

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS) Issue date: 12/19/2024 Version: 1.0

SECTION 1 Identification		
1.1. Product identifier		
Product form: MixtureProduct name: 40-3907CCL		
1.2. Other means of identification		
No additional information available		
1.3. Recommended use of the chemical and restrictions o	n use	
Recommended use: AdhesivesRestrictions on use: Not to be use	d for any purpose	other than the one the product was designed for
1.4. Supplier's details		
Epoxies, Etc. 21 Starline Way Cranston, RI 02921 USA T 401-946-5564 www.epoxies.com		
1.5. Emergency phone number		
Emergency number : VelocityEHS:	+1 (800) 255-392	4, +1 (813) 248-0585
SECTION 2 Hazard Identification		
2.1. Classification of the substance or mixture		
GHS US classification Acute toxicity (oral), Category 4 Acute toxicity (dermal), Category 3 Skin corrosion/irritation, Category 1A Serious eye damage/eye irritation, Category 1 Skin sensitization, Category 1 Hazardous to the aquatic environment — Acute Hazard, Category 2 Hazardous to the aquatic environment — Chronic Hazard, Category 2 Full text of H statements : see section 16	H302 H311 H314 H318 H317 H401 H411	Harmful if swallowed. Toxic in contact with skin. Causes severe skin burns and eye damage. Causes serious eye damage. May cause an allergic skin reaction. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.
2.2. Label elements		
GHS US labeling Hazard pictograms (GHS US) :		

Signal word (GHS US) Hazard statements (GHS US)



: Danger

- : H302 Harmful if swallowed
 - H311 Toxic in contact with skin
 - H314 Causes severe skin burns and eye damage
 - H317 May cause an allergic skin reaction
 - H401 Toxic to aquatic life
 - H411 Toxic to aquatic life with long lasting effects

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Precautionary statements (GHS US)	: P260 - Do not breathe dusts or mists.
	P264 - Wash hands, forearms and face thoroughly after handling.
	P270 - Do not eat, drink or smoke when using this product.
	P272 - Contaminated work clothing must not be allowed out of the workplace.
	P273 - Avoid release to the environment.
	P280 - Wear protective gloves, protective clothing, eye protection, face protection, and hearing protection.
	P301+P312 - If swallowed: Call a poison center or doctor if you feel unwell.
	P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting.
	P302+P352 - If on skin: Wash with plenty of water.
	P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse
	skin with water/shower.
	P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.
	P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove
	contact lenses, if present and easy to do. Continue rinsing.
	P310 - Immediately call a poison center or doctor.
	P312 - Call a poison center or doctor if you feel unwell.
	P321 - Specific treatment (see supplemental first aid instruction on this label).
	P330 - Rinse mouth.
	P333+P313 - If skin irritation or rash occurs: Get medical advice or attention.
	P361+P364 - Take off immediately all contaminated clothing and wash it before reuse.
	P362+P364 - Take off contaminated clothing and wash it before reuse.
	P363 - Take off immediately all contaminated clothing and wash it before reuse.
	P391 - Collect spillage.
	P405 - Store locked up.
	P501 - Dispose of contents and/or container to hazardous or special waste collection point, in
	accordance with local, regional, national and/or international regulations.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Tetraethylenepentamine	CAS-No.: 112-57-2	≥60	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Skin Corr. 1A, H314 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 2, H411

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Name	Product identifier	%	GHS US classification
Triethylenetetramine	CAS-No.: 112-24-3	< 10	Acute Tox. 4 (Dermal), H312 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Chronic 3, H412
Pentaethylenehexamine	CAS-No.: 4067-16-7	< 10	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Skin Corr. 1A, H314 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410

Comments

: Components not listed are either non-hazardous or are below reportable limits. *Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements : see section 16

measures
: Call a physician immediately.
: Remove person to fresh air and keep comfortable for breathing.
: Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician immediately.
: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
: Rinse mouth. Do not induce vomiting. Call a physician immediately.
acute and delayed
: None under normal conditions.
: Toxic in contact with skin. Burns. May cause an allergic skin reaction.
: Serious damage to eyes.
: Harmful if swallowed, Burns.

