

A Meridian Adhesives Group Company

EPO-TEK® U300-22 PART A

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 1/3/2025 Version: 1.0

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture

Product name : EPO-TEK® U300-22 PART A

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Recommended use : Adhesives

Restrictions on use : Not to be used for any purpose other than the one the product was designed for

1.4. Supplier's details

Epoxy Technology, Inc. 14 Fortune Drive Billerica, MA 01821 USA

T 978-667-3805 - F 978-663-9782

www.epotek.com

1.5. Emergency phone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation, Category 2
H315
Causes skin irritation.

Causes serious eye irritation.

Causes serious eye irritation.

Causes serious eye irritation.

H317
May cause an allergic skin reaction.

H318
H328
H339
H3317

Full text of H statements : see section 16

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US)





Signal word (GHS US) : Warning

Hazard statements (GHS US) : H315 - Causes skin irritation

H317 - May cause an allergic skin reaction H319 - Causes serious eye irritation

H411 - Toxic to aquatic life with long lasting effects

Precautionary statements (GHS US) : P261 - Avoid breathing dust, fume, gas, mist, vapours, spray.

P264 - Wash hands, forearms and face thoroughly after handling.

P272 - Contaminated work clothing must not be allowed out of the workplace.

P273 - Avoid release to the environment.

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P280 - Wear protective gloves.

P302+P352 - If on skin: Wash with plenty of water.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P321 - Specific treatment (see supplemental first aid instruction on this label).

P333+P313 - If skin irritation or rash occurs: Get medical advice or attention.

P337+P313 - If eye irritation persists: Get medical advice or attention.

P362+P364 - Take off contaminated clothing and wash it before reuse.

P391 - Collect spillage.

 ${\tt P501-Dispose} \ of \ contents \ and/or \ container \ to \ hazardous \ or \ special \ waste \ collection \ point, \ in$

accordance with local, regional, national and/or international regulations.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Epoxy phenol novolac resin*	CAS-No.: Trade Secret	≥ 60	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1A, H317 Aquatic Chronic 2, H411
Bisphenol A diglycidyl ether resin*	CAS-No.: Trade Secret	< 10	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411

^{*}Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Comments : Components not listed are either non-hazardous or are below reportable limits.

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general : If you feel unwell, seek medical advice.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs:

Get medical advice/attention.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

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4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation : Although no appropriate human or animal health effects data are known to exist, this material is

expected to be an inhalation hazard.

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Eye irritation.

Symptoms/effects after ingestion : None under normal conditions.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment : Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard : No fire hazard.

Explosion hazard : No direct explosion hazard. Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper

protective equipment, including respiratory protection.

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing

apparatus. Complete protective clothing.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb

spillage to prevent material-damage.

For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing

dust/fume/gas/mist/vapors/spray.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer

to section 8: "Exposure controls/personal protection".

Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

Environmental precautions : Avoid release to the environment.

6.2. Methods and materials for containment and cleaning up

For containment : Collect spillage. Contain any spills with dikes or absorbents to prevent migration and entry into

sewers or streams. Stop leak, if possible without risk.

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

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For further information refer to section 13

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal

protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed

out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands

after handling the product.

Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.

7.2. Conditions for safe storage, including incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.

Storage conditions : Keep cool. Protect from sunlight.

Packaging materials : Store always product in container of same material as original container.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:

Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):







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SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state : Liquid Color Clear Odor Mild odour Odor threshold No data available : No data available Ha : No data available Melting point Freezing point : No data available Boiling point : No data available Flash point : No data available Flammability (solid, gas) : No data available Vapor pressure : No data available Relative vapor density at 20°C : No data available Relative density : No data available Solubility : No data available Partition coefficient n-octanol/water (Log Pow) : No data available Auto-ignition temperature : No data available : No data available Decomposition temperature Viscosity, kinematic : No data available **Explosion limits** : No data available Particle characteristics : No data available

Epoxy phenol novolac resin

Particle characteristics No data available

Bisphenol A diglycidyl ether resin

Particle characteristics No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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Aspiration hazard

