SAFETY DATA SHEET

CRACKBOND LR-321 LV Part A



Section 1. Identification

GHS product identifier : CRACKBOND LR-321 LV Part A

Other means of identification Product type

Relevant identified uses of the substance or mixture and uses advised against

Identified uses :

Supplier's details :

Emergency telephone number (with hours of operation)

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

: SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2

GHS label elements

Hazard pictograms





Signal word : Warning

Hazard statements : H319 - Causes serious eye irritation.

H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction.

H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention: P280 - Wear protective gloves. Wear eye or face protection.

P273 - Avoid release to the environment.

P261 - Avoid breathing vapor.

P264 - Wash hands thoroughly after handling.

P272 (OSHA) - Contaminated work clothing must not be allowed out of the workplace.



Section 2. Hazards identification

Response

: P391 - Collect spillage.

P302 + P352 + P363 - IF ON SKIN: Wash with plenty of soap and water. Wash

contaminated clothing before reuse.

P333 + P313 - If skin irritation or rash occurs: Get medical attention.

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

P337 + P313 - If eye irritation persists: Get medical attention.

Storage

: Not applicable.

Disposal

: P501 - Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Hazards not otherwise

classified

: None known.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Other means of identification

.

Ingredient name	%	CAS number
Reaction Product: Bisphenol-A-(Epichlorhydrin); Epoxy Resin	≥75 - ≤90	25068-38-6
Oxirane, Mono[(C12-14-Alkyloxy)Methyl] Derivs.	≥5 - ≤10	68609-97-2
1,3-bis(2,3-Epoxypropoxy)-2,2-Dimethylpropane	5 - 10	17557-23-2
Proprietary ingredient 3	Proprietary	-
Proprietary ingredient 2	Proprietary	-

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 20 minutes. Get medical attention.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Wash with plenty of soap and water. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 20 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person.





Section 4. First aid measures

If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

> pain or irritation watering redness

Inhalation No known significant effects or critical hazards. Skin contact Adverse symptoms may include the following:

> irritation redness

Ingestion No known significant effects or critical hazards.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may

be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash

contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing

media

: None known.

Specific hazards arising from the chemical

: In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:

carbon dioxide carbon monoxide

halogenated compounds

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.





Section 5. Fire-fighting measures

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Spill

: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.





Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Reaction Product: Bisphenol-A-(Epichlorhydrin); Epoxy Resin	None.
Oxirane, Mono[(C12-14-Alkyloxy)Methyl] Derivs.	None.
1,3-bis(2,3-Epoxypropoxy)-2,2-Dimethylpropane	None.
Proprietary ingredient 3	None.
Proprietary ingredient 2	None.

Appropriate engineering controls

: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

 Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Straw. [Light]
Odor : Slight.

Density : 9.34 lbs/gal
Odor threshold : Not available.





Section 9. Physical and chemical properties

pН : Not applicable. **Melting point** Not available. **Boiling point** : Not available. Flash point : Not applicable. : Not available. **Evaporation rate** Flammability (solid, gas) : Not applicable. : Not applicable.

Lower and upper explosive

(flammable) limits

: Not available. Vapor pressure Vapor density : Not available.

Solubility : Not available. Partition coefficient: n-: Not available.

octanol/water

Specific gravity

Auto-ignition temperature : Not applicable. **Decomposition temperature** : Not available.

: Kinematic (room temperature): 10 to 12 cm²/s (1000 to 1200 cPs) **Viscosity**

: Not available. Flow time (ISO 2431)

Volatile organic compounds : See section 9 of part B for VOC content.

