

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : 20-2521PBK

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Recommended use : Potting compound
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

1.4. Supplier's details

Epoxies, Etc.
21 Starline Way
Cranston, RI 02921
USA
T 401-946-5564
www.epoxies.com

1.5. Emergency phone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Serious eye damage/eye irritation, Category 1	H318	Causes serious eye damage.
Carcinogenicity, Category 2	H351	Suspected of causing cancer.
Full text of H statements : see section 16		

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger

Hazard statements (GHS US) : H318 - Causes serious eye damage
H351 - Suspected of causing cancer.

Precautionary statements (GHS US) : P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P280 - Wear protective gloves, protective clothing, eye protection, face protection, and hearing protection.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 - If exposed or concerned: Get medical advice/attention.
P310 - Immediately call a poison center or doctor.
P405 - Store locked up.

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P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
2-ethylhexane-1,3-diol	CAS-No.: 94-96-2	3 - 7*	Eye Dam. 1, H318
Carbon black	CAS-No.: 1333-86-4	0.1 - 1*	Carc. 2, H351

Comments : Components not listed are either non-hazardous or are below reportable limits.

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general : IF exposed or concerned: Get medical advice/attention.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Wash skin with plenty of water.
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.
Personal protection for first-aid responders. : First aid workers will be equipped with suitable personal protective equipment.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation : None under normal conditions.
Symptoms/effects after skin contact : None under normal conditions.
Symptoms/effects after eye contact : Serious damage to eyes.
Symptoms/effects after ingestion : None under normal conditions.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment : Treat symptomatically.

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SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard	: No fire hazard.
Explosion hazard	: No direct explosion hazard.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.
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For non-emergency personnel

Protective equipment	: Wear recommended personal protective equipment.
Emergency procedures	: Ventilate spillage area. Avoid contact with skin and eyes.

For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures	: Evacuate unnecessary personnel. Stop leak if safe to do so.
Environmental precautions	: Avoid release to the environment.

6.2. Methods and materials for containment and cleaning up

For containment	: Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.
Methods for cleaning up	: Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.
Other information	: Dispose of materials or solid residues at an authorized site.

For further information refer to section 13

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear personal protective equipment. Avoid contact with skin and eyes.
Hygiene measures	: Do not eat, drink or smoke when using this product. Always wash hands after handling the product.
Additional hazards when processed	: Not expected to present a significant hazard under anticipated conditions of normal use.

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7.2. Conditions for safe storage, including incompatibilities

Technical measures	: Keep in a cool, well-ventilated place away from heat.
Storage conditions	: Store locked up.
Packaging materials	: Store always product in container of same material as original container.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

Carbon black (1333-86-4)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Carbon black (*Not a respirable hazard as contained in this liquid mixture)
ACGIH® TLV® TWA	3 mg/m³ (I - Inhalable particulate matter)
Remark (ACGIH)	TLV® Basis: Bronchitis. Notations: A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans)
Regulatory reference	ACGIH 2025
USA - OSHA - Occupational Exposure Limits	
Local name	Carbon black (*Not a respirable hazard as contained in this liquid mixture)
OSHA PEL TWA	3.5 mg/m³
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

8.2. Appropriate engineering controls

Appropriate engineering controls	: Ensure good ventilation of the work station.
Environmental exposure controls	: Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:
Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear
Eye protection:
Safety glasses
Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



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SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Liquid
Color	: According to product specification
Odor	: Mild odour
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Explosion limits	: No data available
Particle characteristics	: No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified

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Acute toxicity (dermal) : Not classified

Acute toxicity (inhalation) : Not classified

Carbon black (1333-86-4)

LD50 oral rat > 8000 mg/kg Source: ECHA

LD50 oral 8000 mg/kg

LD50 dermal rabbit > 8000 mg/kg Source: ECHA

ATE US (oral) 8000 mg/kg body weight

2-ethylhexane-1,3-diol (94-96-2)

LD50 oral rat 4636 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Female, Experimental value, Oral, 14 day(s))

LD50 oral 2350 mg/kg

LD50 dermal rabbit 8960 mg/kg body weight (Equivalent or similar to OECD 402, 24 h, Rabbit, Female, Experimental value, Dermal, 14 day(s))

LD50 dermal 8939 mg/kg

LC50 Inhalation - Rat (Dust/Mist) 57.4 mg/l/4h

ATE US (oral) 2350 mg/kg body weight

ATE US (dermal) 8939 mg/kg body weight

ATE US (dust, mist) 57.4 mg/l/4h

Skin corrosion/irritation : Not classified

Carbon black (1333-86-4)

pH 4 – 10 (5 %, 20 °C)

2-ethylhexane-1,3-diol (94-96-2)

pH 7 (4.2 %, 22 °C)

Serious eye damage/irritation : Causes serious eye damage.

