

### SECTION 1: Identification

#### 1.1. Identification

Product form : Mixture  
Product name : 20-2390PCL

#### 1.2. Recommended use and restrictions on use

Recommended use : Potting compound  
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

#### 1.3. Supplier

Epoxies, Etc.  
21 Starline Way  
Cranston, RI 02921  
USA  
T 401-946-5564  
[www.epoxies.com](http://www.epoxies.com)

#### 1.4. Emergency telephone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Serious eye damage/eye irritation Category 1 H318 Causes serious eye damage  
Full text of H statements : see section 16

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger  
Hazard statements (GHS US) : H318 - Causes serious eye damage  
Precautionary statements (GHS US) : P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P310 - Immediately call a poison center or doctor.

#### 2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

#### 2.4. Unknown acute toxicity (GHS US)

No additional information available

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### SECTION 3: Composition/Information on ingredients

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
2-ethylhexane-1,3-diol	CAS-No.: 94-96-2	10 – 30	Eye Dam. 1, H318

Comments : Components not listed are either non-hazardous or are below reportable limits.  
\*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret  
Full text of hazard classes and H-statements : see section 16

### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

First-aid measures general : If you feel unwell, seek medical advice.  
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
First-aid measures after skin contact : Wash skin with plenty of water.  
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.  
First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

#### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.  
Symptoms/effects after skin contact : None under normal conditions.  
Symptoms/effects after eye contact : Serious damage to eyes.  
Symptoms/effects after ingestion : None under normal conditions.

#### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.  
Unsuitable extinguishing media : Do not use a heavy water stream.

#### 5.2. Specific hazards arising from the chemical

Fire hazard : No fire hazard.  
Explosion hazard : No direct explosion hazard.  
Hazardous decomposition products in case of fire : Toxic fumes may be released.

#### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.  
Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

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### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.

##### 6.1.1. For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.  
Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes.

##### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".  
Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

#### 6.2. Environmental precautions

Avoid release to the environment.

#### 6.3. Methods and material for containment and cleaning up

For containment : Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.  
Methods for cleaning up : Take up liquid spill into absorbent material.  
Other information : Dispose of materials or solid residues at an authorized site.

#### 6.4. Reference to other sections

For further information refer to section 13.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.  
Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment.  
Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

#### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.  
Storage conditions : Keep cool. Protect from sunlight.  
Packaging materials : Store always product in container of same material as original container.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

No additional information available

#### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.  
Environmental exposure controls : Avoid release to the environment.

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### 8.3. Individual protection measures/Personal protective equipment

#### Personal protective equipment:

Wear recommended personal protective equipment.

#### Hand protection:

Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

#### Eye protection:

Safety glasses

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

#### Personal protective equipment symbol(s):



## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: According to product specification
Odor	: Aromatic odour
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

### 9.2. Other information

No additional information available

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### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

#### 10.2. Chemical stability

Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

#### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

#### 10.5. Incompatible materials

No additional information available

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified  
Acute toxicity (dermal) : Not classified  
Acute toxicity (inhalation) : Not classified

2-ethylhexane-1,3-diol (94-96-2)	
LD50 oral rat	4636 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Female, Experimental value, Oral, 14 day(s))
LD50 oral	2350 mg/kg
LD50 dermal rabbit	8960 mg/kg body weight (Equivalent or similar to OECD 402, 24 h, Rabbit, Female, Experimental value, Dermal, 14 day(s))
LD50 dermal	8939 mg/kg
LC50 Inhalation - Rat (Dust/Mist)	57.4 mg/l/4h
ATE US (oral)	2350 mg/kg body weight
ATE US (dermal)	8939 mg/kg body weight
ATE US (dust, mist)	57.4 mg/l/4h

Skin corrosion/irritation : Not classified

2-ethylhexane-1,3-diol (94-96-2)	
pH	7 (4.2 %, 22 °C)

Serious eye damage/irritation : Causes serious eye damage.

