

### SECTION 1 Identification

#### 1.1. Product identifier

Product form : Mixture  
Product name : 20-3072RCL

#### 1.2. Other means of identification

No additional information available

#### 1.3. Recommended use of the chemical and restrictions on use

Recommended use : Potting compound  
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

#### 1.4. Supplier's details

Epoxies, Etc.  
21 Starline Way  
Cranston, RI 02921  
USA  
T 401-946-5564  
[www.epoxies.com](http://www.epoxies.com)

#### 1.5. Emergency phone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

### SECTION 2 Hazard Identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Skin corrosion/irritation, Category 2	H315	Causes skin irritation.
Serious eye damage/eye irritation, Category 2	H319	Causes serious eye irritation.
Skin sensitization, Category 1	H317	May cause an allergic skin reaction.
Hazardous to the aquatic environment — Chronic Hazard, Category 2	H411	Toxic to aquatic life with long lasting effects.

Full text of H statements : see section 16

#### 2.2. Label elements

##### GHS US labeling

Hazard pictograms (GHS US)



Signal word (GHS US)

: Warning

Hazard statements (GHS US)

: H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H319 - Causes serious eye irritation  
H411 - Toxic to aquatic life with long lasting effects  
Precautionary statements (GHS US)  
: P261 - Avoid breathing dust, fume, gas, mist, vapors, spray.  
P264 - Wash hands, forearms and face thoroughly after handling.  
P272 - Contaminated work clothing must not be allowed out of the workplace.  
P273 - Avoid release to the environment.  
P280 - Wear protective gloves.

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P302+P352 - If on skin: Wash with plenty of water.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P321 - Specific treatment (see supplemental first aid instruction on this label).  
P333+P313 - If skin irritation or rash occurs: Get medical advice or attention.  
P337+P313 - If eye irritation persists: Get medical advice or attention.  
P362+P364 - Take off contaminated clothing and wash it before reuse.  
P391 - Collect spillage.  
P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

### 2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

### 2.4. Hazards not otherwise classified

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

### 2.5. Unknown acute toxicity

No additional information available

## SECTION 3 Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
Bisphenol A diglycidyl ether resin	CAS-No.: 25068-38-6	80 - 100*	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411

Comments : Components not listed are either non-hazardous or are below reportable limits.  
\*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret  
Full text of hazard classes and H-statements : see section 16

## SECTION 4 First aid measures

### 4.1. Description of necessary first-aid measures

First-aid measures general : If you feel unwell, seek medical advice.  
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.  
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.  
First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

### 4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation : None under normal conditions.  
Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.  
Symptoms/effects after eye contact : Eye irritation.

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Symptoms/effects after ingestion : None under normal conditions.

### 4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment : Treat symptomatically.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.  
Unsuitable extinguishing media : Do not use a heavy water stream.

### 5.2. Specific hazards arising from the chemical

Fire hazard : No fire hazard.  
Explosion hazard : No direct explosion hazard.  
Hazardous decomposition products in case of fire : Toxic fumes may be released.

### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.  
Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6 Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.

#### For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.  
Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.

#### For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".  
Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.  
Environmental precautions : Avoid release to the environment.

### 6.2. Methods and materials for containment and cleaning up

For containment : Collect spillage. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.  
Methods for cleaning up : Take up liquid spill into absorbent material.  
Other information : Dispose of materials or solid residues at an authorized site.

For further information refer to section 13

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### SECTION 7 Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling	: Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray.
Hygiene measures	: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.
Additional hazards when processed	: Not expected to present a significant hazard under anticipated conditions of normal use.

#### 7.2. Conditions for safe storage, including incompatibilities

Technical measures	: Keep in a cool, well-ventilated place away from heat.
Storage conditions	: Keep cool. Protect from sunlight.
Packaging materials	: Store always product in container of same material as original container.

### SECTION 8 Exposure controls/personal protection

#### 8.1. Control parameters

No additional information available

#### 8.2. Appropriate engineering controls

Appropriate engineering controls	: Ensure good ventilation of the work station.
Environmental exposure controls	: Avoid release to the environment.

#### 8.3. Individual protection measures, such as personal protective equipment

##### Personal protective equipment:

Wear recommended personal protective equipment.