: 1.121

Section 10. Stability and reactivity

: No specific test data related to reactivity available for this product or its ingredients. Reactivity

Chemical stability : The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

: Not available. **Incompatible materials**

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Oxirane, Mono[(C12-14-Alkyloxy) Methyl] Derivs.	LD50 Oral	Rat	17100 mg/kg	-
1,3-bis(2,3-Epoxypropoxy)-2, 2-Dimethylpropane	LD50 Oral	Rat	4500 mg/kg	-



Section 11. Toxicological information

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Reaction Product: Bisphenol-A- (Epichlorhydrin); Epoxy Resin	Eyes - Mild irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 µl	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 mg	-
Oxirane, Mono[(C12-14-Alkyloxy) Methyl] Derivs.	Skin - Moderate irritant	Rabbit	-	24 hours 500 μl	-
Proprietary ingredient 3	Skin - Mild irritant	Rabbit	-	24 hours 500 μl	-

Sensitization

There is no data available.

Mutagenicity

There is no data available.

Carcinogenicity

There is no data available.

Reproductive toxicity

There is no data available.

Teratogenicity

There is no data available.

Specific target organ toxicity (single exposure)

There is no data available.

Specific target organ toxicity (repeated exposure)

There is no data available.

Aspiration hazard

There is no data available.

Information on the likely

routes of exposure

: Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact: Causes skin irritation. May cause an allergic skin reaction.

Ingestion: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : No known significant effects or critical hazards.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: No known significant effects or critical hazards.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : No known significant effects or critical hazards.

effects





Section 11. Toxicological information

Potential delayed effects : No known

: No known significant effects or critical hazards.

Long term exposure

Potential immediate

effects

: No known significant effects or critical hazards.

Potential delayed effects : No known significant effects or critical hazards.

Potential chronic health effects

General: Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity: No known significant effects or critical hazards.

Mutagenicity: No known significant effects or critical hazards.

Teratogenicity: No known significant effects or critical hazards.

Developmental effects: No known significant effects or critical hazards.

Fertility effects: No known significant effects or critical hazards.

No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	75000 mg/kg

Section 12. Ecological information

Toxicity

There is no data available.

Persistence and degradability

There is no data available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Reaction Product: Bisphenol-A- (Epichlorhydrin); Epoxy Resin	2.64 to 3.78	31	low
Oxirane, Mono[(C12-14-Alkyloxy) Methyl] Derivs.	3.77	160 to 263	low
Proprietary ingredient 3	2.7	-	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.



Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling empty containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

AERG: Not applicable.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

U.S. Federal regulations : TSCA 8(a) CDR Exempt/Partial exemption: Not determined

United States inventory (TSCA 8b): All components are listed or exempted.

Clean Air Act Section 112

(b) Hazardous Air **Pollutants (HAPs)** : Not listed

Clean Air Act Section 602

: Not listed

Class I Substances

: Not listed

Clean Air Act Section 602 **Class II Substances**

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed





Section 15. Regulatory information

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A

SKIN SENSITIZATION - Category 1

Composition/information on ingredients

Name	Classification
Reaction Product: Bisphenol-A-(Epichlorhydrin); Epoxy Resin	SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
	SKIN SENSITIZATION - Category 1
Oxirane, Mono[(C12-14-Alkyloxy)Methyl] Derivs.	SKIN CORROSION/IRRITATION - Category 2
	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
	SKIN SENSITIZATION - Category 1
1,3-bis(2,3-Epoxypropoxy)-2,2-Dimethylpropane	SKIN CORROSION/IRRITATION - Category 2
	SKIN SENSITIZATION - Category 1
Proprietary ingredient 3	SKIN CORROSION/IRRITATION - Category 2
	SKIN SENSITIZATION - Category 1
Proprietary ingredient 2	SKIN SENSITIZATION - Category 1

SARA 313

There is no data available.

State regulations

Massachusetts: None of the components are listed.New York: None of the components are listed.New Jersey: None of the components are listed.Pennsylvania: None of the components are listed.

California Prop. 65

No products were found.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.





Section 16. Other information

Procedure used to derive the classification

Classification	Justification
SKIN CORROSION/IRRITATION - Category 2	Calculation method
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
AQUATIC HAZARD (LONG-TERM) - Category 2	Calculation method

History

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Version : 2

Prepared by : KMK Regulatory Services Inc.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.