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SECTION 11 Toxicological information	n
11.1. Information on toxicological effects	
Acute toxicity (oral) Acute toxicity (dermal) Acute toxicity (inhalation)	Not classifiedNot classifiedNot classified
Bisphenol A diglycidyl ether resin	
LD50 oral rat	> 2000 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
LD50 oral	11400 mg/kg
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
ATE US (oral)	11400 mg/kg body weight
Skin corrosion/irritation	: Causes skin irritation.
Bisphenol A diglycidyl ether resin	
рН	No data available in the literature
Serious eye damage/irritation	: Causes serious eye irritation.
Bisphenol A diglycidyl ether resin	
рН	No data available in the literature
Respiratory or skin sensitization Germ cell mutagenicity	: May cause an allergic skin reaction.: Not classified
Carcinogenicity	: Not classified
Bisphenol A diglycidyl ether resin	
NOAEL (chronic,oral,animal/male,2 years)	15 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)
NOAEL (chronic,oral,animal/female,2 years)	100 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Bisphenol A diglycidyl ether resin	
NOAEL (oral,rat,90 days)	50 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents), Guideline: EPA OPPTS 870.3100 (90-Day Oral Toxicity in Rodents), Guideline: EU Method B.26 (Sub-Chronic Oral Toxicity Test: Repeated Dose 90-Day Oral Toxicity Study in Rodents), Guideline: other:japanese MITI guidelines for toxicity testing of shomicals.

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chemicals

: Not classified

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Viscosity, kinematic	No data available		
Epoxy phenol novolac resin			
Viscosity, kinematic	No data available		
Bisphenol A diglycidyl ether resin			
Viscosity, kinematic	No data available in the literature		
	Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.		
Symptoms/effects after eye contact :	Irritation. May cause an allergic skin reaction. Eye irritation. None under normal conditions.		

SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general : Toxic to aquatic life with long lasting effects.

Hazardous to the aquatic environment, short-term : Not classified

(acute)

Hazardous to the aquatic environment, long-term : Not classified

(chronic)

Bisphenol A diglycidyl ether resin			
LC50 - Fish [1]	1.3 mg/l (96 h, Pisces, Literature study)		
EC50 - Crustacea [1]	2 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Nominal concentration)		
EC50 72h - Algae [1]	9.4 mg/l (EPA 660/3 - 75/009, Selenastrum capricornutum, Static system, Fresh water, Experimental value, Biomass)		
EC50 72h - Algae [2]	> 11 mg/l Test organisms (species): Scenedesmus capricornutum		
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'		
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'		

12.2. Persistence and degradability

EPO-TEK® U300-22 PART A		
Persistence and degradability Not rapidly degradable		
Epoxy phenol novolac resin		
Persistence and degradability Biodegradability in soil: no data available.		
Bisphenol A diglycidyl ether resin		
Persistence and degradability Not readily biodegradable in water.		

12.3. Bioaccumulative potential

Epoxy phenol novolac resin		
Bioaccumulative potential	No bioaccumulation data available.	

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Bisphenol A diglycidyl ether resin		
Partition coefficient n-octanol/water (Log Pow) 3 (Estimated value, 25 °C)		
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).	

12.4. Mobility in soil

Bisphenol A diglycidyl ether resin		
Surface tension 59 mN/m (20 °C, 0.09 g/l)		
Ecology - soil	No (test)data on mobility of the substance available.	

12.5. Other adverse effects

: Not classified

Fluorinated greenhouse gases : No

SECTION 13 Disposal considerations

Regional waste regulation : Disposal must be done according to official regulations.

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

: Disposal must be done according to official regulations. Sewage disposal recommendations Product/Packaging disposal recommendations : Disposal must be done according to official regulations.

Additional information : Do not re-use empty containers.

SECTION 14 Transport information

	n accordance with DOT / TDG / IMDG / IATA			
DOT	TDG	IMDG	IATA	
14.1. UN number				
UN3082	UN3082	3082	3082	
14.2. Proper Shipping Name				
Environmentally hazardous substances, liquid, n.o.s. (Epoxy phenol novolac resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy phenol novolac resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy phenol novolac resin)	Environmentally hazardous substance, liquid, n.o.s. (Epoxy phenol novolac resin)	
14.3. Transport hazard class(es	s)			
9	9	9	9	
¥2	**************************************	**************************************	**************************************	
14.4. Packing group				
III	III	III	III	
14.5. Environmental hazards				
Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes	
No supplementary information available				

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14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT

UN-No.(DOT)

: UN3082

DOT Special Provisions (49 CFR 172.102)

8 - A hazardous substance that is not a hazardous waste may be shipped under the shipping description "Other regulated substances, liquid or solid, n.o.s.", as appropriate. In addition, for solid materials, special provision B54 applies.

