

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : 20-2355CCL

1.2. Recommended use and restrictions on use

Recommended use : Potting compound
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

1.3. Supplier

Epoxies, Etc.
21 Starline Way
Cranston, RI 02921
USA
T 401-946-5564
www.epoxies.com

1.4. Emergency telephone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 2	H319	Causes serious eye irritation
Respiratory sensitization, Category 1	H334	May cause an allergy or asthma symptoms or breathing difficulties if inhaled
Skin sensitization, Category 1	H317	May cause an allergic skin reaction
Reproductive toxicity Category 2	H361	Suspected of damaging fertility or the unborn child
Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation	H335	May cause respiratory irritation
Specific target organ toxicity (repeated exposure) Category 1	H372	Causes damage to organs through prolonged or repeated exposure
Hazardous to the aquatic environment – Acute Hazard Category 2	H401	Toxic to aquatic life
Hazardous to the aquatic environment – Chronic Hazard Category 2	H411	Toxic to aquatic life with long lasting effects

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger
Hazard statements (GHS US) : H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation
H334 - May cause an allergy or asthma symptoms or breathing difficulties if inhaled

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Precautionary statements (GHS US)

H335 - May cause respiratory irritation
H361 - Suspected of damaging fertility or the unborn child
H372 - Causes damage to organs through prolonged or repeated exposure
H401 - Toxic to aquatic life
H411 - Toxic to aquatic life with long lasting effects
: P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P260 - Do not breathe dust/fume/gas/mist/vapors/spray.
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P271 - Use only outdoors or in a well-ventilated area.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P273 - Avoid release to the environment.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P284 - [In case of inadequate ventilation] wear respiratory protection.
P302+P352 - If on skin: Wash with plenty of water.
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.
P304+P341 - If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 - If exposed or concerned: Get medical advice/attention.
P312 - Call a poison center or doctor if you feel unwell.
P314 - Get medical advice/attention if you feel unwell.
P321 - Specific treatment (see supplemental first aid instruction on this label).
P332+P313 - If skin irritation occurs: Get medical advice/attention.
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P342+P311 - If experiencing respiratory symptoms: Call a poison center or doctor.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P363 - Wash contaminated clothing before reuse.
P391 - Collect spillage.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P405 - Store locked up.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

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3.2. Mixtures

Name	Product identifier	%	GHS US classification
Dicyclohexylmethane-4,4'-Diisocyanate	CAS-No.: 5124-30-1	≥ 60	Acute Tox. 3 (Inhalation), H331 Acute Tox. 3 (Inhalation:gas), H331 Acute Tox. 2 (Inhalation:dust,mist), H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Repr. 2, H361 STOT SE 3, H335 STOT RE 1, H372 Aquatic Acute 2, H401 Aquatic Chronic 2, H411

Comments : Components not listed are either non-hazardous or are below reportable limits.
*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret
Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : IF exposed or concerned: Get medical advice/attention. Call a poison center/doctor/physician if you feel unwell.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor/physician if you feel unwell.

First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : May cause respiratory irritation. May cause an allergy or asthma symptoms or breathing difficulties if inhaled.

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Eye irritation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released.

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5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear personal protective equipment. Do not breathe dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Avoid contact with skin and eyes.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

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No additional information available

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Dicyclohexylmethane-4,4'-Diisocyanate (5124-30-1)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Methylene bis(4-cyclohexylisocyanate)
ACGIH OEL TWA [ppm]	0.005 ppm
Remark (ACGIH)	TLV® Basis: Resp sens; LRT irr
Regulatory reference	ACGIH 2022

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:
Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear
Eye protection:
Safety glasses
Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
[In case of inadequate ventilation] wear respiratory protection.

