EPO-TEK® H54 PART A

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)
Issue date: 10/11/2024 Revision date: 7/22/2025 Supersedes: 10/11/2024 Version: 2.0

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : EPO-TEK® H54 PART A

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Recommended use : Adhesives
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

1.4. Supplier's details

Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
T 978-667-3805 - F 978-663-9782
www.epotek.com

1.5. Emergency phone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation, Category 2	H315	Causes skin irritation.
Skin sensitization, Category 1	H317	May cause an allergic skin reaction.
Specific target organ toxicity — Single exposure, Category 1	H370	Causes damage to organs.
Hazardous to the aquatic environment — Chronic Hazard, Category 2	H411	Toxic to aquatic life with long lasting effects.

Full text of H statements : see section 16

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger
Hazard statements (GHS US) : H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H370 - Causes damage to organs.
H411 - Toxic to aquatic life with long lasting effects
Precautionary statements (GHS US) : P260 - Do not breathe dust, fume, gas, mist, vapors, spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P273 - Avoid release to the environment.

P280 - Wear protective gloves.
P302+P352 - If on skin: Wash with plenty of water.
P308+P311 - If exposed or concerned: Call a poison center or doctor.
P321 - Specific treatment (see supplemental first aid instruction on this label).
P333+P313 - If skin irritation or rash occurs: Get medical advice or attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P391 - Collect spillage.
P405 - Store locked up.
P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Epoxy phenol novolac resin	CAS-No.: 9003-36-5	80 - 100*	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Polar activator	CAS-No.: 67-56-1	1 - 7*	Flam. Liq. 2, H225 Acute Tox. 3 (Oral), H301 Acute Tox. 3 (Dermal), H311 Acute Tox. 3 (Inhalation), H331 STOT SE 1, H370

Comments : Components not listed are either non-hazardous or are below reportable limits.
*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general : IF exposed or concerned: Get medical advice/attention.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact : Rinse eyes with water as a precaution.
First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation : None under normal conditions.
Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact : None under normal conditions.
Symptoms/effects after ingestion : None under normal conditions.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment : Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard : No fire hazard.
Explosion hazard : No direct explosion hazard.
Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.

For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.
Emergency procedures : Ventilate spillage area. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

Environmental precautions : Avoid release to the environment.

6.2. Methods and materials for containment and cleaning up

For containment : Collect spillage. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.
Methods for cleaning up : Take up liquid spill into absorbent material.
Other information : Dispose of materials or solid residues at an authorized site.

For further information refer to section 13

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes. Wear personal protective equipment.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.

7.2. Conditions for safe storage, including incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.

Storage conditions : Store locked up.

Packaging materials : Store always product in container of same material as original container.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

Polar activator (67-56-1)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Methanol
ACGIH® TLV® TWA	262 mg/m³
	200 ppm
ACGIH® TLV® STEL	328 mg/m³
	250 ppm
Remark (ACGIH)	TLV® Basis: Headache; eye dam; dizziness; nausea. Notations: Skin; BEI
Regulatory reference	ACGIH 2025
USA - ACGIH - Biological Exposure Indices	
Local name	Methanol
BEI	15 mg/l Parameter: Methanol - Medium: urine - Sampling time: End of shift - Notations: B, Ns
Regulatory reference	ACGIH 2025
USA - OSHA - Occupational Exposure Limits	
Local name	Methyl alcohol
OSHA PEL TWA	260 mg/m³
	200 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:
Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

Eye protection:
Safety glasses

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	:	Liquid
Color	:	light brown
Odor	:	Mild odour
Odor threshold	:	No data available
pH	:	No data available
Melting point	:	Not applicable
Freezing point	:	No data available
Boiling point	:	No data available
Flash point	:	No data available
Flammability (solid, gas)	:	Not applicable.
Vapor pressure	:	No data available
Relative vapor density at 20°C	:	No data available
Relative density	:	No data available
Solubility	:	No data available
Partition coefficient n-octanol/water (Log Pow)	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity, kinematic	:	No data available
Explosion limits	:	No data available
Particle characteristics	:	No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Polar activator (67-56-1)	
LD50 oral rat	1187 – 2769 mg/kg body weight (BASF test, Rat, Male / female, Experimental value, 15-35 % aqueous solution, Oral, 7 day(s))
LD50 oral	1400 mg/kg
LD50 dermal rabbit	300 mg/kg Source: ECHA
LD50 dermal	15800 mg/kg
LC50 Inhalation - Rat	128.2 mg/l air (BASF test, 4 h, Rat, Male / female, Experimental value, Inhalation (vapours), 14 day(s))
ATE US (oral)	100 mg/kg body weight
ATE US (dermal)	300 mg/kg body weight
ATE US (gases)	700 ppmV/4h
ATE US (vapors)	3 mg/l/4h
ATE US (dust, mist)	0.5 mg/l/4h