146 - This description may be used for a material that poses a hazard to the environment but does not meet the definition for a hazardous waste or a hazardous substance, as defined in 171.8 of this subchapter, or any hazard class as defined in Part 173 of this subchapter, if it is designated as environmentally hazardous by the Competent Authority of the country of origin, transit or destination.

173 - An appropriate generic entry may be used for this material.

335 - Mixtures of solids that are not subject to this subchapter and environmentally hazardous liquids or solids may be classified as "Environmentally hazardous substances, solid, n.o.s," UN3077 and may be transported under this entry, provided there is no free liquid visible at the time the material is loaded or at the time the packaging or transport unit is closed. Each transport unit must be leak-proof when used as bulk packaging.

IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).

T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3)

TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. TP29 - A portable tank having a minimum test pressure of 1.5 bar (150.0 kPa) may be used provided the calculated test pressure is 1.5 bar or less based on the MAWP of the hazardous materials, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.

DOT Packaging Exceptions (49 CFR 173.xxx) : 155 203 DOT Packaging Non Bulk (49 CFR 173.xxx) DOT Packaging Bulk (49 CFR 173.xxx) 241 DOT Quantity Limitations Passenger aircraft/rail (49 : No Limit

CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49

CFR 175.75)

DOT Vessel Stowage Location

: No Limit

: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a

passenger vessel.

UN-No. (TDG) : UN3082

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TDG Special Provisions

- : 16 (1) The technical name of at least one of the most dangerous substances that predominantly contributes to the danger or dangers posed by the dangerous goods must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(ii)(A). The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3).
 - (2) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical name:
- (a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S;
- (b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S;
- (c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S;
- (d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S; or
- (e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S.
- (3) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a small means of containment:
- (a) UN2814, INFECTIOUS SUBSTANCE, AFFECTING HUMANS; or
- (b) UN2900, INFECTIOUS SUBSTANCE, AFFECTING ANIMALS,99 (1) Mixtures of solids that are not dangerous goods and liquids or solids that are UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, may be offered for transport, handled or transported as UN3077 if there is no visible liquid when the dangerous goods are loaded into a means of containment and during transport.
- (2) These Regulations, except for Parts 1 and 2, do not apply to the offering for transport, handling or transport of less than 450 kg of UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or less than 450 L of UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, on a road vehicle or a railway vehicle. The dangerous goods must be contained in one or more small means of containment designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no release of the dangerous goods that could endanger public safety.

Explosive Limit and Limited Quantity Index : 5 L
Excepted quantities (TDG) : E1
Emergency Response Guide (ERG) Number : 171

IMDG

Special provision (IMDG) : 274, 335, 969

Limited quantities (IMDG) : 5 L

Excepted quantities (IMDG) : E1

Packing instructions (IMDG) : LP01, P001

Packing provisions (IMDG) : PP1

IBC packing instructions (IMDG) : IBC03

Tank instructions (IMDG) : T4

Tank special provisions (IMDG) : TP1, TP29

EmS-No. (Fire) : F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE

EmS-No. (Spillage) : S-F - SPILLAGE SCHEDULE Foxtrot - WATER-SOLUBLE MARINE POLLUTANTS

Stowage category (IMDG) : A

IATA

Special provision (IATA) : A97, A158, A197, A215

PCA Excepted quantities (IATA) : E1
PCA Limited quantities (IATA) : Y964
PCA limited quantity max net quantity (IATA) : 30kgG
PCA packing instructions (IATA) : 964
PCA max net quantity (IATA) : 450L
CAO packing instructions (IATA) : 964
CAO max net quantity (IATA) : 450L

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ERG code (IATA) : 9L

SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

15.2. International regulations

CANADA

Epoxy phenol novolac resin

Listed on the Canadian DSL (Domestic Substances List)

Bisphenol A diglycidyl ether resin

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

No additional information available

15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16 Other information

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Full text of hazard classes and H-statements		
H315	Causes skin irritation	
H317	May cause an allergic skin reaction	
H319	Causes serious eye irritation	
H411	Toxic to aquatic life with long lasting effects	

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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.



