

20-3002 CLEAR EPOXY ADHESIVE / SEALANT

DESCRIPTION:

20-3002 is a two component epoxy adhesive /sealant designed for small area potting. It is low in viscosity, unfilled and does not contain solvents.

TYPICAL SPECIFICATIONS:

Color, Resin	Clear or Black
Catalyst	Clear
Viscosity, 25°C Mixed	600 cP
Mix Ratio by Volume	100:50
Mix Ratio by Weight	100:45
Pot Life, 25°C, 20 grams	20 minutes
Cure Time (25°C)	24 Hours
Hardness, Shore D	85
Operating Temperature Range, °C	-40 to + 135

INSTRUCTIONS FOR USE:

Dispense from a TriggerBond® Cartridge (2:1 volume ratio). Available in 50ml cartridges. Using a static mixer, discard the first few ml of product mixed. Apply directly to parts. Refer to TriggerBond® literature for more detailed instructions.

Curing masses greater than 15 grams is not recommended due to the possibility of an exothermic reaction.

Cure at room temperature. Curing at temperatures over 35°C is not recommended.

STORAGE & HANDLING:

Store cartridges at 70-85°F in original containers. Carefully read Safety Data Sheets before using.

SHELF LIFE:

Twelve months in original unopened containers when stored at 70-85°F in a dry environment.

IMPORTANT:

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epoxies.com

21 Starline Way
Cranston, RI 02921 USA

t 401.946.5564

f 401.946.5526