Skin corrosion/irritation : Causes skin irritation.

Epoxy phenol novolac resin (9003-36-5)	
pH	No data available in the literature

Polar activator (67-56-1)	
pH	No data available in the literature

Serious eye damage/irritation : Not classified

Epoxy phenol novolac resin (9003-36-5)	
pH	No data available in the literature

Polar activator (67-56-1)	
pH	No data available in the literature

Respiratory or skin sensitization : May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Not classified

Polar activator (67-56-1)	
NOAEL (animal/male, F0/P)	< 1000 mg/kg body weight Animal: mouse, Animal sex: male

STOT-single exposure : Causes damage to organs.

Polar activator (67-56-1)	
STOT-single exposure	Causes damage to organs.

STOT-repeated exposure : Not classified

Epoxy phenol novolac resin (9003-36-5)	
NOAEL (oral,rat,90 days)	≈ 250 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Aspiration hazard : Not classified

Epoxy phenol novolac resin (9003-36-5)	
Viscosity, kinematic	No data available in the literature
Polar activator (67-56-1)	
Viscosity, kinematic	0.68 – 0.747 mm²/s

Symptoms/effects after inhalation : None under normal conditions.

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact : None under normal conditions.

Symptoms/effects after ingestion : None under normal conditions.

SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general : Toxic to aquatic life with long lasting effects.

Hazardous to the aquatic environment, short–term (acute) : Not classified

Hazardous to the aquatic environment, long–term (chronic) : Toxic to aquatic life with long lasting effects.

Epoxy phenol novolac resin (9003-36-5)	
LC50 - Fish [1]	1.9 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Brachydanio rerio, Semi-static system, Fresh water, Weight of evidence)
EC50 - Crustacea [1]	3.5 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Weight of evidence, GLP)
LC50 - Fish [2]	1000 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 72h - Algae [1]	1.8 mg/l (Equivalent or similar to OECD 201, Selenastrum capricornutum, Static system, Fresh water, Experimental value)
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

Epoxy phenol novolac resin (9003-36-5)	
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

Polar activator (67-56-1)	
LC50 - Fish [1]	15400 mg/l (EPA 660/3 - 75/009, 96 h, Lepomis macrochirus, Flow-through system, Fresh water, Experimental value, Lethal)
EC50 - Crustacea [1]	18260 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 96 h, Daphnia magna, Semi-static system, Fresh water, Experimental value, Locomotor effect)
EC50 96h - Algae [1]	22000 mg/l (OECD 201: Alga, Growth Inhibition Test, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Growth rate)
NOEC (chronic)	208 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

12.2. Persistence and degradability

EPO-TEK® H54 PART A	
Persistence and degradability	Not rapidly degradable

Epoxy phenol novolac resin (9003-36-5)	
Persistence and degradability	Not readily biodegradable in water.

Polar activator (67-56-1)	
Persistence and degradability	Readily biodegradable in the soil, Readily biodegradable in water.
Biochemical oxygen demand (BOD)	0.6 – 1.12 g O_2 /g substance
Chemical oxygen demand (COD)	1.42 g O_2 /g substance
ThOD	1.5 g O_2 /g substance

12.3. Bioaccumulative potential

Epoxy phenol novolac resin (9003-36-5)	
Partition coefficient n-octanol/water (Log Pow)	2.7 – 3.6 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

Polar activator (67-56-1)	
BCF - Fish [1]	1 – 4.5 (72 h, Cyprinus carpio, Static system, Fresh water, Experimental value)
Partition coefficient n-octanol/water (Log Pow)	-0.77 (Experimental value)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

12.4. Mobility in soil

Epoxy phenol novolac resin (9003-36-5)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	3.65 (log Koc, OECD 121: Estimation of the Adsorption Coefficient (Koc) on Soil and on Sewage Sludge using High Performance Liquid Chromatography (HPLC), Experimental value)
Ecology - soil	Low potential for mobility in soil.