Other medical advice or treatment

: Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media		
Suitable extinguishing media Unsuitable extinguishing media	Water spray. Dry powder. Foam. Carbon dioxide.Do not use a heavy water stream.	
5.2. Specific hazards arising from the chemical		
Fire hazard Explosion hazard Hazardous decomposition products in case of fire	 No fire hazard. No direct explosion hazard. Toxic fumes may be released. 	

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5.3. Special protective equipment and precautions for fire-fighters		
Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.	
Protection during firefighting	 Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing. 	

SECTION 6 Accidental release measures			
6.1. Personal precautions, protective equipment and emergency procedures			
General measures	: Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.		
For non-emergency personnel			
Protective equipment	: Wear recommended personal protective equipment.		
Emergency procedures	: Ventilate spillage area. Avoid contact with skin, eyes and clothing. Do not breathe dust/fume/gas/mist/vapors/spray.		
For emergency responders			
Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".		
Emergency procedures	: Evacuate unnecessary personnel. Stop leak if safe to do so.		
Environmental precautions	: Avoid release to the environment.		
6.2. Methods and materials for containment and cleaning up			
For containment	: Collect spillage. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.		
Methods for cleaning up	: Take up liquid spill into absorbent material.		
Other information	: Dispose of materials or solid residues at an authorized site.		

For further information refer to section 13

SECTION 7 Handling and storage			
7.1. Precautions for safe handling			
Precautions for safe handling	: Ensure good ventilation of the work station. Do not get in eyes, on skin, or on clothing. Wear personal protective equipment. Do not breathe dust/fume/gas/mist/vapors/spray.		
Hygiene measures	: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.		
Additional hazards when processed	: Not expected to present a significant hazard under anticipated conditions of normal use.		
7.2. Conditions for safe storage, including incompatibilities			
Technical measures Storage conditions Packaging materials	 Keep in a cool, well-ventilated place away from heat. Store locked up. Store always product in container of same material as original container. 		

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

No additional information available

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8.2. Appropriate engineering controls	
Appropriate engineering controls Environmental exposure controls	Ensure good ventilation of the work station.Avoid release to the environment.
· · ·	

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:

Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Liquid
Color	: According to product specification
Odor	: Amine-like
Odor threshold	: No data available
рН	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Explosion limits	: No data available
Particle characteristics	: No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

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SECTION 10 Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11 Toxicological information

11.1. Information on toxicological effects		
Acute toxicity (dermal) :	: Harmful if swallowed. : Toxic in contact with skin. : Not classified	
40-3907CCL		
ATE US (oral)	537.522 mg/kg body weight	
ATE US (dermal)	666.667 mg/kg body weight	
Triethylenetetramine (112-24-3)		
LD50 oral rat	1716 mg/kg body weight (BASF test, Rat, Experimental value, Oral)	
LD50 oral	2500 mg/kg	
LD50 dermal rabbit	1465 mg/kg body weight (BASF test, Rabbit, Experimental value, Dermal)	
LD50 dermal	550 mg/kg	
ATE US (oral)	1716 mg/kg body weight	
ATE US (dermal)	550 mg/kg body weight	
Tetraethylenepentamine (112-57-2)		
LD50 oral rat	3990 mg/kg	
LD50 oral	2100 mg/kg	
LD50 dermal rabbit	660 mg/kg	
LD50 dermal	660 mg/kg	
LC50 Inhalation - Rat	> 9.9 mg/l air (8 h, Rat, Male, Literature study, Inhalation)	
ATE US (oral)	500 mg/kg body weight	

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Tetraethylenepentamine (112-57-2)			
ATE US (dermal)	al) 660 mg/kg body weight		
Pentaethylenehexamine (4067-16-7)			
LD50 oral	1600 mg/kg		
ATE US (oral)	1600 mg/kg body weight		
ATE US (dermal)	1100 mg/kg body weight		
Skin corrosion/irritation	Causes severe skin burns.		
Triethylenetetramine (112-24-3)			
рН	10 (1 %, 20 °C)		
Tetraethylenepentamine (112-57-2)			
рН	11.8 (2 %, 20 °C)		
Serious eye damage/irritation	: Causes serious eye damage.		
Triethylenetetramine (112-24-3)			
pH	10 (1 %, 20 °C)		
Tetraethylenepentamine (112-57-2)			
рН	11.8 (2 %, 20 °C)		
Respiratory or skin sensitization	: May cause an allergic skin reaction.		
	Not classified		
Carcinogenicity	Not classified		
Reproductive toxicity	: Not classified		
STOT-single exposure	Not classified		
STOT-repeated exposure	Not classified		
Aspiration hazard	Not classified		
Triethylenetetramine (112-24-3)			
Viscosity, kinematic	No data available in the literature		
Tetraethylenepentamine (112-57-2)			
Viscosity, kinematic	0.096 mm²/s (20 °C)		
	None under normal conditions.		
	: Toxic in contact with skin. Burns. May cause an allergic skin reaction.		
Symptoms/effects after eye contact			
Symptoms/effects after ingestion	: Harmful if swallowed. Burns.		