SAFETY DATA SHEET

CRACKBOND LR-321 LV Part B



Section 1. Identification

GHS product identifier : CRACKBOND LR-321 LV Part B

Other means of identification Product type

Relevant identified uses of the substance or mixture and uses advised against

Identified uses :

Supplier's details :

Emergency telephone number (with hours of operation)

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

: ACUTE TOXICITY (oral) - Category 4

SKIN CORROSION/IRRITATION - Category 1B

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

SKIN SENSITIZATION - Category 1

TOXIC TO REPRODUCTION (Fertility) - Category 1B TOXIC TO REPRODUCTION (Unborn child) - Category 1B

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3

AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1

GHS label elements

Hazard pictograms









Signal word : Danger

Hazard statements : H302 - Harmful if swallowed.

H314 - Causes severe skin burns and eye damage.

H317 - May cause an allergic skin reaction.

H360 - May damage fertility or the unborn child.

H335 - May cause respiratory irritation.

H410 - Very toxic to aquatic life with long lasting effects.





Section 2. Hazards identification

Precautionary statements

Prevention

- : P201 Obtain special instructions before use.
 - P202 Do not handle until all safety precautions have been read and understood.
 - P280 Wear protective gloves. Wear eye or face protection. Wear protective clothing.
 - P271 Use only outdoors or in a well-ventilated area.
 - P273 Avoid release to the environment.
 - P261 Avoid breathing vapor.
 - P270 Do not eat, drink or smoke when using this product.
 - P264 Wash hands thoroughly after handling.
 - P272 (OSHA) Contaminated work clothing must not be allowed out of the workplace.

Response

- P391 Collect spillage.
 - P308 + P313 IF exposed or concerned: Get medical attention.

P304 + P340 + P310 - IF INHALED: Remove person to fresh air and keep comfortable

for breathing. Immediately call a POISON CENTER or physician.

P301 + P310 + P330 + P331 - IF SWALLOWED: Immediately call a POISON CENTER

or physician. Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 + P363 + P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician.

P302 + P352 + P363 - IF ON SKIN: Wash with plenty of soap and water. Wash

contaminated clothing before reuse.

P333 + P313 - If skin irritation or rash occurs: Get medical attention.

P305 + P351 + P338 + P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or physician.

Storage

: P405 - Store locked up.

Disposal

: P501 - Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Hazards not otherwise

classified

: None known.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Other means of

identification

Ingredient name	%	CAS number
Fatty Acids, Tall-oil, Reaction Products With Tetraethylenepentamine	≥10 - ≤25	68953-36-6
4-Nonylphenol, Branched	≥10 - ≤25	84852-15-3
2-Piperazin-1-Ylethylamine	≥10 - ≤25	140-31-8
Benzyl alcohol	≥5 - ≤10	100-51-6
3-Aminomethyl-3,5,5-Trimethylcyclohexylamine	≥5 - ≤10	2855-13-2
Trade Secret 4	Proprietary	-
Trade Secret 3	Proprietary	-
3,6-Diazaoctanethylenediamin	≥1 - ≤3	112-24-3
Trade Secret 5	Proprietary	-
Trade Secret 1	Proprietary	-
Trade Secret 8	Proprietary	-

The exact percentage (concentration) in the composition has been withheld as a trade secret in accordance with paragraph (i) of §1910.1200.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.





Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 20 minutes. Chemical burns must be treated promptly by a physician.

Inhalation

: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact

: Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 20 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage. **Inhalation** : May cause respiratory irritation.

Skin contact : Causes severe burns. May cause an allergic skin reaction.

Ingestion: Harmful if swallowed.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation

: Adverse symptoms may include the following:

respiratory tract irritation

coughing

reduced fetal weight increase in fetal deaths skeletal malformations





Section 4. First aid measures

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion : Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is

suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water

before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

Unsuitable extinguishing media

: None known.