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: According to product specification
Odor	: Mild odour
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: No data available

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Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Dicyclohexylmethane-4,4'-Diisocyanate (5124-30-1)	
LD50 oral rat	17000 mg/kg Source: ECHA
LD50 oral	9900 mg/kg
LD50 dermal rabbit	> 7000 mg/kg Source: ECHA
LD50 dermal	10000 mg/kg
LC50 Inhalation - Rat	434 mg/m ³ Source: ECHA
LC50 Inhalation - Rat (Dust/Mist)	0.434 mg/l/4h
ATE US (oral)	9900 mg/kg body weight
ATE US (dermal)	10000 mg/kg body weight

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Dicyclohexylmethane-4,4'-Diisocyanate (5124-30-1)	
ATE US (gases)	700 ppmV/4h
ATE US (vapors)	0.434 mg/l/4h
ATE US (dust, mist)	0.434 mg/l/4h

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: May cause an allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.
STOT-single exposure	: May cause respiratory irritation.

Dicyclohexylmethane-4,4'-Diisocyanate (5124-30-1)	
STOT-single exposure	May cause respiratory irritation.
STOT-repeated exposure	: Causes damage to organs through prolonged or repeated exposure.

Dicyclohexylmethane-4,4'-Diisocyanate (5124-30-1)	
STOT-repeated exposure	Causes damage to organs through prolonged or repeated exposure.
Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available

Dicyclohexylmethane-4,4'-Diisocyanate (5124-30-1)	
Viscosity, kinematic	46728.972 mm ² /s
Symptoms/effects after inhalation	: May cause respiratory irritation. May cause an allergy or asthma symptoms or breathing difficulties if inhaled.
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Eye irritation.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

Dicyclohexylmethane-4,4'-Diisocyanate (5124-30-1)	
LC50 - Fish [1]	1.2 mg/l Source: EHCA
EC50 72h - Algae [1]	> 5 mg/l Source: EHCA
NOEC chronic algae	0.31 mg/l

12.2. Persistence and degradability

Dicyclohexylmethane-4,4'-Diisocyanate (5124-30-1)	
Not rapidly degradable	
Persistence and degradability	Not readily biodegradable in water.

12.3. Bioaccumulative potential

Dicyclohexylmethane-4,4'-Diisocyanate (5124-30-1)	
Partition coefficient n-octanol/water (Log Pow)	2.14

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Dicyclohexylmethane-4,4'-Diisocyanate (5124-30-1)

Bioaccumulative potential	No bioaccumulation data available.
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12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

14.1. UN number

DOT NA No	: UN3263
UN-No. (TDG)	: UN3263
UN-No. (IMDG)	: 3263
UN-No. (IATA)	: 3263

14.2. UN proper shipping name

Proper Shipping Name (DOT)	: Corrosive solid, basic, organic, n.o.s. (Dicyclohexylmethane-4,4'-Diisocyanate)
Proper Shipping Name (TDG)	: CORROSIVE SOLID, BASIC, ORGANIC, N.O.S. (Dicyclohexylmethane-4,4'-Diisocyanate)
Proper Shipping Name (IMDG)	: CORROSIVE SOLID, BASIC, ORGANIC, N.O.S. (Dicyclohexylmethane-4,4'-Diisocyanate)
Proper Shipping Name (IATA)	: Corrosive solid, basic, organic, n.o.s. (Dicyclohexylmethane-4,4'-Diisocyanate)

14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : 8
Hazard labels (DOT) : 8



TDG

Transport hazard class(es) (TDG) : 8
Hazard labels (TDG) : 8



IMDG

Transport hazard class(es) (IMDG) : 8
Hazard labels (IMDG) : 8

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IATA

Transport hazard class(es) (IATA) : 8
Hazard labels (IATA) : 8



14.4. Packing group

Packing group (DOT) : I
Packing group (TDG) : I
Packing group (IMDG) : I
Packing group (IATA) : I

14.5. Environmental hazards

Dangerous for the environment : Yes
Marine pollutant : Yes



Other information : No supplementary information available.

