

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 6/3/2024 Version: 1.0

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : 50-3152CFRTA

1.2. Recommended use and restrictions on use

Recommended use : Potting compound

Restrictions on use : Not to be used for any purpose other than the one the product was designed for

1.3. Supplier

Epoxies, Etc. 21 Starline Way Cranston, RI 02921 USA

T 401-946-5564 www.epoxies.com

1.4. Emergency telephone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 2

H315

Causes skin irritation

Causes serious eye irritation

Causes serious eye irritation

H317

May cause an allergic skin reaction

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)



Signal word (GHS US) : Warning

Hazard statements (GHS US) : H315 - Causes skin irritation

H317 - May cause an allergic skin reaction H319 - Causes serious eye irritation

Precautionary statements (GHS US) : P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.

P264 - Wash hands, forearms and face thoroughly after handling.

P272 - Contaminated work clothing must not be allowed out of the workplace.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P302+P352 - If on skin: Wash with plenty of water.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P321 - Specific treatment (see supplemental first aid instruction on this label).

P332+P313 - If skin irritation occurs: Get medical advice/attention.

P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

P337+P313 - If eye irritation persists: Get medical advice/attention.

P362+P364 - Take off contaminated clothing and wash it before reuse.

P363 - Wash contaminated clothing before reuse.

P501 - Dispose of contents/container to hazardous or special waste collection point, in

accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Amine	-	10 – 30	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317
Polyaminoamide	CAS-No.: 68410-23-1	10 – 30	Skin Irrit. 2, H315 Eye Irrit. 2, H319
Accelerating agent	CAS-No.: 100-51-6	1 – 5	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Inhalation), H332 Eye Irrit. 2, H319
Triethylenetetramine	CAS-No.: 112-24-3	< 5	Acute Tox. 4 (Dermal), H312 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Chronic 3, H412

Comments : Components not listed are either non-hazardous or are below reportable limits.

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs:

Get medical advice/attention.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Eye irritation.

6/3/2024 (Issue date) US - en 2/11

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing

apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing

dust/fume/gas/mist/vapors/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer

to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal

protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed

out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

6/3/2024 (Issue date) US - en 3/11

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

50-3152CFRTA

No additional information available

Triethylenetetramine (112-24-3)

No additional information available

Accelerating agent (100-51-6)

No additional information available

Polyaminoamide (68410-23-1)

No additional information available

Amine

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):







SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Color : According to product specification

Odor : Amine-like

Odor threshold : No data available

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Ha : No data available Melting point : No data available Freezing point : No data available Boiling point : No data available Flash point : No data available Relative evaporation rate (butyl acetate=1) : No data available Flammability (solid, gas) : Not applicable. Vapor pressure No data available Relative vapor density at 20°C No data available : No data available Relative density : No data available Solubility Partition coefficient n-octanol/water (Log Pow) : No data available Auto-ignition temperature : No data available Decomposition temperature : No data available : No data available Viscosity, kinematic Viscosity, dynamic : No data available **Explosion limits** : No data available Explosive properties : No data available Oxidizing properties No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Triethylenetetramine (112-24-3)

LD50 oral rat 1716 mg/kg body weight (BASF test, Rat, Experimental value, Oral)

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Triethylenetetramine (112-24-3)	
LD50 oral	2500 mg/kg
LD50 dermal rabbit	1465 mg/kg body weight (BASF test, Rabbit, Experimental value, Dermal)
LD50 dermal	550 mg/kg
ATE US (oral)	1716 mg/kg body weight
ATE US (dermal)	550 mg/kg body weight
Accelerating agent (100-51-6)	
LD50 oral rat	1620 mg/kg bw/day (Rat, Male, Experimental value, Oral, 14 day(s))
LD50 oral	1200 mg/kg
LD50 dermal rat	2000 mg/kg
LD50 dermal rabbit	> 2000 mg/kg (EPA OTS 798.1100, Rabbit, Male / female, Experimental value, Dermal, 14 day(s))
LD50 dermal	2000 mg/kg
LC50 Inhalation - Rat	> 4.18 mg/l air (OECD 403: Acute Inhalation Toxicity, 4 h, Rat, Male / female, Experimental value, (maximum achievable concentration), Inhalation (aerosol), 14 day(s))
LC50 Inhalation - Rat (Dust/Mist)	4.178 mg/l/4h
LC50 Inhalation - Rat (Vapours)	> 4.178 mg/l
ATE US (oral)	1200 mg/kg body weight
ATE US (dermal)	2000 mg/kg body weight
ATE US (gases)	4500 ppmV/4h
ATE US (vapors)	11 mg/l/4h
ATE US (dust, mist)	4.178 mg/l/4h
Polyaminoamide (68410-23-1)	
LD50 oral rat	> 2000 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method), Guideline: EU Method B.1 tris (Acute Oral Toxicity - Acute Toxic Class Method)
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
Skin corrosion/irritation	Causes skin irritation.
Triethylenetetramine (112-24-3)	
рН	10 (1 %, 20 °C)
Accelerating agent (100-51-6)	
рН	No data available in the literature
Polyaminoamide (68410-23-1)	
рН	11.08 Temp.: 25 °C Concentration: 1 vol%
<u> </u>	Causes serious eye irritation.
Triethylenetetramine (112-24-3)	
рН	10 (1 %, 20 °C)