Specific hazards arising from the chemical

: This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

 Decomposition products may include the following materials: carbon dioxide

: Use an extinguishing agent suitable for the surrounding fire.

carbon dioxide carbon monoxide nitrogen oxides phosphorus oxides

Special protective actions for fire-fighters

Special protective equipment for fire-fighters

: No special measures are required.

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.



Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Spill

: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures. Remove contaminated clothing and protective equipment before entering eating areas.

Conditions for safe storage, including any incompatibilities

: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.





Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Fatty Acids, Tall-oil, Reaction Products With Tetraethylenepentamine	None.
4-Nonylphenol, Branched	None.
2-Piperazin-1-Ylethylamine	None.
Benzyl alcohol	AIHA WEEL (United States, 10/2011).
	TWA: 10 ppm 8 hours.
3-Aminomethyl-3,5,5-Trimethylcyclohexylamine	None.
Trade Secret 4	None.
Trade Secret 3	AIHA WEEL (United States, 10/2011). Absorbed through skin. Skin
	sensitizer.
	TWA: 5 mg/m³ 8 hours.
3,6-Diazaoctanethylenediamin	AIHA WEEL (United States, 10/2011). Absorbed through skin.
	TWA: 1 ppm 8 hours.
Trade Secret 5	None.
Trade Secret 1	None.
Trade Secret 8	None.

Appropriate engineering controls

: Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/ or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.



Section 8. Exposure controls/personal protection

Respiratory protection

: Based on the hazard and potential for exposure, if required, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Straw to light amber. Blue. Purple.

Odor : Ammonia fishy. **Density** : 7.9 lbs/gal Not available. **Odor threshold** рH : Not applicable. **Melting point** : Not available.

Boiling point : Not available. Flash point : Not applicable. **Evaporation rate** : Not available.

Lower and upper explosive

Flammability (solid, gas)

(flammable) limits

: Not applicable. : Not applicable.

Vapor pressure : Not available. Vapor density : Not available. Specific gravity : 0.948 to 0.965 Solubility : Not available. : Not available.

Partition coefficient: n-

octanol/water

Auto-ignition temperature : Not applicable. **Decomposition temperature** : Not available.

Viscosity : Kinematic (room temperature): 1.3 to 2 cm²/s (130 to 200 cPs)

Flow time (ISO 2431) : Not available.

Aerosol product

0 g/L (tested per EPA CFR 40, Part 63, Subpart PPPP, Appendix A)

Volatile organic compounds : 21 g/L (tested per EPA CFR 40, Part 60, Method 24)

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : Reactive or incompatible with the following materials: oxidizing materials.





Section 10. Stability and reactivity

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
4-Nonylphenol, Branched	LD50 Oral	Rat	1300 mg/kg	-
Benzyl alcohol	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1230 mg/kg	-
Trade Secret 3	LD50 Oral	Rat	3990 mg/kg	-
3,6-Diazaoctanethylenediamin	LD50 Dermal	Rabbit	805 mg/kg	-
	LD50 Oral	Rat	2500 mg/kg	-
Trade Secret 1	LD50 Dermal	Rat	2250 mg/kg	-
	LD50 Oral	Rat	3 g/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
4-Nonylphenol, Branched	Eyes - Severe irritant	Rabbit	-	100 mg	-
	Skin - Severe irritant	Rabbit	-	24 hours 500 mg	-
2-Piperazin-1-Ylethylamine	Eyes - Moderate irritant	Rabbit	-	24 hours 20 mg	-
	Skin - Severe irritant	Rabbit	-	24 hours 5 mg	_
Benzyl alcohol	Skin - Mild irritant	Man	-	48 hours 16 mg	_
•	Skin - Moderate irritant	Pig	-	100 %	_
	Skin - Moderate irritant	Rabbit	-	24 hours 100 mg	_
Trade Secret 3	Eyes - Moderate irritant	Rabbit	-	24 hours 100 mg	_
	Eyes - Moderate irritant	Rabbit	-	5 mg	_
	Skin - Severe irritant	Rabbit	-	24 hours 5 mg	_
	Skin - Severe irritant	Rabbit	-	495 mg	-
3,6-Diazaoctanethylenediamin	Eyes - Moderate irritant	Rabbit	-	24 hours 20 mg	-
•	Eyes - Severe irritant	Rabbit	-	49 mg	-
	Skin - Severe irritant	Rabbit	-	24 hours 5 mg	-
	Skin - Severe irritant	Rabbit	-	490 mg	-
Trade Secret 1	Eyes - Severe irritant	Rabbit	-	50 mg	-
	Skin - Mild irritant	Rabbit	-	445 mg	-