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EPO-TEK® U300-22 PART B

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SECTION 1 Identification

1.1. Product identifier

Product form : Mixture

Product name : EPO-TEK® U300-22 PART B

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Recommended use : Adhesives

Restrictions on use : Not to be used for any purpose other than the one the product was designed for

1.4. Supplier's details

Epoxy Technology, Inc. 14 Fortune Drive Billerica, MA 01821

USA

T 978-667-3805 - F 978-663-9782

www.epotek.com

1.5. Emergency phone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Acute toxicity (oral), Category 3 H301 Toxic if swallowed.

Skin corrosion/irritation, Category 2 H315 Causes skin irritation.

Serious eye damage/eye irritation, Category 1 H318 Causes serious eye damage.

Specific target organ toxicity – Single exposure, Category 3, H335 May cause respiratory irritation.

Respiratory tract irritation

Full text of H statements : see section 16

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US)







Signal word (GHS US) : Danger

Hazard statements (GHS US) : H301 - Toxic if swallowed H315 - Causes skin irritation

H315 - Causes skin irritation H318 - Causes serious eye damage H335 - May cause respiratory irritation

Precautionary statements (GHS US) : P261 - Avoid breathing dust, fume, gas, mist, vapours, spray.

P264 - Wash hands, forearms and face thoroughly after handling. P270 - Do not eat, drink or smoke when using this product. P271 - Use only outdoors or in a well-ventilated area.

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P280 - Wear protective gloves.

P301+P310 - If swallowed: Immediately call a poison center or doctor.

P302+P352 - If on skin: Wash with plenty of water.

P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P310 - Immediately call a poison center or doctor.

P312 - Call a poison center or doctor if you feel unwell.

P321 - Specific treatment (see supplemental first aid instruction on this label).

P330 - Rinse mouth.

P332+P313 - If skin irritation occurs: Get medical advice or attention.

P362+P364 - Take off contaminated clothing and wash it before reuse.

P403+P233 - Store in a well-ventilated place. Keep container tightly closed.

P405 - Store locked up.

P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Substituted imidazole*	CAS-No.: Trade Secret	< 60	Acute Tox. 3 (Oral), H301 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335
Reactive diluent*	CAS-No.: Trade Secret	1 – 5	Acute Tox. 4 (Oral), H302 Eye Dam. 1, H318 STOT SE 3, H336

^{*}Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Comments : Components not listed are either non-hazardous or are below reportable limits.

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general : Call a physician immediately.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a poison

center/doctor/physician if you feel unwell.

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First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation occurs: Get

medical advice/attention.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing. Call a physician immediately.

First-aid measures after ingestion : Rinse mouth. Call a physician immediately.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation : May cause respiratory irritation.

Symptoms/effects after skin contact : Irritation.

Symptoms/effects after eye contact : Serious damage to eyes. Symptoms/effects after ingestion : None under normal conditions.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment : Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard : No fire hazard.

Explosion hazard : No direct explosion hazard. Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper

protective equipment, including respiratory protection.

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing

apparatus. Complete protective clothing.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb

spillage to prevent material-damage.

For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.

Emergency procedures : Ventilate spillage area. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin

and eyes.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer

to section 8: "Exposure controls/personal protection".

Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

Environmental precautions : Avoid release to the environment.

6.2. Methods and materials for containment and cleaning up

For containment : Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent

migration and entry into sewers or streams. Stop leak, if possible without risk.

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Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

For further information refer to section 13

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Use only outdoors or in a well-ventilated area. Avoid breathing dust/fume/gas/mist/vapors/spray.

Avoid contact with skin and eyes. Wear personal protective equipment.

Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product.

Always wash hands after handling the product.

Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.

7.2. Conditions for safe storage, including incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.

Storage conditions : Store locked up. Store in a well-ventilated place. Keep container tightly closed.