Carbon black (1333-86-4)

pH 4 – 10 (5 %, 20 °C)

2-ethylhexane-1,3-diol (94-96-2)

pH 7 (4.2 %, 22 °C)

Respiratory or skin sensitization : Not classified

Germ cell mutagenicity : Not classified

Carcinogenicity : Suspected of causing cancer.

Carbon black (1333-86-4)

Additional information *Not a respirable hazard as contained in this liquid mixture

IARC group 2B - Possibly carcinogenic to humans

Reproductive toxicity : Not classified

2-ethylhexane-1,3-diol (94-96-2)

NOAEL (animal/female, F0/P) > 3768 mg/kg body weight Animal: rat, Animal sex: female, Guideline: other:OECD 414

STOT-single exposure : Not classified

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STOT-repeated exposure : Not classified

Carbon black (1333-86-4)	
LOAEC (inhalation, rat, dust/mist/fume, 90 days)	0.0071 mg/l air Animal: rat, Animal sex: male
NOAEL (oral, rat, 90 days)	> 1000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)
NOAEC (inhalation, rat, dust/mist/fume, 90 days)	0.0011 mg/l air Animal: rat, Animal sex: male
2-ethylhexane-1,3-diol (94-96-2)	
NOAEL (oral, rat, 90 days)	100 mg/kg body weight Animal: rat, Guideline: OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
NOAEL (dermal, rat/rabbit, 90 days)	1884 mg/kg body weight Animal: rat, Guideline: OECD Guideline 411 (Subchronic Dermal Toxicity: 90-Day Study)

Aspiration hazard : Not classified

Carbon black (1333-86-4)	
Viscosity, kinematic	Not applicable (solid)
2-ethylhexane-1,3-diol (94-96-2)	
Viscosity, kinematic	No data available in the literature

Symptoms/effects after inhalation : None under normal conditions.
Symptoms/effects after skin contact : None under normal conditions.
Symptoms/effects after eye contact : Serious damage to eyes.
Symptoms/effects after ingestion : None under normal conditions.

SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.
Hazardous to the aquatic environment, short-term (acute) : Not classified
Hazardous to the aquatic environment, long-term (chronic) : Not classified

Carbon black (1333-86-4)	
LC50 - Fish [1]	> 1000 mg/l Source: NITE
EC50 - Crustacea [1]	> 5600 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 24 h, Daphnia magna, Static system, Fresh water, Experimental value, Locomotor effect)
EC50 72h - Algae [1]	> 10000 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 72h - Algae [2]	> 10000 mg/l Test organisms (species):
ErC50 algae	> 10000 mg/l Source: EHCA
2-ethylhexane-1,3-diol (94-96-2)	
LC50 - Fish [1]	624 mg/l (96 h, Ictalurus punctatus, Fresh water, Experimental value)
EC50 - Crustacea [1]	> 100 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, GLP)
EC50 72h - Algae [1]	> 100 mg/l (OECD 201: Alga, Growth Inhibition Test, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, GLP)

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2-ethylhexane-1,3-diol (94-96-2)

EC50 96h - Algae [1]	53.75 mg/l Source: Quantitative Structure Activity Relation
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12.2. Persistence and degradability

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Persistence and degradability	Not rapidly degradable
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Carbon black (1333-86-4)

Persistence and degradability	Biodegradability in soil: not applicable, Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

2-ethylhexane-1,3-diol (94-96-2)

Persistence and degradability	Readily biodegradable in water.
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12.3. Bioaccumulative potential

Carbon black (1333-86-4)

Bioaccumulative potential	Not bioaccumulative.
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2-ethylhexane-1,3-diol (94-96-2)

Partition coefficient n-octanol/water (Log Pow)	3.1 – 3.6 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method, 20 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

12.4. Mobility in soil

Carbon black (1333-86-4)

Surface tension	Not applicable (solid)
Ecology - soil	No (test)data on mobility of the substance available. Not toxic to plants. Not toxic to animals.

