



## 20-3074NC

### DESCRIPTION:

20-3074NC is a low viscosity epoxy potting compound. This material forms excellent bonds to most substrates, has a convenient 1:1 mix ratio and a low exothermic reaction during cure.

### TYPICAL SPECIFICATIONS:

Color	Black
Viscosity Resin, cP	1,000
Viscosity Hardener, cP	12,000
Viscosity Mixed, cP	5,000
Pot Life, 100 gram mass at 25°C	60 minutes
Hardness Shore D	82
Tensile Strength, psi	$3.0 \times 10^4$
Flexural Strength, psi	$5.1 \times 10^4$

### INSTRUCTIONS FOR USE

Mix Ratio (by volume)	1:1
20-3074RNCBK Resin	
20-3074CTR Hardener	
Cure time	24 hours at room temperature
	Or 1 hour at 65C

Shelf life 12 months at Room Temperature

### IMPORTANT:

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