Packaging materials : Store always product in container of same material as original container.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:

Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):







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SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state : Liquid
Color : Clear
Odor : slight

Odor threshold : No data available Ha : No data available : No data available Melting point Freezing point : No data available Boiling point : No data available Flash point : No data available Flammability (solid, gas) : No data available Vapor pressure : No data available Relative vapor density at 20°C : No data available Relative density : No data available Solubility : No data available Partition coefficient n-octanol/water (Log Pow) : No data available Auto-ignition temperature No data available : No data available Decomposition temperature Viscosity, kinematic : No data available

Substituted imidazole

Particle characteristics No data available

: No data available

: No data available

Reactive diluent

Particle characteristics

Explosion limits

Particle characteristics No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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SECTION 11 Toxicological information

: Toxic if swallowed. Acute toxicity (oral) Acute toxicity (dermal) Not classified Acute toxicity (inhalation) Not classified

EPO-TE	(® U300-22	PART B
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ATE US (oral) 175.813 mg/kg body weight

Substituted imidazole

ATE US (oral) 100 mg/kg body weight

Reactive diluent

LD50 oral rat 1582 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 8 day(s)) LD50 oral 800 mg/kg LD50 dermal 5600 mg/kg

LC50 Inhalation - Rat > 5.1 mg/l (Equivalent or similar to OECD 403, 4 h, Rat, Male / female, Experimental value, Inhalation (mixture of vapour and aerosol), 14 day(s))

LC50 Inhalation - Rat (Dust/Mist) 5.1 mg/l/4h

LC50 Inhalation - Rat (Vapours) > 2.68 mg/l Source: International Uniform ChemicaL Information Database

ATE US (oral) 800 mg/kg body weight ATE US (dermal) 5600 mg/kg body weight

ATE US (dust, mist) 5.1 mg/l/4h

Skin corrosion/irritation : Causes skin irritation.

Reactive diluent

No data available in the literature рΗ

Serious eye damage/irritation : Causes serious eye damage.

Reactive diluent

No data available in the literature рΗ

Respiratory or skin sensitization : Not classified : Not classified Germ cell mutagenicity

Carcinogenicity : Not classified

Reactive	diluent

NOAEL (chronic, oral, animal/male, 2 years) 225 mg/kg body weight Animal: rat, Animal sex: male, Guideline: other:NTP Protocol, Remarks on results: other:Effect type: carcinogenicity (migrated information) NOAEL (chronic, oral, animal/female, 2 years) 450 mg/kg body weight Animal: rat, Animal sex: female, Guideline: other:NTP Protocol, Remarks on results: other:Effect type: carcinogenicity (migrated information) 3 - Not classifiable IARC group

: Not classified Reproductive toxicity

STOT-single exposure : May cause respiratory irritation.

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Substituted imidazole		
STOT-single exposure	May cause respiratory irritation.	
Reactive diluent		
STOT-single exposure	May cause drowsiness or dizziness.	
	Not classified Not classified	
EPO-TEK® U300-22 PART B		
Viscosity, kinematic	No data available	
Substituted imidazole		
Viscosity, kinematic	No data available	
Reactive diluent		
Viscosity, kinematic	No data available in the literature	
Symptoms/effects after skin contact : Symptoms/effects after eye contact :	May cause respiratory irritation. Irritation. Serious damage to eyes. None under normal conditions.	

SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse

effects in the environment.

Hazardous to the aquatic environment, short-term

ıcute)

: Not classified

Hazardous to the aquatic environment, long-term

(chronic)

: Not classified

Reactive diluent	
LC50 - Fish [1]	56 mg/l (Equivalent or similar to OECD 203, 96 h, Lepomis macrochirus, Static system, Fresh water, Experimental value, Nominal concentration)
EC50 - Crustacea [1]	> 500 mg/l (EU Method C.2, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Locomotor effect)
EC50 72h - Algae [1]	> 1000 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
ErC50 algae	> 1000 mg/l (DIN 38412-9, 72 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, Estimated value)

12.2. Persistence and degradability

EPO-TEK® U300-22 PART B		
Persistence and degradability Not rapidly degradable		
Substituted imidazole		
Persistence and degradability Not rapidly degradable		
Reactive diluent		
Persistence and degradability Biodegradable in the soil, Readily biodegradable in water.		

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Reactive diluent	
ThOD	1.67 g O ₂ /g substance

12.3. Bioaccumulative potential

Reactive diluent	
BCF - Other aquatic organisms [1]	3.162 l/kg (BCFBAF v3.00, Calculated value, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	-0.566 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 25 °C)
Bioaccumulative potential	Not bioaccumulative.

12.4. Mobility in soil

Reactive diluent	
Surface tension	No data available (test not performed)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	0.544 – 0.811 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.

