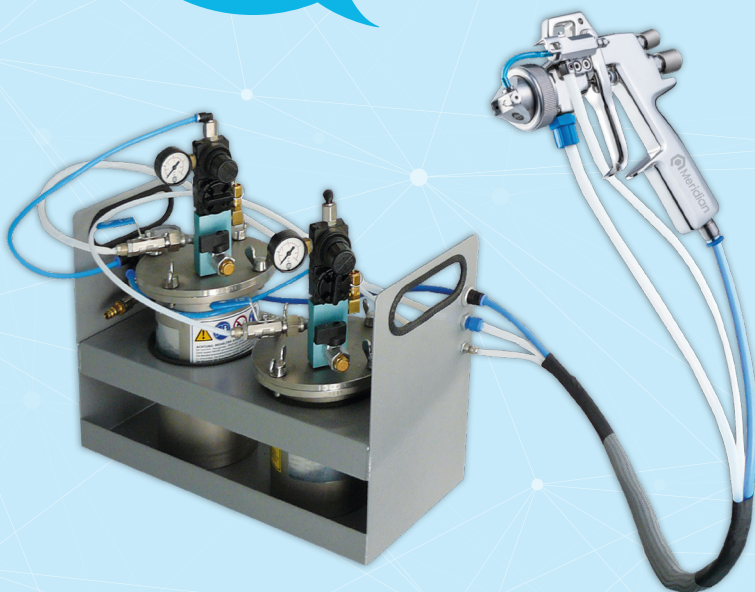


System Two 2K Foam Glue Spraying Equipment

Meridian
2K two-part
spray gun
can be
purchased
separately.

Time to start
thinking **beyond
the box.**

Ask how
we can
customize
to fit your
needs.



- **No glue pump needed!**
- **Portable system only needs a single quick connect airline to feed 2-4 spray guns.**
- **Easy to see your glue level!**

CONTAINERS AND WEIGHTS



Product Type	Standard Package	Units Pallet	Total Weight Per Pallet
Liquid adhesives	20kg pail	32	1,410.96 lbs
Liquid adhesives - Bag in box cubitainer	BB20 (20kgs)	32	1,410.96 lbs
Liquid adhesives	200kg drum	4	1,433 lbs
Liquid adhesives	Tote	1	2,204.62 lbs
Standard pellet form - Hot-melts	16.5 kgs case	50 Cases	1,818.81 lbs
Standard pellet form - Hot-melts	Super Sac	500 kgs	1,102.31 lbs
Pillow co-extrusions	13 kgs case	50 Cases	1,433 lbs
Hot-Melt Sticks	10 kgs case	50 Cases	1,102.31 lbs

WOOD GLUE

Available in 1 Gallon Bottle, 5-Gallon Pail, 55-Gallon Drum, 250-Gallon Tote and 110-Gallon Tote.



PolyBond

Fast Set, General Woodworking, "Carpenters Glue"



PolyBond II

Self - Cross Linking Fast Set, Applications Requiring Type II Water Resistant Bonds



PolyBond HT

Lower Cost, High Tack, Fast Grip



PolyBond Laminating Adhesive

Laminating Adhesive Suitable for Veneering



Packaging Headquarters

1300 Pratt Boulevard
EIK Grove Village, IL 60007
(866) 217-3732

5655 E. North Belt Road
Las Vegas, NV 8911
(909) 483-5272

925 Old Henderson Road
Columbus, OH 43220
(800) 583-2094

Packaging Canada

690 Boulevard Industriel
Saint-Eustache, QC
Canada J7R 5V3
(877) 382-6722

Production Facilities

- Columbus, OH
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- Montreal, QC

Warehouses

- Alvarado, TX
- Portland, OR
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Learn more at:

www.meridianadhesives.com/packaging