

SECTION 1 Identification**1.1. Product identifier**

Product form : Mixture
Product name : EPO-TEK® MED-314 PART A

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Recommended use : Adhesives
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

1.4. Supplier's details

Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
T 978-667-3805 - F 978-663-9782
www.epotek.com

1.5. Emergency phone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

SECTION 2 Hazard Identification**2.1. Classification of the substance or mixture****GHS US classification**

Skin sensitization, Category 1	H317	May cause an allergic skin reaction.
Germ cell mutagenicity, Category 2	H341	Suspected of causing genetic defects.
Specific target organ toxicity – Single exposure, Category 3, Narcosis	H336	May cause drowsiness or dizziness.
Specific target organ toxicity — Repeated exposure, Category 2	H373	May cause damage to organs through prolonged or repeated exposure.

Full text of H statements : see section 16

2.2. Label elements**GHS US labeling**

Hazard pictograms (GHS US)



Signal word (GHS US)

: Warning

Hazard statements (GHS US)

: H317 - May cause an allergic skin reaction
H336 - May cause drowsiness or dizziness
H341 - Suspected of causing genetic defects.
H373 - May cause damage to organs through prolonged or repeated exposure
P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P260 - Do not breathe dust, fume, gas, mist, vapors, spray.
P271 - Use only outdoors or in a well-ventilated area.

Precautionary statements (GHS US)

EPO-TEK® MED-314 PART A

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

P272 - Contaminated work clothing must not be allowed out of the workplace.
P280 - Wear protective gloves, protective clothing, eye protection, face protection, and hearing protection.
P302+P352 - If on skin: Wash with plenty of water.
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.
P308+P313 - If exposed or concerned: Get medical advice/attention.
P312 - Call a poison center or doctor if you feel unwell.
P314 - Get medical advice or attention if you feel unwell.
P321 - Specific treatment (see supplemental first aid instruction on this label).
P333+P313 - If skin irritation or rash occurs: Get medical advice or attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P405 - Store locked up.
P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Epoxy resin*	CAS-No.: Trade Secret	≥ 60	Skin Sens. 1, H317 Muta. 2, H341 STOT SE 3, H336 STOT RE 2, H373

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Comments : Components not listed are either non-hazardous or are below reportable limits.

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general : IF exposed or concerned: Get medical advice/attention.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact : Rinse eyes with water as a precaution.
First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

EPO-TEK® MED-314 PART A

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects	: May cause drowsiness or dizziness.
Symptoms/effects after inhalation	: None under normal conditions.
Symptoms/effects after skin contact	: May cause an allergic skin reaction.
Symptoms/effects after eye contact	: None under normal conditions.
Symptoms/effects after ingestion	: None under normal conditions.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment	: Treat symptomatically.
-----------------------------------	--------------------------

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard	: No fire hazard.
Explosion hazard	: No direct explosion hazard.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.
------------------	---

For non-emergency personnel

Protective equipment	: Wear recommended personal protective equipment.
Emergency procedures	: Ventilate spillage area. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.

For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures	: Evacuate unnecessary personnel. Stop leak if safe to do so.
Environmental precautions	: Avoid release to the environment.

6.2. Methods and materials for containment and cleaning up

For containment	: Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.
Methods for cleaning up	: Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.
Other information	: Dispose of materials or solid residues at an authorized site.

EPO-TEK® MED-314 PART A

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

For further information refer to section 13

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Avoid contact with skin and eyes. Wear personal protective equipment.
Hygiene measures	: Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.
Additional hazards when processed	: Not expected to present a significant hazard under anticipated conditions of normal use.

7.2. Conditions for safe storage, including incompatibilities

Technical measures	: Keep in a cool, well-ventilated place away from heat.
Storage conditions	: Store locked up. Store in a well-ventilated place. Keep container tightly closed.
Packaging materials	: Store always product in container of same material as original container.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls	: Ensure good ventilation of the work station.
Environmental exposure controls	: Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:
Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear
Eye protection:
Safety glasses
Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
[In case of inadequate ventilation] wear respiratory protection.