Polar activator (67-56-1)	
Mobility in soil	2.75 Source: HSDB
Surface tension	No data available in the literature

Polar activator (67-56-1)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	-0.89 – -0.21 (log Koc, Calculated value)
Ecology - soil	Highly mobile in soil.

12.5. Other adverse effects

Ozone : Not classified

Fluorinated greenhouse gases : No

SECTION 13 Disposal considerations

Regional waste regulation : Disposal must be done according to official regulations.

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Sewage disposal recommendations : Disposal must be done according to official regulations.

Product/Packaging disposal recommendations : Disposal must be done according to official regulations.

Additional information : Do not re-use empty containers.

SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
UN3082	UN3082	3082	3082
14.2. Proper Shipping Name			
Environmentally hazardous substances, liquid, n.o.s. (Epoxy phenol novolac resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy phenol novolac resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy phenol novolac resin)	Environmentally hazardous substance, liquid, n.o.s. (Epoxy phenol novolac resin)
14.3. Transport hazard class(es)			
9	9	9	9
			
14.4. Packing group			
III	III	III	III
14.5. Environmental hazards			
Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes
No supplementary information available			

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT

UN-No. (DOT)	:	UN3082
DOT Special Provisions (49 CFR 172.102)	:	8 - A hazardous substance that is not a hazardous waste may be shipped under the shipping description “Other regulated substances, liquid or solid, n.o.s.”, as appropriate. In addition, for solid materials, special provision B54 applies. 146 - This description may be used for a material that poses a hazard to the environment but does not meet the definition for a hazardous waste or a hazardous substance, as defined in 171.8 of this subchapter, or any hazard class as defined in Part 173 of this subchapter, if it is designated as environmentally hazardous by the Competent Authority of the country of origin, transit or destination. 173 - An appropriate generic entry may be used for this material. 335 - Mixtures of solids that are not subject to this subchapter and environmentally hazardous liquids or solids may be classified as “Environmentally hazardous substances, solid, n.o.s,” UN3077 and may be transported under this entry, provided there is no free liquid visible at the time the material is loaded or at the time the packaging or transport unit is closed. Each transport unit must be leak-proof when used as bulk packaging. IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672). T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. TP29 - A portable tank having a minimum test pressure of 1.5 bar (150.0 kPa) may be used provided the calculated test pressure is 1.5 bar or less based on the MAWP of the hazardous materials, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.
DOT Packaging Exceptions (49 CFR 173.xxx)	:	155
DOT Packaging Non Bulk (49 CFR 173.xxx)	:	203
DOT Packaging Bulk (49 CFR 173.xxx)	:	241
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	:	No Limit
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	:	No Limit
DOT Vessel Stowage Location	:	A - The material may be stowed ‘‘on deck’’ or ‘‘under deck’’ on a cargo vessel and on a passenger vessel.

TDG

UN-No. (TDG)	:	UN3082

TDG Special Provisions	:	16 - (1) The technical name of at least one of the most dangerous substances that predominantly contributes to the danger or dangers posed by the dangerous goods must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(ii)(A). The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3). (2) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical name: (a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S; (b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S; (c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S; (d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S; or (e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S. (3) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a small means of containment: (a) UN2814, INFECTIOUS SUBSTANCE, AFFECTING HUMANS; or (b) UN2900, INFECTIOUS SUBSTANCE, AFFECTING ANIMALS,99 - (1) Mixtures of solids that are not dangerous goods and liquids or solids that are UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, may be offered for transport, handled or transported as UN3077 if there is no visible liquid when the dangerous goods are loaded into a means of containment and during transport. (2) These Regulations, except for Parts 1 and 2, do not apply to the offering for transport, handling or transport of less than 450 kg of UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or less than 450 L of UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, on a road vehicle or a railway vehicle. The dangerous goods must be contained in one or more small means of containment designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no release of the dangerous goods that could endanger public safety.
Explosive Limit and Limited Quantity Index	:	5 L
Excepted quantities (TDG)	:	E1
Emergency Response Guide (ERG) Number	:	171