<b>Hand protection:</b>
Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear
<b>Eye protection:</b>
Safety glasses
<b>Skin and body protection:</b>
Wear suitable protective clothing
<b>Respiratory protection:</b>
In case of insufficient ventilation, wear suitable respiratory equipment

##### Personal protective equipment symbol(s):



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### SECTION 9 Physical and chemical properties

#### 9.1. Basic physical and chemical properties

Physical state	: Liquid
Color	: According to product specification
Odor	: Mild odour
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Explosion limits	: No data available
Particle characteristics	: No data available

#### 9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

### SECTION 10 Stability and reactivity

#### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

#### 10.2. Chemical stability

Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

#### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

#### 10.5. Incompatible materials

No additional information available

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

### SECTION 11 Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified

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Acute toxicity (dermal) : Not classified

Acute toxicity (inhalation) : Not classified

### Bisphenol A diglycidyl ether resin (25068-38-6)

LD50 oral rat	> 2000 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
LD50 oral	11400 mg/kg
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
ATE US (oral)	11400 mg/kg body weight

Skin corrosion/irritation : Causes skin irritation.

### Bisphenol A diglycidyl ether resin (25068-38-6)

pH	No data available in the literature
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Serious eye damage/irritation : Causes serious eye irritation.

### Bisphenol A diglycidyl ether resin (25068-38-6)

pH	No data available in the literature
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Respiratory or skin sensitization : May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

### Bisphenol A diglycidyl ether resin (25068-38-6)

NOAEL (chronic,oral,animal/male,2 years)	15 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)
NOAEL (chronic,oral,animal/female,2 years)	100 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)

Reproductive toxicity : Not classified

STOT-single exposure : Not classified

STOT-repeated exposure : Not classified

### Bisphenol A diglycidyl ether resin (25068-38-6)

NOAEL (oral,rat,90 days)	50 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents), Guideline: EPA OPPTS 870.3100 (90-Day Oral Toxicity in Rodents), Guideline: EU Method B.26 (Sub-Chronic Oral Toxicity Test: Repeated Dose 90-Day Oral Toxicity Study in Rodents), Guideline: other:japanese MITI guidelines for toxicity testing of chemicals
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Aspiration hazard : Not classified

### Bisphenol A diglycidyl ether resin (25068-38-6)

Viscosity, kinematic	No data available in the literature
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Symptoms/effects after inhalation : None under normal conditions.

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Eye irritation.

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Symptoms/effects after ingestion : None under normal conditions.

### SECTION 12 Ecological information

#### 12.1. Ecotoxicity

Ecology - general : Toxic to aquatic life with long lasting effects.  
Hazardous to the aquatic environment, short-term (acute) : Not classified  
Hazardous to the aquatic environment, long-term (chronic) : Toxic to aquatic life with long lasting effects.

##### Bisphenol A diglycidyl ether resin (25068-38-6)

LC50 - Fish [1]	1.3 mg/l (96 h, Pisces, Literature study)
EC50 - Crustacea [1]	2 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Nominal concentration)
EC50 72h - Algae [1]	9.4 mg/l (EPA 660/3 - 75/009, Selenastrum capricornutum, Static system, Fresh water, Experimental value, Biomass)
EC50 72h - Algae [2]	> 11 mg/l Test organisms (species): Scenedesmus capricornutum
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

#### 12.2. Persistence and degradability

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Persistence and degradability	Not rapidly degradable
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##### Bisphenol A diglycidyl ether resin (25068-38-6)

Persistence and degradability	Not readily biodegradable in water.
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#### 12.3. Bioaccumulative potential

##### Bisphenol A diglycidyl ether resin (25068-38-6)

Partition coefficient n-octanol/water (Log Pow)	3 (Estimated value, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

#### 12.4. Mobility in soil

##### Bisphenol A diglycidyl ether resin (25068-38-6)

Surface tension	59 mN/m (20 °C, 0.09 g/l)
Ecology - soil	No (test)data on mobility of the substance available.

#### 12.5. Other adverse effects

Ozone : Not classified  
Fluorinated greenhouse gases : No

### SECTION 13 Disposal considerations

Regional waste regulation : Disposal must be done according to official regulations.  
Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

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Sewage disposal recommendations : Disposal must be done according to official regulations.  
Product/Packaging disposal recommendations : Disposal must be done according to official regulations.  
Additional information : Do not re-use empty containers.

### SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
<b>14.1. UN number</b>			
UN3082	UN3082	3082	3082
<b>14.2. Proper Shipping Name</b>			
Environmentally hazardous substances, liquid, n.o.s. (reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight $\leq 700$ ))	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight $\leq 700$ ))	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight $\leq 700$ ))	Environmentally hazardous substance, liquid, n.o.s. (reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight $\leq 700$ ))
<b>14.3. Transport hazard class(es)</b>			
9	9	9	9
			
<b>14.4. Packing group</b>			
III	III	III	III
<b>14.5. Environmental hazards</b>			
Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes
No supplementary information available			

### 14.6. Transport in bulk

Not applicable

### 14.7. Special precautions for user

DOT  
UN-No. (DOT) : UN3082



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DOT Special Provisions (49 CFR 172.102)	: 8 - A hazardous substance that is not a hazardous waste may be shipped under the shipping description "Other regulated substances, liquid or solid, n.o.s.", as appropriate. In addition, for solid materials, special provision B54 applies. 146 - This description may be used for a material that poses a hazard to the environment but does not meet the definition for a hazardous waste or a hazardous substance, as defined in 171.8 of this subchapter, or any hazard class as defined in Part 173 of this subchapter, if it is designated as environmentally hazardous by the Competent Authority of the country of origin, transit or destination. 173 - An appropriate generic entry may be used for this material. 335 - Mixtures of solids that are not subject to this subchapter and environmentally hazardous liquids or solids may be classified as "Environmentally hazardous substances, solid, n.o.s.," UN3077 and may be transported under this entry, provided there is no free liquid visible at the time the material is loaded or at the time the packaging or transport unit is closed. Each transport unit must be leak-proof when used as bulk packaging. IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672). T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. TP29 - A portable tank having a minimum test pressure of 1.5 bar (150.0 kPa) may be used provided the calculated test pressure is 1.5 bar or less based on the MAWP of the hazardous materials, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.
DOT Packaging Exceptions (49 CFR 173.xxx)	: 155
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 203
DOT Packaging Bulk (49 CFR 173.xxx)	: 241
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: No limit
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: No limit
DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
<b>TDG</b>	
UN-No. (TDG)	: UN3082

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TDG Special Provisions	: 16 - (1) The technical name of at least one of the most dangerous substances that predominantly contributes to the danger or dangers posed by the dangerous goods must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(ii)(A). The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3). (2) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical name: (a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S; (b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S; (c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S; (d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S; or (e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S. (3) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a small means of containment: (a) UN2814, INFECTIOUS SUBSTANCE, AFFECTING HUMANS; or (b) UN2900, INFECTIOUS SUBSTANCE, AFFECTING ANIMALS,99 - (1) Mixtures of solids that are not dangerous goods and liquids or solids that are UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, may be offered for transport, handled or transported as UN3077 if there is no visible liquid when the dangerous goods are loaded into a means of containment and during transport. (2) These Regulations, except for Parts 1 and 2, do not apply to the offering for transport, handling or transport of less than 450 kg of UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or less than 450 L of UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, on a road vehicle or a railway vehicle. The dangerous goods must be contained in one or more small means of containment designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no release of the dangerous goods that could endanger public safety.
Explosive Limit and Limited Quantity Index	: 5 L
Excepted quantities (TDG)	: E1
Emergency Response Guide (ERG) Number	: 171
<b>IMDG</b>	
Special provision (IMDG)	: 274, 335, 969
Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: LP01, P001
Packing provisions (IMDG)	: PP1
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T4
Tank special provisions (IMDG)	: TP1, TP29
EmS-No. (Fire)	: F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE
EmS-No. (Spillage)	: S-F - SPILLAGE SCHEDULE Foxtrot - WATER-SOLUBLE MARINE POLLUTANTS
Stowage category (IMDG)	: A
<b>IATA</b>	
Special provision (IATA)	: A97, A158, A197, A215
PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y964
PCA limited quantity max net quantity (IATA)	: 30kgG
PCA packing instructions (IATA)	: 964
PCA max net quantity (IATA)	: 450L
CAO packing instructions (IATA)	: 964
CAO max net quantity (IATA)	: 450L

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ERG code (IATA) : 9L

### SECTION 15 Regulatory information

#### 15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

#### 15.2. International regulations

##### CANADA

##### Bisphenol A diglycidyl ether resin (25068-38-6)

Listed on the Canadian DSL (Domestic Substances List)

##### EU-Regulations

No additional information available

##### National regulations

No additional information available

#### 15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

### SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Issue date : 7/15/2025

#### Full text of hazard classes and H-statements

H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H411	Toxic to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.