14.6. Special precautions for user

DOT

UN-No.(DOT) : UN3263
DOT Special Provisions (49 CFR 172.102) : IB7 - Authorized IBCs: Metal (11A, 11B, 11N, 21A, 21B, 21N, 31A, 31B and 31N); Rigid plastics (11H1, 11H2, 21H1, 21H2, 31H1 and 31H2); Composite (11HZ1, 11HZ2, 21HZ1, 21HZ2, 31HZ1 and 31HZ2); Wooden (11C, 11D and 11F). Additional Requirement: Liners of wooden IBCs must be sift- proof.
IP1 - IBCs must be packed in closed freight containers or a closed transport vehicle.
T6 - 4 178.274(d)(2) Normal..... 178.275(d)(2)
TP33 - The portable tank instruction assigned for this substance applies for granular and powdered solids and for solids which are filled and discharged at temperatures above their melting point which are cooled and transported as a solid mass. Solid substances transported or offered for transport above their melting point are authorized for transportation in portable tanks conforming to the provisions of portable tank instruction T4 for solid substances of packing group III or T7 for solid substances of packing group II, unless a tank with more stringent requirements for minimum shell thickness, maximum allowable working pressure, pressure-relief devices or bottom outlets are assigned in which case the more stringent tank instruction and special provisions shall apply. Filling limits must be in accordance with portable tank special provision TP3. Solids meeting the definition of an elevated temperature material must be transported in accordance with the applicable requirements of this subchapter.
DOT Packaging Non Bulk (49 CFR 173.xxx) : 211
DOT Packaging Bulk (49 CFR 173.xxx) : 242
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 1 kg
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 25 kg

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DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.

DOT Vessel Stowage Other : 52 - Stow "separated from" acids

TDG

UN-No. (TDG) : UN3263

TDG Special Provisions : 16 - (1) The technical name of at least one of the most dangerous substances that predominantly contributes to the hazard or hazards posed by the dangerous goods must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(ii)(A) of Part 3 (Documentation). The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3) of Part 4 (Dangerous Goods Safety Marks).
(2) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical name:
(a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S;
(b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S;
(c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S;
(d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S; or
(e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S.
(3) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a small means of containment:
(a) UN2814, INFECTIOUS SUBSTANCE, AFFECTING HUMANS; or
(b) UN2900, INFECTIOUS SUBSTANCE, AFFECTING ANIMALS.

Explosive Limit and Limited Quantity Index : 0
Excepted quantities (TDG) : E0
Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index : 1 kg
Emergency Response Guide (ERG) Number : 154

IMDG

Special provision (IMDG) : 274
Limited quantities (IMDG) : 0
Excepted quantities (IMDG) : E0
Packing instructions (IMDG) : P002
IBC packing instructions (IMDG) : IBC07
IBC special provisions (IMDG) : B1
Tank instructions (IMDG) : T6
Tank special provisions (IMDG) : TP33
EmS-No. (Fire) : F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE
EmS-No. (Spillage) : S-B - SPILLAGE SCHEDULE Bravo - CORROSIVE SUBSTANCES
Stowage category (IMDG) : B
Segregation (IMDG) : SGG18, SG35
Properties and observations (IMDG) : Reacts violently with acids. Causes burns to skin, eyes and mucous membranes.

IATA

PCA Excepted quantities (IATA) : E0
PCA Limited quantities (IATA) : Forbidden
PCA limited quantity max net quantity (IATA) : Forbidden
PCA packing instructions (IATA) : 858
PCA max net quantity (IATA) : 1kg
CAO packing instructions (IATA) : 862
CAO max net quantity (IATA) : 25kg
Special provision (IATA) : A3, A803
ERG code (IATA) : 8L

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14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

Dicyclohexylmethane-4,4'-Diisocyanate	CAS-No. 5124-30-1	≥ 60%
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15.2. International regulations

CANADA

Dicyclohexylmethane-4,4'-Diisocyanate (5124-30-1)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Dicyclohexylmethane-4,4'-Diisocyanate (5124-30-1)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Dicyclohexylmethane-4,4'-Diisocyanate(5124-30-1)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - New York City - Right to Know Hazardous Substances List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

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Full text of H-phrases

H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H330	Fatal if inhaled
H331	Toxic if inhaled
H334	May cause an allergy or asthma symptoms or breathing difficulties if inhaled

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Full text of H-phrases	
H335	May cause respiratory irritation
H361	Suspected of damaging fertility or the unborn child
H372	Causes damage to organs through prolonged or repeated exposure
H401	Toxic to aquatic life
H411	Toxic to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.