SECTION 12 Ecological information

12.1. Ecotoxicity Ecology - general : Toxic to aquatic life. Toxic to aquatic life with long lasting effects. Hazardous to the aquatic environment, short-term (acute) : Toxic to aquatic life. Hazardous to the aquatic environment, long-term (chronic) : Toxic to aquatic life with long lasting effects.

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Triethylenetetramine (112-24-3)		
LC50 - Fish [1]	495 mg/l (96 h, Pimephales promelas, Fresh water, Literature study)	
EC50 - Crustacea [1]	31.1 mg/l (Equivalent or similar to OECD 202, 48 h, Daphnia magna, Literature study)	
ErC50 algae	27 mg/l	
NOEC chronic algae	0.468 mg/l	
Tetraethylenepentamine (112-57-2)		
LC50 - Fish [1]	420 mg/l (EU Method C.1, 96 h, Poecilia reticulata, Semi-static system, Fresh water, Experimental value, GLP)	
EC50 - Crustacea [1]	24 mg/l (EU Method C.2, 48 h, Daphnia magna, Static system, Experimental value, GLP)	
ErC50 algae	6.8 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Selenastrum capricornutum, Experimental value)	
Pentaethylenehexamine (4067-16-7)		
LC50 - Fish [1]	0.18 g/l Source: ECHA	
ErC50 algae	0.42 mg/l	
NOEC chronic algae	0.072 mg/l	

12.2. Persistence and degradability

40-3907CCL			
Persistence and degradability	Not rapidly degradable		
Triethylenetetramine (112-24-3)			
Persistence and degradability Not readily biodegradable in water.			
Tetraethylenepentamine (112-57-2)			
Persistence and degradability Not readily biodegradable in water.			
Pentaethylenehexamine (4067-16-7)			
Persistence and degradability Not readily biodegradable in water.			

12.3. Bioaccumulative potential

Triethylenetetramine (112-24-3)		
Partition coefficient n-octanol/water (Log Pow)	-2.65 (Estimated value, KOWWIN)	
Bioaccumulative potential	Not bioaccumulative.	
Tetraethylenepentamine (112-57-2)		
BCF - Other aquatic organisms [1] 3.2 l/kg (BCFBAF v3.01, Estimated value, Fresh weight)		
Partition coefficient n-octanol/water (Log Pow) 1.5 (Literature study)		
Bioaccumulative potential Low potential for bioaccumulation (BCF < 500).		
Pentaethylenehexamine (4067-16-7)		
Partition coefficient n-octanol/water (Log Pow) -1.6 (QSAR)		
Bioaccumulative potential	Not bioaccumulative.	

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12.4. Mobility in soil			
Triethylenetetramine (112-24-3)			
Surface tension	No data available in the literature		
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.885 (log Koc, SRC PCKOCWIN v2.0, Calculated value)		
Ecology - soil	Highly mobile in soil.		
Tetraethylenepentamine (112-57-2)			
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.2 (log Koc, SRC PCKOCWIN v2.0, Calculated value)		
Ecology - soil	Low potential for adsorption in soil.		
Pentaethylenehexamine (4067-16-7)			
Mobility in soil	0.04756		
12.5. Other adverse effects			
Ozone :	Not classified		

Fluorinated greenhouse gases

SECTION 13 Disposal considerations			
Regional waste regulation	: Disposal must be done according to official regulations.		
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.		
Sewage disposal recommendations	: Disposal must be done according to official regulations.		
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations.		
Additional information	: Do not re-use empty containers.		