12.5. Other adverse effects

Ozone : Not classified

Fluorinated greenhouse gases : No

SECTION 13 Disposal considerations

Regional waste regulation : Disposal must be done according to official regulations.

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Sewage disposal recommendations : Disposal must be done according to official regulations. Product/Packaging disposal recommendations : Disposal must be done according to official regulations.

Additional information : Do not re-use empty containers.

SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
UN2810	UN2810	2810	2810
14.2. Proper Shipping Name			
Toxic, liquids, organic, n.o.s. (Substituted imidazole)	TOXIC LIQUID, ORGANIC, N.O.S. (Substituted imidazole)	TOXIC LIQUID, ORGANIC, N.O.S. (Substituted imidazole)	Toxic liquid, organic, n.o.s. (Substituted imidazole)
14.3. Transport hazard class(es	s)		
6.1	6.1	6.1	6.1
POISON 6	6	6	6

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DOT	TDG	IMDG	IATA
14.4. Packing group			
III	III	III	III
14.5. Environmental hazards			
Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available			

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT

UN-No.(DOT) : UN2810

DOT Special Provisions (49 CFR 172.102) : IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids

with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table

2 for UN2672).

T7 - 4 178.274(d)(2) Normal..... 178.275(d)(3)

TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.

TP28 - A portable tank having a minimum test pressure of 2.65 bar (265 kPa) may be used provided the calculated test pressure is 2.65 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the

MAWP.

: 220 L

DOT Packaging Exceptions (49 CFR 173.xxx) : 153 DOT Packaging Non Bulk (49 CFR 173.xxx) : 203 DOT Packaging Bulk (49 CFR 173.xxx) : 241 DOT Quantity Limitations Passenger aircraft/rail (49 : 60 L

CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49

DOT Vessel Stowage Location

CFR 175.75)

: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a

passenger vessel.

DOT Vessel Stowage Other : 40 - Stow "clear of living quarters"

TDG

UN-No. (TDG) : UN2810

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TDG Special Provisions

: 16 - (1) The technical name of at least one of the most dangerous substances that predominantly contributes to the danger or dangers posed by the dangerous goods must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(ii)(A). The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3).

(2) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical name:

(a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S;

(b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S;

(c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S;

(d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S; or

(e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S.

(3) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a small means of containment:

(a) UN2814, INFECTIOUS SUBSTANCE, AFFECTING HUMANS; or (b) UN2900, INFECTIOUS SUBSTANCE, AFFECTING ANIMALS.

Explosive Limit and Limited Quantity Index : 5 L
Excepted quantities (TDG) : E1
Passenger Carrying Road Vehicle or Passenger : 60 L

Carrying Railway Vehicle Index

Tank special provisions (IMDG)

Emergency Response Guide (ERG) Number

: 153

IMDG

Special provision (IMDG): 223, 274Limited quantities (IMDG): 5 LExcepted quantities (IMDG): E1Packing instructions (IMDG): P001, LP01IBC packing instructions (IMDG): IBC03Tank instructions (IMDG): T7

EmS-No. (Fire) : F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE EmS-No. (Spillage) : S-A - SPILLAGE SCHEDULE Alfa - TOXIC SUBSTANCES

: TP1. TP28

Stowage category (IMDG) : A
Stowage and handling (IMDG) : SW2

Properties and observations (IMDG) : Toxic if swallowed, by skin contact or by inhalation.

IATA

Special provision (IATA) : A3, A4, A137

: E1 PCA Excepted quantities (IATA) PCA Limited quantities (IATA) : Y642 PCA limited quantity max net quantity (IATA) : 2L PCA packing instructions (IATA) : 655 PCA max net quantity (IATA) 60L 663 CAO packing instructions (IATA) : 220L CAO max net quantity (IATA) ERG code (IATA) : 6L

SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

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15.2. International regulations

CANADA

Substituted imidazole

Listed on the Canadian DSL (Domestic Substances List)

Reactive diluent

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Reactive diluent

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. State regulations



This product can expose you to Acrylonitrile, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

SECTION 16 Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date : 1/3/2025

Full text of hazard classes and H-statements	
H301	Toxic if swallowed
H302	Harmful if swallowed
H315	Causes skin irritation
H318	Causes serious eye damage
H335	May cause respiratory irritation
H336	May cause drowsiness or dizziness

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.