2-ethylhexane-1,3-diol (94-96-2)

Mobility in soil	0.987 Source: Quantitative Structure Activity Relation
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.1 (log Koc, SRC PCKOCWIN v2.0, Estimated value)
Ecology - soil	Low potential for adsorption in soil.

12.5. Other adverse effects

Ozone	: Not classified
Fluorinated greenhouse gases	: No

SECTION 13 Disposal considerations

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.





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SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
UN1760	UN1760	1760	1760
14.2. Proper Shipping Name			
Corrosive liquids, n.o.s. (2-ethylhexane-1,3-diol)	CORROSIVE LIQUID, N.O.S. (2-ethylhexane-1,3-diol)	CORROSIVE LIQUID, N.O.S. (2-ethylhexane-1,3-diol)	Corrosive liquid, n.o.s. (2-ethylhexane-1,3-diol)
14.3. Transport hazard class(es)			
8	8	8	8
			
14.4. Packing group			
III	III	III	III
14.5. Environmental hazards			
Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available			

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT

UN-No. (DOT)

DOT Special Provisions (49 CFR 172.102)

: UN1760

: IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).

T7 - 4 178.274(d)(2) Normal..... 178.275(d)(3)

TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.

TP28 - A portable tank having a minimum test pressure of 2.65 bar (265 kPa) may be used provided the calculated test pressure is 2.65 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.

DOT Packaging Exceptions (49 CFR 173.xxx)

: 154

DOT Packaging Non Bulk (49 CFR 173.xxx)

: 203

DOT Packaging Bulk (49 CFR 173.xxx)

: 241

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)

: 5 L

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)

: 60 L

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DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
DOT Vessel Stowage Other	: 40 - Stow "clear of living quarters"
TDG	
UN-No. (TDG)	: UN1760
TDG Special Provisions	: 16 - (1) The technical name of at least one of the most dangerous substances that predominantly contributes to the danger or dangers posed by the dangerous goods must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(ii)(A). The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3). (2) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical name: (a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S.; (b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S.; (c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S.; (d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S; or (e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S. (3) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a small means of containment: (a) UN2814, INFECTIOUS SUBSTANCE, AFFECTING HUMANS; or (b) UN2900, INFECTIOUS SUBSTANCE, AFFECTING ANIMALS.
Explosive Limit and Limited Quantity Index	: 5 L
Excepted quantities (TDG)	: E1
Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index	: 5 L
Emergency Response Guide (ERG) Number	: 154
IMDG	
Special provision (IMDG)	: 223, 274
Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: P001, LP01
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T7
Tank special provisions (IMDG)	: TP1, TP28
EmS-No. (Fire)	: F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE
EmS-No. (Spillage)	: S-B - SPILLAGE SCHEDULE Bravo - CORROSIVE SUBSTANCES
Stowage category (IMDG)	: A
Stowage and handling (IMDG)	: SW2
Properties and observations (IMDG)	: Causes burns to skin, eyes and mucous membranes.
IATA	
Special provision (IATA)	: A3, A803
PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y841
PCA limited quantity max net quantity (IATA)	: 1L
PCA packing instructions (IATA)	: 852
PCA max net quantity (IATA)	: 5L
CAO packing instructions (IATA)	: 856
CAO max net quantity (IATA)	: 60L
ERG code (IATA)	: 8L

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SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

15.2. International regulations

CANADA

Carbon black (1333-86-4)

Listed on the Canadian DSL (Domestic Substances List)

2-ethylhexane-1,3-diol (94-96-2)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations


Carbon black (1333-86-4)

Listed on IARC (International Agency for Research on Cancer)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

2-ethylhexane-1,3-diol (94-96-2)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. State regulations

 **WARNING:** This product can expose you to chemicals including Carbon black (airborne, unbound particles of respirable size), which is known to the State of California to cause cancer, and Di-isodecyl phthalate (DIDP), which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Component	State or local regulations
Carbon black (1333-86-4)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Issue date : 8/13/2025

Full text of hazard classes and H-statements

H318	Causes serious eye damage
H351	Suspected of causing cancer.

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.