2-ethylhexane-1,3-diol (94-96-2)	
pH	7 (4.2 %, 22 °C)

Respiratory or skin sensitization : Not classified

Germ cell mutagenicity : Not classified

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Carcinogenicity : Not classified  
Reproductive toxicity : Not classified

### 2-ethylhexane-1,3-diol (94-96-2)

NOAEL (animal/female, F0/P)	> 3768 mg/kg body weight Animal: rat, Animal sex: female, Guideline: other:OECD 414
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STOT-single exposure : Not classified  
STOT-repeated exposure : Not classified

### 2-ethylhexane-1,3-diol (94-96-2)

NOAEL (oral,rat,90 days)	100 mg/kg body weight Animal: rat, Guideline: OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
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NOAEL (dermal,rat/rabbit,90 days)	1884 mg/kg body weight Animal: rat, Guideline: OECD Guideline 411 (Subchronic Dermal Toxicity: 90-Day Study)
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Aspiration hazard : Not classified  
Viscosity, kinematic : No data available

### 2-ethylhexane-1,3-diol (94-96-2)

Viscosity, kinematic	No data available in the literature
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Symptoms/effects after inhalation : Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.

Symptoms/effects after skin contact : None under normal conditions.

Symptoms/effects after eye contact : Serious damage to eyes.

Symptoms/effects after ingestion : None under normal conditions.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

### 2-ethylhexane-1,3-diol (94-96-2)

LC50 - Fish [1]	624 mg/l (96 h, Ictalurus punctatus, Fresh water, Experimental value)
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EC50 - Crustacea [1]	> 100 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, GLP)
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EC50 72h - Algae [1]	> 100 mg/l (OECD 201: Alga, Growth Inhibition Test, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, GLP)
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EC50 96h - Algae [1]	53.75 mg/l Source: Quantitative Structure Activity Relation
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### 12.2. Persistence and degradability

#### 20-2390PCL

Persistence and degradability	Not rapidly degradable
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### 2-ethylhexane-1,3-diol (94-96-2)

Persistence and degradability	Readily biodegradable in water.
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### 12.3. Bioaccumulative potential

#### 2-ethylhexane-1,3-diol (94-96-2)

Partition coefficient n-octanol/water (Log Pow)	3.1 – 3.6 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method, 20 °C)
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2-ethylhexane-1,3-diol (94-96-2)	
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

### 12.4. Mobility in soil

2-ethylhexane-1,3-diol (94-96-2)	
Mobility in soil	0.987 Source: Quantitative Structure Activity Relation
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.1 (log Koc, SRC PCKOCWIN v2.0, Estimated value)
Ecology - soil	Low potential for adsorption in soil.

### 12.5. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.

## SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
<b>14.1. UN number</b>			
Not regulated	Not applicable	Not applicable	Not applicable
<b>14.2. Proper Shipping Name</b>			
Not regulated	Not applicable	Not applicable	Not applicable
<b>14.3. Transport hazard class(es)</b>			
Not regulated	Not applicable	Not applicable	Not applicable
<b>14.4. Packing group</b>			
Not regulated	Not applicable	Not applicable	Not applicable
<b>14.5. Environmental hazards</b>			
Not regulated	Not applicable	Not applicable	Not applicable
No supplementary information available			

### 14.6. Special precautions for user

#### DOT

Not regulated

#### TDG

Not applicable

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### IMDG

Not applicable

### IATA

Not applicable

### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

### 15.2. International regulations

#### CANADA

#### 2-ethylhexane-1,3-diol (94-96-2)

Listed on the Canadian DSL (Domestic Substances List)

#### EU-Regulations

No additional information available

#### National regulations

#### 2-ethylhexane-1,3-diol (94-96-2)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

### 15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

## SECTION 16: Other information

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### Full text of hazard classes and H-statements

H318	Causes serious eye damage
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Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.