

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : EPO-TEK® P1011-2

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Recommended use : Adhesives
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

1.4. Supplier's details

Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
T 978-667-3805 - F 978-663-9782
www.epotek.com

1.5. Emergency phone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Acute toxicity (oral), Category 4	H302	Harmful if swallowed.
Skin corrosion/irritation, Category 1B	H314	Causes severe skin burns and eye damage.
Serious eye damage/eye irritation, Category 1	H318	Causes serious eye damage.
Skin sensitization, Category 1	H317	May cause an allergic skin reaction.
Hazardous to the aquatic environment — Acute Hazard, Category 1	H400	Very toxic to aquatic life.
Hazardous to the aquatic environment — Chronic Hazard, Category 1	H410	Very toxic to aquatic life with long lasting effects.

Full text of H statements : see section 16

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US)



Signal word (GHS US)

: Danger

Hazard statements (GHS US)

: H302 - Harmful if swallowed
H314 - Causes severe skin burns and eye damage
H317 - May cause an allergic skin reaction
H400 - Very toxic to aquatic life
H410 - Very toxic to aquatic life with long lasting effects

Precautionary statements (GHS US)

: P260 - Do not breathe dusts or mists.
P264 - Wash hands, forearms and face thoroughly after handling.

EPO-TEK® P1011-2

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

P270 - Do not eat, drink or smoke when using this product.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P273 - Avoid release to the environment.
P280 - Wear protective gloves, protective clothing, eye protection, face protection, and hearing protection.
P301+P312 - If swallowed: Call a poison center or doctor if you feel unwell.
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting.
P302+P352 - If on skin: Wash with plenty of water.
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 - Immediately call a poison center or doctor.
P321 - Specific treatment (see supplemental first aid instruction on this label).
P330 - Rinse mouth.
P333+P313 - If skin irritation or rash occurs: Get medical advice or attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P363 - Take off immediately all contaminated clothing and wash it before reuse.
P391 - Collect spillage.
P405 - Store locked up.
P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Silver	CAS-No.: 7440-22-4	≥ 60	Aquatic Acute 1, H400 Aquatic Chronic 1, H410
Diluent*	CAS-No.: Trade Secret	10 – 30	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Skin Corr. 1B, H314 Eye Dam. 1, H318
Proprietary*	CAS-No.: Trade Secret	1 – 10	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Acute 2, H401 Aquatic Chronic 2, H411

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

EPO-TEK® P1011-2

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Comments : Components not listed are either non-hazardous or are below reportable limits.
*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret
Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general : Call a physician immediately.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. Call a physician immediately.
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after skin contact : Burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact : Serious damage to eyes.
Symptoms/effects after ingestion : Burns.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment : Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Emergency procedures : Ventilate spillage area. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

Environmental precautions : Avoid release to the environment.

6.2. Methods and materials for containment and cleaning up

For containment : Collect spillage.
Methods for cleaning up : Take up liquid spill into absorbent material.

EPO-TEK® P1011-2

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Other information : Dispose of materials or solid residues at an authorized site.

For further information refer to section 13

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes. Wear personal protective equipment.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

Silver (7440-22-4)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Silver
ACGIH OEL TWA	0.1 mg/m ³ (Metal, dust and fume) 0.01 mg/m ³ (Soluble compounds, as Ag)
Remark (ACGIH)	TLV® Basis: Argyria
Regulatory reference	ACGIH 2024
USA - OSHA - Occupational Exposure Limits	
Local name	Silver, metal and soluble compounds (as Ag)
OSHA PEL TWA	0.01 mg/m ³
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Hand protection:
Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear
Eye protection:
Safety glasses

EPO-TEK® P1011-2

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Liquid
Color	: Silver
Odor	: Mild odour
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Explosion limits	: No data available
Particle characteristics	: No data available

Silver

Particle characteristics	No data available
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Diluent

Particle characteristics	No data available
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Proprietary

Particle characteristics	No data available
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9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

EPO-TEK® P1011-2

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 10 Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Harmful if swallowed.
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