: No

SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA			
DOT	TDG	IMDG	ΙΑΤΑ
14.1. UN number			
UN2922	UN2922	2922	2922
14.2. Proper Shipping Name		· · · · · ·	
Corrosive liquids, toxic, n.o.s. (Tetraethylenepentamine)	CORROSIVE LIQUID, TOXIC, N.O.S. (Tetraethylenepentamine)	CORROSIVE LIQUID, TOXIC, N.O.S. (Tetraethylenepentamine)	Corrosive liquid, toxic, n.o.s. (Tetraethylenepentamine)
14.3. Transport hazard class(es	3)	· · · · · ·	
8 (6.1)	8 (6.1)	8 (6.1)	8 (6.1)
CORROSSIVE B B			
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DOT	TDG	IMDG	ΙΑΤΑ
14.4. Packing group			
111	III	III	III
14.5. Environmental hazards			
Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes
No supplementary information available			

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user	
DOT UN-No. (DOT) DOT Special Provisions (49 CFR 172.102)	 UN2922 IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55
	C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672). T7 - 4 178.274(d)(2) Normal
	provided the calculated test pressure is 2.65 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.
DOT Packaging Exceptions (49 CFR 173.xxx)	: 154
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 203
DOT Packaging Bulk (49 CFR 173.xxx)	: 241
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 5L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 60 L
DOT Vessel Stowage Location	: B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.
DOT Vessel Stowage Other	: 40 - Stow "clear of living quarters"
TDG UN-No. (TDG)	: UN2922

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TDG Special Provisions	 16 - (1) The technical name of at least one of the most dangerous substances that predominantly contributes to the danger or dangers posed by the dangerous goods must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(ii)(A). The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3). (2) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical name: (a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S; (b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S; (c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S; (d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S; or
	(e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S.(3) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a small means of containment:
	(a) UN2814, INFECTIOUS SUBSTANCE, AFFECTING HUMANS; or
Evaluative Limit and Limited Oversity Index	(b) UN2900, INFECTIOUS SUBSTANCE, AFFECTING ANIMALS.
Explosive Limit and Limited Quantity Index Excepted quantities (TDG)	: 5L : E1
Passenger Carrying Road Vehicle or Passenger	: 5L
Carrying Railway Vehicle Index	
Emergency Response Guide (ERG) Number	: 154
IMDG	
Special provision (IMDG)	: 223, 274
Limited quantities (IMDG)	: 5L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: P001
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T7
Tank special provisions (IMDG)	
EmS-No. (Fire)	: F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE
EmS-No. (Spillage)	: S-B - SPILLAGE SCHEDULE Bravo - CORROSIVE SUBSTANCES
Stowage category (IMDG)	: B · SW2
Stowage and handling (IMDG) Properties and observations (IMDG)	: SW2 : Causes burns to skin, eyes and mucous membranes. Toxic if swallowed, by skin contact or by
	inhalation.
ΑΤΑ	
Special provision (IATA)	: A3, A4, A803
PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y841
PCA limited quantity max net quantity (IATA)	: 1L
PCA packing instructions (IATA)	: 852
PCA max net quantity (IATA)	: 5L
CAO packing instructions (IATA)	: 856
CAO max net quantity (IATA)	: 60L
ERG code (IATA)	: 8P

SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

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15.2. International regulations

CANADA

Triethylenetetramine (112-24-3)

Listed on the Canadian DSL (Domestic Substances List)

Tetraethylenepentamine (112-57-2)

Listed on the Canadian DSL (Domestic Substances List)

Pentaethylenehexamine (4067-16-7)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Triethylenetetramine (112-24-3)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

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тепает	lenepentamine	[]]Z-3/-2]

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Triethylenetetramine(112-24-3)	U.S Massachusetts - Right To Know List; U.S New Jersey - Right to Know Hazardous Substance List; U.S Pennsylvania - RTK (Right to Know) List
Tetraethylenepentamine(112-57-2)	U.S Massachusetts - Right To Know List; U.S New Jersey - Right to Know Hazardous Substance List; U.S Pennsylvania - RTK (Right to Know) List

SECTION 16 Other information

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Full text of hazard classes and H-statements	
H302	Harmful if swallowed
H311	Toxic in contact with skin
H312	Harmful in contact with skin
H314	Causes severe skin burns and eye damage
H317	May cause an allergic skin reaction
H318	Causes serious eye damage

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Full text of hazard classes and H-statements	
H400	Very toxic to aquatic life
H401	Toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects
H411	Toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.