IMDG

Special provision (IMDG)	:	274, 335, 375, 969
Limited quantities (IMDG)	:	5 L
Excepted quantities (IMDG)	:	E1
Packing instructions (IMDG)	:	LP01, P001
Packing provisions (IMDG)	:	PP1
IBC packing instructions (IMDG)	:	IBC03
Tank instructions (IMDG)	:	T4
Tank special provisions (IMDG)	:	TP1, TP29
EmS-No. (Fire)	:	F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE
EmS-No. (Spillage)	:	S-F - SPILLAGE SCHEDULE Foxtrot - WATER-SOLUBLE MARINE POLLUTANTS
Stowage category (IMDG)	:	A

IATA

Special provision (IATA)	:	A97, A158, A197, A215
PCA Excepted quantities (IATA)	:	E1
PCA Limited quantities (IATA)	:	Y964
PCA limited quantity max net quantity (IATA)	:	30kgG
PCA packing instructions (IATA)	:	964
PCA max net quantity (IATA)	:	450L
CAO packing instructions (IATA)	:	964
CAO max net quantity (IATA)	:	450L

ERG code (IATA) : 9L

SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

Polar activator	CAS-No. 67-56-1	1 - 7*%

Polar activator (67-56-1)	
Listed on EPA Hazardous Air Pollutant (HAPS)	
CERCLA RQ	5000 lb

15.2. International regulations

CANADA

Epoxy phenol novolac resin (9003-36-5)
Listed on the Canadian DSL (Domestic Substances List)

Polar activator (67-56-1)
Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Epoxy phenol novolac resin (9003-36-5)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

Polar activator (67-56-1)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. State regulations

WARNING: This product can expose you to Methanol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Component	State or local regulations
Polar activator(67-56-1)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List

SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Revision date : 7/22/2025

Issue date : 10/11/2024

Full text of hazard classes and H-statements	
H225	Highly flammable liquid and vapor
H301	Toxic if swallowed
H311	Toxic in contact with skin
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H331	Toxic if inhaled
H370	Causes damage to organs.
H411	Toxic to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

EPO-TEK® H54 PART B

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)
Issue date: 10/11/2024 Revision date: 7/30/2026 Supersedes: 7/22/2025 Version: 2.1

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : EPO-TEK® H54 PART B

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Recommended use : Adhesives
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

1.4. Supplier's details

Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
T 978-667-3805 - F 978-663-9782
www.epotek.com

1.5. Emergency phone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Acute toxicity (oral), Category 4	H302	Harmful if swallowed.
Skin corrosion/irritation, Category 1B	H314	Causes severe skin burns and eye damage.
Serious eye damage/eye irritation, Category 1	H318	Causes serious eye damage.
Skin sensitization, Category 1	H317	May cause an allergic skin reaction.
Carcinogenicity, Category 2	H351	Suspected of causing cancer.
Reproductive toxicity, Category 1B	H360	May damage fertility or the unborn child.
Specific target organ toxicity — Repeated exposure, Category 2	H373	May cause damage to organs through prolonged or repeated exposure.

Full text of H statements : see section 16

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger
Hazard statements (GHS US) : H302 - Harmful if swallowed
H314 - Causes severe skin burns and eye damage
H317 - May cause an allergic skin reaction
H351 - Suspected of causing cancer.

Precautionary statements (GHS US)	:	H360 - May damage fertility or the unborn child H373 - May cause damage to organs through prolonged or repeated exposure P201 - Obtain special instructions before use. P202 - Do not handle until all safety precautions have been read and understood. P260 - Do not breathe dusts or mists. P264 - Wash hands, forearms and face thoroughly after handling. P270 - Do not eat, drink or smoke when using this product. P272 - Contaminated work clothing must not be allowed out of the workplace. P280 - Wear protective gloves, protective clothing, eye protection, face protection, and hearing protection. P301+P312 - If swallowed: Call a poison center or doctor if you feel unwell. P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting. P302+P352 - If on skin: Wash with plenty of water. P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308+P313 - If exposed or concerned: Get medical advice/attention. P310 - Immediately call a poison center or doctor. P314 - Get medical advice or attention if you feel unwell. P321 - Specific treatment (see supplemental first aid instruction on this label). P330 - Rinse mouth. P333+P313 - If skin irritation or rash occurs: Get medical advice or attention. P362+P364 - Take off contaminated clothing and wash it before reuse. P363 - Take off immediately all contaminated clothing and wash it before reuse. P405 - Store locked up. P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Substituted imidazole	CAS-No.: 931-36-2	30 - 60*	Acute Tox. 4 (Oral), H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1B, H317

