



Preliminary Product Information Sheet

EPO-TEK® GD2191 (formerly 77-191)

Note: These are typical properties to be used as a guide only, not a specification. Data below is not guaranteed. Different batches, conditions and applications yield differing results.

Date:	November 2022	Recommended Cure: 80°C / 90 Minutes
Rev:	III	Minimum Alternative Cure(s):
No. of Components:	Two	<i>May not achieve performance properties listed below</i>
Mix Ratio by Weight:	100 : 15	150°C / 5 Minutes
Specific Gravity:	Part A: 1.12	120°C / 15 Minutes
Pot Life:	< 2 Days	
Shelf Life- Bulk:	One year at room temperature	

NOTES:

- Container(s) should be kept closed when not in use.
- Filled systems should be stirred thoroughly before mixing and prior to use.
- Performance properties (rheology, conductivity, others) of the product may vary from those stated on the data sheet when bi-pak/syringe packaging or post-processing of any kind is performed. Epoxy's warranties shall not apply to any products that have been reprocessed or repackaged from Epoxy's delivered status/container into any other containers of any kind, including but not limited to syringes, bi-paks, cartridges, pouches, tubes, capsules, films or other packages.

Product Description: A two component, thermally conductive, electrically insulating epoxy with long pot life and adhesion to stainless steel.

MATERIAL CHARACTERISTICS*:

PHYSICAL PROPERTIES:		
Color (before cure):	Part A: Tan	Part B: Beige
Consistency:	Smooth thixotropic paste	
Viscosity (23°C) @ 10 rpm:	28,170	cPs
Thixotropic Index:	2.8	
Glass Transition Temp:	31	°C (Dynamic Cure: 20-200°C/ISO 25 Min; Ramp -10-200°C @20°C/Min)
Shore D Hardness:	79	
Die Shear @ 23°C:	8.1	Kg
Degradation Temp:	375	°C
Weight Loss:		
@ 200°C:	0.54	%
@ 250°C:	1.53	%
@ 300°C:	2.93	%
Suggested Operating Temperature:	< 250	°C (Intermittent)
Particle Size:	≤ 45 microns	

The data above is INITIAL only - it may be changed at any time, for any reason without notice to anyone. It is provided only as a guide for evaluation/consideration.

* These material characteristics are typical properties that are based on a limited number of samples/batches. All properties are based on the cure indicated above. Some properties may vary as manufactured quantities are scaled up to commercialized production levels.

EPOXY TECHNOLOGY, INC.
14 FORTUNE DRIVE, BILLERICA, MA 01821 (978) 667-3805, FAX (978) 663-9782
www.epotek.com

A Meridian Adhesives Group Company