Sensitization

There is no data available.

Mutagenicity

There is no data available.

Carcinogenicity

There is no data available.

Reproductive toxicity

There is no data available.

Teratogenicity

There is no data available.

Specific target organ toxicity (single exposure)

Name	Category	Target organs
Fatty Acids, Tall-oil, Reaction Products With Tetraethylenepentamine Trade Secret 1	Category 3 Category 3	Respiratory tract irritation Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

There is no data available.





Section 11. Toxicological information

Aspiration hazard

Name	Result
Trade Secret 4	ASPIRATION HAZARD - Category 1

Information on the likely

routes of exposure

: Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Eye contact : Causes serious eye damage. **Inhalation** : May cause respiratory irritation.

Skin contact: Causes severe burns. May cause an allergic skin reaction.

Ingestion : Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion: Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : No known significant effects or critical hazards.

effects

Potential delayed effects : No known significant effects or critical hazards.

Long term exposure

Potential immediate : No known significant effects or critical hazards.

effects

Potential delayed effects : No known significant effects or critical hazards.

Potential chronic health effects

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity : No known significant effects or critical hazards.





Section 11. Toxicological information

Mutagenicity: No known significant effects or critical hazards.

Teratogenicity: May damage the unborn child.

Developmental effects: No known significant effects or critical hazards.

Fertility effects : May damage fertility.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Dermal	1054.2 mg/kg 3030.3 mg/kg 128.5 mg/L

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
4-Nonylphenol, Branched	Acute EC50 0.03 mg/L Marine water	Algae - Skeletonema costatum	72 hours
	Acute EC50 0.027 mg/L Marine water	Algae - Skeletonema costatum	96 hours
	Acute EC50 137 μg/L Marine water	Crustaceans - Eohaustorius estuarius - Adult	48 hours
	Acute LC50 17 µg/L Marine water	Fish - Pleuronectes americanus - Larvae	96 hours
	Chronic EC10 0.012 mg/L Marine water	Algae - Skeletonema costatum	96 hours
	Chronic NOEC 5 µg/L Fresh water	Crustaceans - Gammarus fossarum - Adult	21 days
	Chronic NOEC 7.4 µg/L Fresh water	Fish - Pimephales promelas - Embryo	33 days
2-Piperazin-1-Ylethylamine	Acute LC50 2190000 µg/L Fresh water	Fish - Pimephales promelas	96 hours
Benzyl alcohol	Acute LC50 460000 µg/L Fresh water	Fish - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling)	96 hours
3-Aminomethyl- 3,5,5-Trimethylcyclohexylamine	Acute EC50 17.4 mg/L Fresh water	Daphnia - Daphnia magna	48 hours
3,6-Diazaoctanethylenediamin	Acute EC50 3700 μg/L Fresh water Acute LC50 33900 μg/L Fresh water	Algae - Pseudokirchneriella subcapitata Daphnia - Daphnia magna	96 hours 48 hours

Persistence and degradability

There is no data available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
4-Nonylphenol, Branched	5.4	740	high
2-Piperazin-1-Ylethylamine	-1.48	-	low
Benzyl alcohol	0.87	-	low
3-Aminomethyl-	0.99	-	low
3,5,5-Trimethylcyclohexylamine			
Trade Secret 4	1.34	-	low
3,6-Diazaoctanethylenediamin	-1.66 to -1.4	-	low
Trade Secret 1	-1.46	<0.2	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.





Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling empty containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	UN2735	UN2735	UN2735
UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. (4-Nonylphenol, Branched, Trade Secret 3) Marine pollutant (4-Nonylphenol, Branched, Trade Secret 3)	AMINES, LIQUID, CORROSIVE, N.O.S. (4-Nonylphenol, Branched, Trade Secret 3). Marine pollutant (4-Nonylphenol, Branched, Trade Secret 3)	AMINES, LIQUID, CORROSIVE, N.O.S. (4-Nonylphenol, Branched, Trade Secret 3)
Transport hazard class(es)	8 CORROGREE B ORDOGREE B O	8	8
Packing group	III	III	III
Environmental hazards	Yes.	Yes.	No.

AERG : 153

DOT Classification

: Remarks

Limited Quantity Exemption

For corrosive materials in Packing Group III, inner packaging's not over 5.0 L (1.3 gallons) net capacity each for liquids or not over 5.0 kg (11 lbs) net capacity each for solids, packed in a strong outer packaging.

IMDG

: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

Remarks

Limited Quantity Exemption

For corrosive materials in Packing Group III, inner packaging's not over 5.0 L (1.3 gallons) net capacity each for liquids or not over 5.0 kg (11 lbs) net capacity each for solids, packed in a strong outer packaging.

IATA

The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user :

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.



Section 15. Regulatory information

U.S. Federal regulations : United States inventory (TSCA 8b): All components are listed or exempted.

Clean Water Act (CWA) 307: Trade Secret 7

Clean Air Act Section 112

(b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602

Class I Substances

: Not listed

Clean Air Act Section 602

Class II Substances

: Not listed

DEA List I Chemicals

(Precursor Chemicals)

: Not listed

DEA List II Chemicals (Essential Chemicals)

: Not listed

SARA 302/304

No products were found.

SARA 304 RQ

: Not applicable.

SARA 311/312

Classification : ACUTE TOXICITY (oral) - Category 4

SKIN CORROSION/IRRITATION - Category 1B

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

SKIN SENSITIZATION - Category 1

TOXIC TO REPRODUCTION (Fertility) - Category 1B TOXIC TO REPRODUCTION (Unborn child) - Category 1B

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3

SARA 313

	Product name	CAS number
Form R - Reporting requirements	4-Nonylphenol, Branched	84852-15-3
Supplier notification	4-Nonylphenol, Branched	84852-15-3

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts : The following components are listed: 2-Piperazin-1-Ylethylamine; Benzyl alcohol;

3,6-Diazaoctanethylenediamin; Trade Secret 3; Trade Secret 1

New York : None of the components are listed.

New Jersey : The following components are listed: 2-Piperazin-1-Ylethylamine; Trade Secret 5;

3-Aminomethyl-3,5,5-Trimethylcyclohexylamine; 3,6-Diazaoctanethylenediamin; Trade

Secret 3; Trade Secret 1

Pennsylvania : The following components are listed: 2-Piperazin-1-Ylethylamine; Benzyl alcohol;

3,6-Diazaoctanethylenediamin; Trade Secret 3; Trade Secret 1

California Prop. 65

No products were found.





Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

Procedure used to derive the classification

Classification	Justification
ACUTE TOXICITY (oral) - Category 4	Calculation method
SKIN CORROSION/IRRITATION - Category 1B	Calculation method
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
TOXIC TO REPRODUCTION (Fertility) - Category 1B	Calculation method
TOXIC TO REPRODUCTION (Unborn child) - Category 1B	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract	Calculation method
irritation) - Category 3	
AQUATIC HAZARD (ACUTE) - Category 1	Calculation method
AQUATIC HAZARD (LONG-TERM) - Category 1	Calculation method

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Notice to reader

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