EPO-TEK® P1011-2	
ATE US (oral)	1296.073 mg/kg body weight
Silver (7440-22-4)	
LD50 oral rat	> 2000 mg/kg Source: ECHA
LD50 oral	5000 mg/kg
LD50 dermal rat	> 2000 mg/kg Source: ECHA
LD50 dermal	2500 mg/kg
LC50 Inhalation - Rat	> 5.16 mg/l air Animal: rat, Guideline: OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class Method)
ATE US (oral)	5000 mg/kg body weight
ATE US (dermal)	2500 mg/kg body weight
Diluent	
LD50 oral rat	370 mg/kg (Rat, Literature study, Oral)
LD50 dermal rat	1600 mg/kg (Rat, Literature study, Dermal)
LC50 Inhalation - Rat [ppm]	120 ppm (1 h, Rat, Literature study, Inhalation (vapours))
ATE US (oral)	370 mg/kg body weight
ATE US (dermal)	1600 mg/kg body weight

EPO-TEK® P1011-2

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Diluent	
ATE US (gases)	120 ppmV/4h
Proprietary	
LD50 oral rat	> 2000 mg/kg body weight (OECD 420: Acute Oral toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral, 14 day(s))
LD50 oral	22736 mg/kg
LD50 dermal rat	> 2000 mg/kg body weight (OECD 402: Acute Dermal Toxicity, Rat, Male / female, Experimental value, Dermal, 14 day(s))
LD50 dermal	23200 mg/kg
ATE US (oral)	22736 mg/kg body weight
ATE US (dermal)	23200 mg/kg body weight
Skin corrosion/irritation	: Causes severe skin burns.
Silver (7440-22-4)	
pH	No data available in the literature
Diluent	
pH	9.3 (1 %)
Proprietary	
pH	No data available in the literature
Serious eye damage/irritation	: Causes serious eye damage.
Silver (7440-22-4)	
pH	No data available in the literature
Diluent	
pH	9.3 (1 %)
Proprietary	
pH	No data available in the literature
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Proprietary	
IARC group	3 - Not classifiable
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Silver (7440-22-4)	
LOAEL (oral,rat,90 days)	125 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)
Aspiration hazard	: Not classified

EPO-TEK® P1011-2

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

EPO-TEK® P1011-2	
Viscosity, kinematic	No data available
Silver (7440-22-4)	
Viscosity, kinematic	Not applicable (solid)
Diluent	
Viscosity, kinematic	11.662 mm²/s
Proprietary	
Viscosity, kinematic	No data available in the literature
Symptoms/effects after skin contact	: Burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general	: Very toxic to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified

Silver (7440-22-4)	
LC50 - Fish [1]	4.7 µg/l Test organisms (species): Pimephales promelas
LC50 - Fish [2]	89.4 µg/l Test organisms (species): Pimephales promelas
ErC50 algae	0.285 µg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Silver ion)
Proprietary	
EC50 - Crustacea [1]	1.7 mg/l

12.2. Persistence and degradability

EPO-TEK® P1011-2	
Persistence and degradability	Not rapidly degradable
Silver (7440-22-4)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)
Diluent	
Persistence and degradability	Not readily biodegradable in water, Inherently biodegradable.
Proprietary	
Persistence and degradability	Not readily biodegradable in water.

EPO-TEK® P1011-2

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

12.3. Bioaccumulative potential

Silver (7440-22-4)

BCF - Fish [1]	70 (30 day(s), Cyprinus carpio, Fresh water, Experimental value, Fresh weight)
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Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).
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Diluent

Bioaccumulative potential	No bioaccumulation data available.
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Proprietary

BCF - Other aquatic organisms [1]	31 (QSAR, Fresh weight)
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Partition coefficient n-octanol/water (Log Pow)	≥ 2.918 (Experimental value, EU Method A.8: Partition Coefficient, 25 °C)
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Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).
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12.4. Mobility in soil

Silver (7440-22-4)

Surface tension	No data available in the literature
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Ecology - soil	No (test) data on mobility of the substance available.
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Diluent