Personal protective equipment symbol(s):



EPO-TEK® MED-314 PART A

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Liquid
Color	: Clear
Odor	: Mild odour
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Explosion limits	: No data available
Particle characteristics	: No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified

EPO-TEK® MED-314 PART A

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Acute toxicity (dermal) : Not classified

Acute toxicity (inhalation) : Not classified

Epoxy resin

LD50 oral rat	4490 mg/kg (Rat, Oral)
LD50 oral	2959 mg/kg
LD50 dermal rat	> 2000 mg/kg (OECD 402: Acute Dermal Toxicity, Rat, Male / female, Experimental value, Dermal)
LD50 dermal rabbit	> 2000 mg/kg (Rabbit, Dermal)
LD50 dermal	2500 mg/kg
LC50 Inhalation - Rat	> 20 mg/l (4 h, Rat, Inhalation)
LC50 Inhalation - Rat (Dust/Mist)	5.19 mg/l/4h
ATE US (oral)	2959 mg/kg body weight
ATE US (dermal)	2500 mg/kg body weight
ATE US (dust, mist)	5.19 mg/l/4h

Skin corrosion/irritation : Not classified

Serious eye damage/irritation : Not classified

Respiratory or skin sensitization : May cause an allergic skin reaction.

Germ cell mutagenicity : Suspected of causing genetic defects.

Carcinogenicity : Not classified

Reproductive toxicity : Not classified

STOT-single exposure : May cause drowsiness or dizziness.

Epoxy resin

STOT-single exposure	May cause drowsiness or dizziness.
----------------------	------------------------------------

STOT-repeated exposure : May cause damage to organs through prolonged or repeated exposure.

Epoxy resin

STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.
------------------------	--

Aspiration hazard : Not classified

Epoxy resin

Viscosity, kinematic	170.94 – 213.675 mm²/s
----------------------	------------------------

Symptoms/effects : May cause drowsiness or dizziness.

Symptoms/effects after inhalation : None under normal conditions.

Symptoms/effects after skin contact : May cause an allergic skin reaction.

Symptoms/effects after eye contact : None under normal conditions.

Symptoms/effects after ingestion : None under normal conditions.

SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

Hazardous to the aquatic environment, short-term (acute) : Not classified

EPO-TEK® MED-314 PART A

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Hazardous to the aquatic environment, long-term (chronic) : Not classified

Epoxy resin	
LC50 - Fish [1]	24 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oncorhynchus mykiss, Flow-through system, Fresh water, Experimental value, GLP)
EC50 - Crustacea [1]	40 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, GLP)
EC50 72h - Algae [1]	> 110 mg/l (OECD 201: Alga, Growth Inhibition Test, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, GLP)
EC50 72h - Algae [2]	> 110 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
ErC50 algae	110 mg/l
NOEC chronic algae	30 mg/l

12.2. Persistence and degradability

EPO-TEK® MED-314 PART A	
Persistence and degradability	Not rapidly degradable
Epoxy resin	
Persistence and degradability	Biodegradability in soil: no data available, Readily biodegradable in water.
ThOD	2.16 g O ₂ /g substance

12.3. Bioaccumulative potential

Epoxy resin	
Partition coefficient n-octanol/water (Log Pow)	1.34 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 20 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

12.4. Mobility in soil

Epoxy resin	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.4195 (log Koc, QSAR)
Ecology - soil	Low potential for adsorption in soil. Highly mobile in soil.

12.5. Other adverse effects

Ozone : Not classified
Fluorinated greenhouse gases : No

SECTION 13 Disposal considerations

Regional waste regulation : Disposal must be done according to official regulations.
Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations : Disposal must be done according to official regulations.
Product/Packaging disposal recommendations : Disposal must be done according to official regulations.
Additional information : Do not re-use empty containers.

EPO-TEK® MED-314 PART A

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
Not regulated	Not applicable	Not regulated	Not regulated
14.2. Proper Shipping Name			
Not regulated	Not applicable	Not regulated	Not regulated
14.3. Transport hazard class(es)			
Not regulated	Not applicable	Not regulated	Not regulated
14.4. Packing group			
Not regulated	Not applicable	Not regulated	Not regulated
14.5. Environmental hazards			
Not regulated	Not applicable	Not regulated	Not regulated
No supplementary information available			

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT

Not regulated

TDG

Not applicable

IMDG

Not regulated

IATA

Not regulated

SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

15.2. International regulations

CANADA

Epoxy resin

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

No additional information available

EPO-TEK® MED-314 PART A

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16 Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Issue date : 3/20/2025

Full text of hazard classes and H-statements	
H317	May cause an allergic skin reaction
H336	May cause drowsiness or dizziness
H341	Suspected of causing genetic defects.
H373	May cause damage to organs through prolonged or repeated exposure