Name	Product identifier	%	GHS US classification
Imidazole	CAS-No.: 288-32-4	30 - 60*	Acute Tox. 4 (Oral), H302 Skin Corr. 1C, H314 Eye Dam. 1, H318 Repr. 1B, H360
Substituted imidazole	CAS-No.: 822-36-6	3 - 10*	Acute Tox. 4 (Oral), H302 Acute Tox. 3 (Dermal), H311 Skin Corr. 1B, H314 Eye Dam. 1, H318 Carc. 2, H351
Reaction mass of 2-ethyl-4-methyl-1H-imidazole-1-propiononitrile and 2-ethyl-5-methyl-1H-imidazole-1-propiononitrile	CAS-No.: 568591-00-4	3 - 7*	Acute Tox. 4 (Oral), H302 Eye Irrit. 2, H319 STOT RE 2, H373 Aquatic Acute 3, H402 Aquatic Chronic 3, H412
Substituted Imidazole	CAS-No.: 616-47-7	0.5 - 5*	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Skin Corr. 1B, H314

Comments : Components not listed are either non-hazardous or are below reportable limits.
*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general : Call a physician immediately.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. Call a physician immediately.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.

First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Call a physician immediately.

Personal protection for first-aid responders. : First aid workers will be equipped with suitable personal protective equipment.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation : None under normal conditions.

Symptoms/effects after skin contact : Burns. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Serious damage to eyes.

Symptoms/effects after ingestion : Harmful if swallowed. Burns.

Chronic symptoms : May damage fertility or the unborn child.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment : Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard : No fire hazard.
Explosion hazard : No direct explosion hazard.
Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.

For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.
Emergency procedures : Only qualified personnel equipped with suitable protective equipment may intervene. Do not breathe dust/fume/gas/mist/vapors/spray.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

Environmental precautions : Avoid release to the environment. Notify authorities if product enters sewers or public waters.

6.2. Methods and materials for containment and cleaning up

For containment : Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.
Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.
Other information : Dispose of materials or solid residues at an authorized site.

For further information refer to section 13.

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear personal protective equipment. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.
Hygiene measures : Separate working clothes from town clothes. Launder separately. Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.
Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.

7.2. Conditions for safe storage, including incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.
Storage conditions : Store locked up.

Packaging materials : Always store product in container of same material as original container.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:
Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

Eye protection:
Safety glasses

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
[In case of inadequate ventilation] wear respiratory protection.

Personal protective equipment symbol(s):



SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	:	Liquid
Color	:	amber
Odor	:	slight
Odor threshold	:	No data available
pH	:	No data available
Melting point	:	Not applicable
Freezing point	:	No data available
Boiling point	:	No data available
Flash point	:	No data available
Flammability (solid, gas)	:	Not applicable.
Vapor pressure	:	No data available
Relative vapor density at 20°C	:	No data available
Relative density	:	No data available
Solubility	:	No data available
Partition coefficient n-octanol/water (Log Pow)	:	No data available

Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity, kinematic	:	No data available
Explosion limits	:	No data available
Particle characteristics	:	No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	:	Harmful if swallowed.
Acute toxicity (dermal)	:	Not classified
Acute toxicity (inhalation)	:	Not classified

EPO-TEK® H54 PART B	
ATE US (oral)	621.905 mg/kg body weight

Reaction mass of 2-ethyl-4-methyl-1H-imidazole-1-propiononitrile and 2-ethyl-5-methyl-1H-imidazole-1-propiononitrile (568591-00-4)	
LD50 oral rat	300 – 2000 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method)
ATE US (oral)	1150 mg/kg body weight

Substituted Imidazole (616-47-7)	
LD50 oral rat	≈ 1144 mg/kg body weight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), Remarks on results: other:
LD50 dermal rabbit	400 – 640 mg/kg body weight Animal: rabbit, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)