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Accelerating agent (100-51-6)	
рН	No data available in the literature
Polyaminoamide (68410-23-1)	
рН	11.08 Temp.: 25 °C Concentration: 1 vol%
Respiratory or skin sensitization :	May cause an allergic skin reaction.
Germ cell mutagenicity :	Not classified
Carcinogenicity :	Not classified
Reproductive toxicity :	Not classified
STOT-single exposure :	Not classified
STOT-repeated exposure :	Not classified
Accelerating agent (100-51-6)	
NOAEL (oral,rat,90 days)	400 mg/kg body weight Animal: rat, Guideline: other:OECD Guideline 451 (Carcinogenicity Studies)
Polyaminoamide (68410-23-1)	
NOAEL (oral,rat,90 days)	1000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Aspiration hazard :	Not classified
Viscosity, kinematic :	No data available
Triethylenetetramine (112-24-3)	
Viscosity, kinematic	No data available in the literature
Accelerating agent (100-51-6)	
Viscosity, kinematic	No data available in the literature
• •	Tritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact :	Eye irritation.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

Triethylenetetramine (112-24-3)	
LC50 - Fish [1]	495 mg/l (96 h, Pimephales promelas, Fresh water, Literature study)
EC50 - Crustacea [1]	31.1 mg/l (Equivalent or similar to OECD 202, 48 h, Daphnia magna, Literature study)
ErC50 algae	27 mg/l
NOEC chronic algae	0.468 mg/l
Accelerating agent (100-51-6)	
LC50 - Fish [1]	460 mg/l (EPA OPP 72-1, 96 h, Pimephales promelas, Static system, Fresh water, Experimental value, Nominal concentration)
EC50 - Crustacea [1]	230 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Fresh water, Experimental value, Locomotor effect)
EC50 72h - Algae [1]	770 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Accelerating agent (100-51-6)	
EC50 72h - Algae [2]	500 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
ErC50 algae	770 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, GLP)
NOEC (chronic)	51 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic crustacea	51 mg/l
Polyaminoamide (68410-23-1)	
LC50 - Fish [1]	7.07 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)
EC50 - Crustacea [1]	5.18 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	4.11 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)

12.2. Persistence and degradability

Triethylenetetramine (112-24-3)		
Not rapidly degradable		
Persistence and degradability Not readily biodegradable in water.		
Accelerating agent (100-51-6)		
Persistence and degradability	Biodegradable in the soil. Readily biodegradable in water.	

12.3. Bioaccumulative potential

Triethylenetetramine (112-24-3)		
Partition coefficient n-octanol/water (Log Pow)	-2.65 (Estimated value, KOWWIN)	
Bioaccumulative potential	Not bioaccumulative.	
Accelerating agent (100-51-6)		
BCF - Fish [1]	1.37 l/kg (BCFBAF v3.01, Estimated value)	
Partition coefficient n-octanol/water (Log Pow)	1 – 1.1 (Experimental value, 20 °C)	
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).	

12.4. Mobility in soil

Triethylenetetramine (112-24-3)		
Surface tension	No data available in the literature	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.885 (log Koc, SRC PCKOCWIN v2.0, Calculated value)	
Ecology - soil	Highly mobile in soil.	
Accelerating agent (100-51-6)		
Surface tension	39 mN/m (20 °C)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.122 – 1.332 (log Koc, SRC PCKOCWIN v2.0, QSAR)	
Ecology - soil	Highly mobile in soil.	

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods

: Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA	
14.1. UN number	14.1. UN number			
Not regulated for transport				
14.2. Proper Shipping Name				
Not applicable	Not applicable	Not applicable	Not applicable	
14.3. Transport hazard class(es	14.3. Transport hazard class(es)			
Not applicable	Not applicable	Not applicable	Not applicable	
14.4. Packing group				
Not applicable	Not applicable	Not applicable	Not applicable	
14.5. Environmental hazards				
Not applicable	Not applicable	Not applicable	Not applicable	
No supplementary information available				

14.6. Special precautions for user

DOT

No data available

TDG

No data available

IMDG

No data available

IATA

No data available

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

15.2. International regulations

CANADA

Triethylenetetramine (112-24-3)

Listed on the Canadian DSL (Domestic Substances List)

Accelerating agent (100-51-6)

Listed on the Canadian DSL (Domestic Substances List)

Polyaminoamide (68410-23-1)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Triethylenetetramine (112-24-3)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Accelerating agent (100-51-6)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Polyaminoamide (68410-23-1)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Triethylenetetramine(112-24-3)	U.S Massachusetts - Right To Know List; U.S New Jersey - Right to Know Hazardous Substance List; U.S Pennsylvania - RTK (Right to Know) List
Accelerating agent(100-51-6)	U.S Massachusetts - Right To Know List; U.S Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Full text of H-phrases	
H302	Harmful if swallowed
H312	Harmful in contact with skin
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H317	May cause an allergic skin reaction

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Full text of H-phrases		
H319	Causes serious eye irritation	
H332	Harmful if inhaled	
H412	Harmful to aquatic life with long lasting effects	

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.