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

SECTION 1 Identification**1.1. Product identifier**

Product form : Mixture
Product name : EPO-TEK® MED-314 PART B

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Recommended use : Adhesives
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

1.4. Supplier's details

Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
T 978-667-3805 - F 978-663-9782
www.epotek.com

1.5. Emergency phone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

SECTION 2 Hazard Identification**2.1. Classification of the substance or mixture****GHS US classification**

Acute toxicity (oral), Category 4	H302	Harmful if swallowed.
Skin corrosion/irritation, Category 1A	H314	Causes severe skin burns and eye damage.
Serious eye damage/eye irritation, Category 1	H318	Causes serious eye damage.
Specific target organ toxicity – Single exposure, Category 3, Narcosis	H336	May cause drowsiness or dizziness.
Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation	H335	May cause respiratory irritation.

Full text of H statements : see section 16

2.2. Label elements**GHS US labeling**

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger

Hazard statements (GHS US) :
H302 - Harmful if swallowed
H314 - Causes severe skin burns and eye damage
H335 - May cause respiratory irritation
H336 - May cause drowsiness or dizziness

Precautionary statements (GHS US) :
P260 - Do not breathe dusts or mists.
P264 - Wash hands, forearms and face thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.

EPO-TEK® MED-314 PART B

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

P271 - Use only outdoors or in a well-ventilated area.
P280 - Wear protective gloves, protective clothing, eye protection, face protection, and hearing protection.
P301+P312 - If swallowed: Call a poison center or doctor if you feel unwell.
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting.
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 - Immediately call a poison center or doctor.
P312 - Call a poison center or doctor if you feel unwell.
P321 - Specific treatment (see supplemental first aid instruction on this label).
P330 - Rinse mouth.
P363 - Take off immediately all contaminated clothing and wash it before reuse.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P405 - Store locked up.
P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Substituted amine*	CAS-No.: Trade Secret	30 – 60	Skin Corr. 1A, H314 STOT SE 3, H335
Reactive diluent*	CAS-No.: Trade Secret	30 – 60	Acute Tox. 4 (Oral), H302 Eye Dam. 1, H318 STOT SE 3, H336

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Comments : Components not listed are either non-hazardous or are below reportable limits.

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general : Call a physician immediately.

EPO-TEK® MED-314 PART B

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor/physician if you feel unwell.
First-aid measures after skin contact	: Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. Call a physician immediately.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects	: May cause drowsiness or dizziness.
Symptoms/effects after inhalation	: May cause respiratory irritation.
Symptoms/effects after skin contact	: Burns.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Harmful if swallowed. Burns.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment	: Treat symptomatically.
-----------------------------------	--------------------------

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard	: No fire hazard.
Explosion hazard	: No direct explosion hazard.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.
------------------	---

For non-emergency personnel

Protective equipment	: Wear recommended personal protective equipment.
Emergency procedures	: Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapors/spray.

For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures	: Evacuate unnecessary personnel. Stop leak if safe to do so.
Environmental precautions	: Avoid release to the environment.

EPO-TEK® MED-314 PART B

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

6.2. Methods and materials for containment and cleaning up

For containment	: Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.
Methods for cleaning up	: Take up liquid spill into absorbent material.
Other information	: Dispose of materials or solid residues at an authorized site.

For further information refer to section 13

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Use only outdoors or in a well-ventilated area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapors/spray. Wear personal protective equipment.
Hygiene measures	: Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.
Additional hazards when processed	: Not expected to present a significant hazard under anticipated conditions of normal use.

7.2. Conditions for safe storage, including incompatibilities

Technical measures	: Keep in a cool, well-ventilated place away from heat.
Storage conditions	: Store locked up. Store in a well-ventilated place. Keep container tightly closed.
Packaging materials	: Store always product in container of same material as original container.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls	: Ensure good ventilation of the work station.
Environmental exposure controls	: Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:
Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear
Eye protection:
Safety glasses
Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

EPO-TEK® MED-314 PART B

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Personal protective equipment symbol(s):



SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Liquid
Color	: Clear
Odor	: Mild odour
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Explosion limits	: No data available
Particle characteristics	: No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

EPO-TEK® MED-314 PART B

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Harmful if swallowed.
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