Substituted Imidazole (616-47-7)	
ATE US (oral)	500 mg/kg body weight
ATE US (dermal)	400 mg/kg body weight

Substituted imidazole (822-36-6)	
LD50 oral rat	350 mg/kg Source: IUCLID
LD50 oral	173 mg/kg
LD50 dermal rabbit	440 mg/kg Source: IUCLID
ATE US (oral)	173 mg/kg body weight
ATE US (dermal)	440 mg/kg body weight

Substituted imidazole (931-36-2)	
LD50 oral rat	731 mg/kg (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral)
LD50 dermal rabbit	> 400 mg/kg (Equivalent or similar to OECD 402, 24 h, Rabbit, Male / female, Experimental value, Dermal)
LC50 Inhalation - Rat	> 0.03 mg/l (Equivalent or similar to OECD 403, 8 h, Rat, Male / female, Experimental value, (maximum achievable concentration), Inhalation (vapours))
ATE US (oral)	731 mg/kg body weight

Imidazole (288-32-4)	
LD50 oral rat	970 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Experimental value, Oral, 7 day(s))
LD50 oral	960 mg/kg
ATE US (oral)	960 mg/kg body weight

Skin corrosion/irritation : Causes severe skin burns.

Substituted Imidazole (616-47-7)	
pH	11.3 (10 %)

Substituted imidazole (822-36-6)	
pH	10.6 (10 %)

Substituted imidazole (931-36-2)	
pH	10.9 (21 %)

Imidazole (288-32-4)	
pH	10.5 (7 %)

Serious eye damage/irritation : Causes serious eye damage.

Substituted Imidazole (616-47-7)	
pH	11.3 (10 %)

Substituted imidazole (822-36-6)	
pH	10.6 (10 %)

Substituted imidazole (931-36-2)	
pH	10.9 (21 %)

Imidazole (288-32-4)	
pH	10.5 (7 %)

Respiratory or skin sensitization : May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified

Carcinogenicity : Suspected of causing cancer.

Substituted imidazole (822-36-6)	
IARC group	2B - Possibly carcinogenic to humans

Reproductive toxicity : May damage fertility or the unborn child.

STOT-single exposure : Not classified

STOT-repeated exposure : May cause damage to organs through prolonged or repeated exposure.

Reaction mass of 2-ethyl-4-methyl-1H-imidazole-1-propiononitrile and 2-ethyl-5-methyl-1H-imidazole-1-propiononitrile (568591-00-4)	
NOAEL (oral,rat,90 days)	50 mg/kg body weight Animal: rat, Guideline: other:, Guideline: OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity Study in Rodents)
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.

Substituted Imidazole (616-47-7)	
NOAEL (oral,rat,90 days)	90 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents), Guideline: EPA OPPTS 870.3100 (90-Day Oral Toxicity in Rodents)

Substituted imidazole (931-36-2)	
NOAEL (oral,rat,90 days)	150 mg/kg body weight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test), Guideline: other:EPA OPPTS 870.3650 (Combined Repeated Dose Toxicity Study with the Reproduction/Developmental Toxicity Screening Test)

Imidazole (288-32-4)	
NOAEL (oral,rat,90 days)	60 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Aspiration hazard : Not classified

Substituted imidazole (822-36-6)	
Viscosity, kinematic	Not applicable (solid)
Substituted imidazole (931-36-2)	
Viscosity, kinematic	1435.897 mm²/s
Imidazole (288-32-4)	
Viscosity, kinematic	No data available in the literature

Symptoms/effects after inhalation : None under normal conditions.

Symptoms/effects after skin contact : Burns. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Serious damage to eyes.

Symptoms/effects after ingestion : Harmful if swallowed. Burns.

Chronic symptoms : May damage fertility or the unborn child.

SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general : Before neutralisation, the product may represent a danger to aquatic organisms.