Ecology - soil	No (test) data on mobility of the substance available.
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Proprietary

Surface tension	58.7 – 58.9 mN/m (20 °C, EU Method A.5: Surface tension)
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Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.65 (log Koc, SRC PCKOCWIN v2.0, QSAR)
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Ecology - soil	Low potential for adsorption in soil.
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12.5. Other adverse effects

Ozone : Not classified

Fluorinated greenhouse gases : No

SECTION 13 Disposal considerations

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
UN1760	UN1760	1760	1760
14.2. Proper Shipping Name			
Corrosive liquids, n.o.s. (Diluent)	CORROSIVE LIQUID, N.O.S.	CORROSIVE LIQUID, N.O.S.	Corrosive liquid, n.o.s.

EPO-TEK® P1011-2

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

DOT	TDG	IMDG	IATA
14.3. Transport hazard class(es)			
8	8	8	8
14.4. Packing group			
III	III	III	III
14.5. Environmental hazards			
Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes
No supplementary information available			

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT

UN-No.(DOT)	: UN1760
DOT Special Provisions (49 CFR 172.102)	: IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672). T7 - 4 178.274(d)(2) Normal..... 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. TP28 - A portable tank having a minimum test pressure of 2.65 bar (265 kPa) may be used provided the calculated test pressure is 2.65 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.
DOT Packaging Exceptions (49 CFR 173.xxx)	: 154
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 203
DOT Packaging Bulk (49 CFR 173.xxx)	: 241
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 5 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 60 L
DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
DOT Vessel Stowage Other	: 40 - Stow "clear of living quarters"

TDG

UN-No. (TDG)	: UN1760
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EPO-TEK® P1011-2

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

TDG Special Provisions	: 16 - (1) The technical name of at least one of the most dangerous substances that predominantly contributes to the danger or dangers posed by the dangerous goods must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(ii)(A). The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3). (2) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical name: (a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S; (b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S; (c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S; (d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S; or (e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S. (3) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a small means of containment: (a) UN2814, INFECTIOUS SUBSTANCE, AFFECTING HUMANS; or (b) UN2900, INFECTIOUS SUBSTANCE, AFFECTING ANIMALS.
Explosive Limit and Limited Quantity Index	: 5 L
Excepted quantities (TDG)	: E1
Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index	: 5 L
Emergency Response Guide (ERG) Number	: 154
IMDG	
Special provision (IMDG)	: 223, 274
Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: P001, LP01
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T7
Tank special provisions (IMDG)	: TP1, TP28
EmS-No. (Fire)	: F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE
EmS-No. (Spillage)	: S-B - SPILLAGE SCHEDULE Bravo - CORROSIVE SUBSTANCES
Stowage category (IMDG)	: A
Stowage and handling (IMDG)	: SW2
Properties and observations (IMDG)	: Causes burns to skin, eyes and mucous membranes.
IATA	
Special provision (IATA)	: A3, A803
PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y841
PCA limited quantity max net quantity (IATA)	: 1L
PCA packing instructions (IATA)	: 852
PCA max net quantity (IATA)	: 5L
CAO packing instructions (IATA)	: 856
CAO max net quantity (IATA)	: 60L
ERG code (IATA)	: 8L

SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

EPO-TEK® P1011-2

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

Silver	CAS-No. 7440-22-4	≥ 60%
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Silver (7440-22-4)

CERCLA RQ	1000 lb
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15.2. International regulations

CANADA

Silver (7440-22-4)

Listed on the Canadian DSL (Domestic Substances List)

Diluent

Listed on the Canadian NDSL (Non-Domestic Substances List)

Proprietary

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Silver (7440-22-4)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Silver(7440-22-4)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16 Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Issue date : 1/3/2025

Full text of hazard classes and H-statements

H302	Harmful if swallowed
H312	Harmful in contact with skin
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H317	May cause an allergic skin reaction

EPO-TEK® P1011-2

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Full text of hazard classes and H-statements	
H318	Causes serious eye damage
H319	Causes serious eye irritation
H400	Very toxic to aquatic life
H401	Toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects
H411	Toxic to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.