EPO-TEK® MED-314 PART B	
ATE US (oral)	1603.206 mg/kg body weight

Substituted amine	
LC50 Inhalation - Rat [ppm]	387 ppm
ATE US (gases)	387 ppmV/4h

Reactive diluent	
LD50 oral rat	1582 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 8 day(s))
LD50 oral	800 mg/kg
LD50 dermal	5600 mg/kg
LC50 Inhalation - Rat	> 5.1 mg/l (Equivalent or similar to OECD 403, 4 h, Rat, Male / female, Experimental value, Inhalation (mixture of vapour and aerosol), 14 day(s))
LC50 Inhalation - Rat (Dust/Mist)	5.1 mg/l/4h
LC50 Inhalation - Rat (Vapors)	> 2.68 mg/l Source: International Uniform Chemical Information Database
ATE US (oral)	800 mg/kg body weight
ATE US (dermal)	5600 mg/kg body weight
ATE US (dust, mist)	5.1 mg/l/4h

Skin corrosion/irritation : Causes severe skin burns.

Reactive diluent	
pH	No data available in the literature

Serious eye damage/irritation : Causes serious eye damage.

Reactive diluent	
pH	No data available in the literature

Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reactive diluent	
NOAEL (chronic,oral,animal/male,2 years)	225 mg/kg body weight Animal: rat, Animal sex: male, Guideline: other:NTP Protocol, Remarks on results: other:Effect type: carcinogenicity (migrated information)
NOAEL (chronic,oral,animal/female,2 years)	450 mg/kg body weight Animal: rat, Animal sex: female, Guideline: other:NTP Protocol, Remarks on results: other:Effect type: carcinogenicity (migrated information)
IARC group	3 - Not classifiable

Reproductive toxicity : Not classified

EPO-TEK® MED-314 PART B

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

STOT-single exposure : May cause drowsiness or dizziness. May cause respiratory irritation.

Substituted amine

STOT-single exposure : May cause respiratory irritation.

Reactive diluent

STOT-single exposure : May cause drowsiness or dizziness.

STOT-repeated exposure : Not classified

Aspiration hazard : Not classified

Reactive diluent

Viscosity, kinematic : No data available in the literature

Symptoms/effects : May cause drowsiness or dizziness.

Symptoms/effects after inhalation : May cause respiratory irritation.

Symptoms/effects after skin contact : Burns.

Symptoms/effects after eye contact : Serious damage to eyes.

Symptoms/effects after ingestion : Harmful if swallowed. Burns.

SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general : Before neutralisation, the product may represent a danger to aquatic organisms.

Hazardous to the aquatic environment, short-term : Not classified

(acute)

Hazardous to the aquatic environment, long-term : Not classified

(chronic)

Substituted amine

LC50 - Fish [1] : 8760000 mg/l

EC50 96h - Algae [1] : 2980000 mg/l Source: ECOSAR

Reactive diluent

LC50 - Fish [1] : 56 mg/l (Equivalent or similar to OECD 203, 96 h, Lepomis macrochirus, Static system, Fresh water, Experimental value, Nominal concentration)

EC50 - Crustacea [1] : > 500 mg/l (EU Method C.2, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Locomotor effect)

EC50 72h - Algae [1] : > 1000 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)

ErC50 algae : > 1000 mg/l (DIN 38412-9, 72 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, Estimated value)

12.2. Persistence and degradability

EPO-TEK® MED-314 PART B

Persistence and degradability : Not rapidly degradable

Substituted amine

Persistence and degradability : Biodegradability in soil: no data available.

Reactive diluent

Persistence and degradability : Biodegradable in the soil, Readily biodegradable in water.

EPO-TEK® MED-314 PART B

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Reactive diluent	
ThOD	1.67 g O ₂ /g substance

12.3. Bioaccumulative potential

Substituted amine	
Bioaccumulative potential	No bioaccumulation data available.

Reactive diluent	
BCF - Other aquatic organisms [1]	3.162 l/kg (BCFBAF v3.00, Calculated value, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	-0.566 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 25 °C)
Bioaccumulative potential	Not bioaccumulative.

12.4. Mobility in soil

Reactive diluent	
Surface tension	No data available (test not performed)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	0.544 – 0.811 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.

12.5. Other adverse effects

Ozone	: Not classified
Fluorinated greenhouse gases	: No

SECTION 13 Disposal considerations

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.

SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
UN3265	UN3265	3265	3265
14.2. Proper Shipping Name			
Corrosive liquid, acidic, organic, n.o.s. (Substituted amine)	CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S. (Substituted amine)	CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S. (Substituted amine)	Corrosive liquid, acidic, organic, n.o.s. (Substituted amine)
14.3. Transport hazard class(es)			
8	8	8	8

EPO-TEK® MED-314 PART B

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

DOT	TDG	IMDG	IATA
			
14.4. Packing group			
I	I	I	I
14.5. Environmental hazards			
Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available			

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT

UN-No. (DOT)	: UN3265
DOT Special Provisions (49 CFR 172.102)	: B10 - MC 300, MC 301, MC 302, MC 303, MC 305, and MC 306 and DOT 406 cargo tanks, and DOT 57 portable tanks are not authorized. T14 - 6.6 mm Prohibited 178.275(g)(3). TP2 - a. The maximum degree of filling must not exceed the degree of filling determined by the following: (image) Where: t_r is the maximum mean bulk temperature during transport, t_f is the temperature in degrees celsius of the liquid during filling, and a is the mean coefficient of cubical expansion of the liquid between the mean temperature of the liquid during filling (t_f) and the maximum mean bulk temperature during transportation (t_r) both in degrees celsius. b. For liquids transported under ambient conditions may be calculated using the formula: (image) Where: d_{15} and d_{50} are the densities (in units of mass per unit volume) of the liquid at 15 C (59 F) and 50 C (122 F), respectively. TP27 - A portable tank having a minimum test pressure of 4 bar (400 kPa) may be used provided the calculated test pressure is 4 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 201
DOT Packaging Bulk (49 CFR 173.xxx)	: 243
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 0.5 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 2.5 L
DOT Vessel Stowage Location	: B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.
DOT Vessel Stowage Other	: 40 - Stow "clear of living quarters", 53 - Stow "separated from" alkaline compounds, 58 - Stow "separated from" cyanides

TDG

UN-No. (TDG)	: UN3265
--------------	----------

EPO-TEK® MED-314 PART B

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

TDG Special Provisions	: 16 - (1) The technical name of at least one of the most dangerous substances that predominantly contributes to the danger or dangers posed by the dangerous goods must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(ii)(A). The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3). (2) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical name: (a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S; (b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S; (c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S; (d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S; or (e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S. (3) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a small means of containment: (a) UN2814, INFECTIOUS SUBSTANCE, AFFECTING HUMANS; or (b) UN2900, INFECTIOUS SUBSTANCE, AFFECTING ANIMALS.
ERAP Index	: 3000
Explosive Limit and Limited Quantity Index	: 0
Excepted quantities (TDG)	: E0
Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index	: 0.5 L
Emergency Response Guide (ERG) Number	: 153
IMDG	
Special provision (IMDG)	: 274
Limited quantities (IMDG)	: 0
Excepted quantities (IMDG)	: E0
Packing instructions (IMDG)	: P001
Tank instructions (IMDG)	: T14
Tank special provisions (IMDG)	: TP2, TP27
EmS-No. (Fire)	: F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE
EmS-No. (Spillage)	: S-B - SPILLAGE SCHEDULE Bravo - CORROSIVE SUBSTANCES
Stowage category (IMDG)	: B
Stowage and handling (IMDG)	: SW2
Segregation (IMDG)	: SGG1, SG36, SG49
Properties and observations (IMDG)	: Causes burns to skin, eyes and mucous membranes.
IATA	
Special provision (IATA)	: A3, A803
PCA Excepted quantities (IATA)	: E0
PCA Limited quantities (IATA)	: Forbidden
PCA limited quantity max net quantity (IATA)	: Forbidden
PCA packing instructions (IATA)	: 850
PCA max net quantity (IATA)	: 0.5L
CAO packing instructions (IATA)	: 854
CAO max net quantity (IATA)	: 2.5L
ERG code (IATA)	: 8L

SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

EPO-TEK® MED-314 PART B

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

15.2. International regulations

CANADA

Substituted amine

Listed on the Canadian DSL (Domestic Substances List)

Reactive diluent

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Reactive diluent

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16 Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Issue date : 3/20/2025

Full text of hazard classes and H-statements

H302	Harmful if swallowed
H314	Causes severe skin burns and eye damage
H318	Causes serious eye damage
H335	May cause respiratory irritation
H336	May cause drowsiness or dizziness

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.