Hazardous to the aquatic environment, short–term (acute) : Not classified

Hazardous to the aquatic environment, long–term (chronic) : Not classified

Reaction mass of 2-ethyl-4-methyl-1H-imidazole-1-propiononitrile and 2-ethyl-5-methyl-1H-imidazole-1-propiononitrile (568591-00-4)	
EC50 - Crustacea [1]	99.9 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	65 mg/l Test organisms (species): Raphidocelis subcapitata (previous names: Pseudokirchneriella subcapitata, Selenastrum capricornutum)
EC50 72h - Algae [2]	34.1 mg/l Test organisms (species): Raphidocelis subcapitata (previous names: Pseudokirchneriella subcapitata, Selenastrum capricornutum)

Substituted Imidazole (616-47-7)	
LC50 - Fish [1]	100 – 215 mg/l Test organisms (species): Leuciscus idus
EC50 - Crustacea [1]	267.94 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	180 mg/l (Algae)
EC50 96h - Algae [1]	12.637 mg/l Source: Ecological Structure Activity Relationships

Substituted imidazole (822-36-6)	
LC50 - Fish [1]	0.34 mg/l Source: IUCLID
EC50 - Crustacea [1]	180 mg/l Source: IUCLID
EC50 72h - Algae [1]	2 mg/l Source: IUCLID

Substituted imidazole (931-36-2)	
LC50 - Fish [1]	68.1 mg/l (DIN 38412-15, 96 h, Leuciscus idus, Static system, Fresh water, Experimental value)
EC50 - Crustacea [1]	297.3 mg/l (EU Method C.2, 48 h, Daphnia magna, Static system, Fresh water, Experimental value)
EC50 72h - Algae [1]	124.8 mg/l (DIN 38412-9, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, Growth rate)
EC50 72h - Algae [2]	72 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 96h - Algae [1]	6.057 mg/l Source: Ecological Structure Activity Relationships

Imidazole (288-32-4)	
LC50 - Fish [1]	283.6 mg/l (48 h, Leuciscus idus, Static system, Fresh water, Experimental value, Nominal concentration)
EC50 - Crustacea [1]	341.5 mg/l (EU Method C.2, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Locomotor effect)
EC50 72h - Algae [1]	133 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
ErC50 algae	133 mg/l (DIN 38412: German standard methods for the examination of water, waste water and sludge, 72 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, Nominal concentration)
NOEC chronic algae	25 mg/l

12.2. Persistence and degradability

EPO-TEK® H54 PART B	
Persistence and degradability	Not rapidly degradable

Reaction mass of 2-ethyl-4-methyl-1H-imidazole-1-propiononitrile and 2-ethyl-5-methyl-1H-imidazole-1-propiononitrile (568591-00-4)	
Persistence and degradability	Not rapidly degradable

Substituted Imidazole (616-47-7)	
Persistence and degradability	Not readily biodegradable in water.

Substituted imidazole (822-36-6)	
Persistence and degradability	Inherently biodegradable, Not readily biodegradable in water.
Biochemical oxygen demand (BOD)	0.000002 g O_2 /g substance
Chemical oxygen demand (COD)	0.0015 g O_2 /g substance

Substituted imidazole (931-36-2)	
Persistence and degradability	Readily biodegradable in water.

Imidazole (288-32-4)	
Persistence and degradability	Readily biodegradable in the soil, Readily biodegradable in water.

12.3. Bioaccumulative potential

Substituted Imidazole (616-47-7)	
Partition coefficient n-octanol/water (Log Pow)	-0.06 Source: ChemIDplus

Substituted imidazole (822-36-6)	
Partition coefficient n-octanol/water (Log Pow)	0.23 (Literature)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

Substituted imidazole (931-36-2)	
Partition coefficient n-octanol/water (Log Pow)	1.13 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

Imidazole (288-32-4)	
Partition coefficient n-octanol/water (Log Pow)	-0.02 (Weight of evidence approach, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 25 °C)
Bioaccumulative potential	Not bioaccumulative.

12.4. Mobility in soil

Substituted Imidazole (616-47-7)	
Mobility in soil	15.75 Source: Quantitative Structure Activity Relation

Substituted imidazole (822-36-6)	
Mobility in soil	28.23 Source: EPI SUITE
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.5 (log Koc, SRC PCKOCWIN v2.0, Calculated value)

Substituted imidazole (822-36-6)	
Ecology - soil	Highly mobile in soil.

Substituted imidazole (931-36-2)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	3.71 (log Koc, Calculated value, pH = 7)
Ecology - soil	Low potential for mobility in soil.

Imidazole (288-32-4)	
Surface tension	No data available in the literature
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.36 – 2.32 (log Koc, Calculated value)
Ecology - soil	Low potential for adsorption in soil.

12.5. Other adverse effects

Ozone : Not classified

Fluorinated greenhouse gases : No

SECTION 13 Disposal considerations

Regional waste regulation : Disposal must be done according to official regulations.

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Sewage disposal recommendations : Disposal must be done according to official regulations.

Product/Packaging disposal recommendations : Disposal must be done according to official regulations.

Additional information : Do not re-use empty containers.

Ecological waste information : The waste of the product should be considered as hazardous as the product itself, with the likelihood of impacting the environment in the same way. Consider the handling and disposal of the waste as defined by the product itself.

SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
UN2735	UN2735	Not regulated	Not regulated
14.2. Proper Shipping Name			
Amines, liquid, corrosive, n.o.s. (Imidazole)	AMINES, LIQUID, CORROSIVE, N.O.S.	Not regulated	Not regulated
14.3. Transport hazard class(es)			
8	8	Not regulated	Not regulated
		Not regulated	Not regulated
14.4. Packing group			
III	III	Not regulated	Not regulated

DOT	TDG	IMDG	IATA
14.5. Environmental hazards			
Dangerous for the environment: No	Dangerous for the environment: No	Not regulated	Not regulated
No supplementary information available			

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT

UN-No. (DOT) : UN2735

DOT Special Provisions (49 CFR 172.102) : IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).
T7 - 4 178.274(d)(2) Normal..... 178.275(d)(3)
TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.
TP28 - A portable tank having a minimum test pressure of 2.65 bar (265 kPa) may be used provided the calculated test pressure is 2.65 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.

DOT Packaging Exceptions (49 CFR 173.xxx) : 154

DOT Packaging Non Bulk (49 CFR 173.xxx) : 203

DOT Packaging Bulk (49 CFR 173.xxx) : 241

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 5 L

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L

DOT Vessel Stowage Location : A - The material may be stowed ‘‘on deck’’ or ‘‘under deck’’ on a cargo vessel and on a passenger vessel.

DOT Vessel Stowage Other : 52 - Stow ‘‘separated from’’ acids

TDG

UN-No. (TDG) : UN2735

TDG Special Provisions	:	16 - (1) The technical name of at least one of the most dangerous substances that predominantly contributes to the danger or dangers posed by the dangerous goods must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(ii)(A). The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3). (2) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical name: (a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S; (b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S; (c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S; (d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S; or (e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S. (3) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a small means of containment: (a) UN2814, INFECTIOUS SUBSTANCE, AFFECTING HUMANS; or (b) UN2900, INFECTIOUS SUBSTANCE, AFFECTING ANIMALS.
Explosive Limit and Limited Quantity Index	:	5 L
Excepted quantities (TDG)	:	E1
Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index	:	5 L
Emergency Response Guide (ERG) Number	:	153

IMDG

Not regulated

IATA

Not regulated

SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory, except for:

Reaction mass of 2-ethyl-4-methyl-1H-imidazole-1-propiononitrile and 2-ethyl-5-methyl-1H-imidazole-1-propiononitrile	CAS-No. 568591-00-4	3 - 7*%

15.2. International regulations

CANADA

Substituted Imidazole (616-47-7)

Listed on the Canadian DSL (Domestic Substances List)

Substituted imidazole (822-36-6)

Listed on the Canadian NDSL (Non-Domestic Substances List)

Substituted imidazole (931-36-2)

Listed on the Canadian DSL (Domestic Substances List)

Imidazole (288-32-4)
Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Substituted Imidazole (616-47-7)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

Substituted imidazole (822-36-6)
Listed on IARC (International Agency for Research on Cancer)

Imidazole (288-32-4)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. State regulations

WARNING: This product can expose you to 4-Methylimidazole, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

Revision date : 7/30/2026

Issue date : 10/11/2024

Full text of hazard classes and H-statements	
H302	Harmful if swallowed
H311	Toxic in contact with skin
H312	Harmful in contact with skin
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H319	Causes serious eye irritation
H351	Suspected of causing cancer.
H360	May damage fertility or the unborn child
H373	May cause damage to organs through prolonged or repeated exposure
H402	Harmful to aquatic life
H412	Harmful to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.