

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : 20-3038CWH

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Potting compound
Recommended use : Potting compound
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

1.3. Supplier

Epoxies, Etc.
21 Starline Way
Cranston, RI, 02921
USA
T 401-946-5564
www.epoxies.com

1.4. Emergency telephone number

Emergency number : ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Acute toxicity (oral) Category 4	H302	Harmful if swallowed
Acute toxicity (dermal) Category 4	H312	Harmful in contact with skin
Skin corrosion/irritation Category 1A	H314	Causes severe skin burns and eye damage
Serious eye damage/eye irritation Category 1	H318	Causes serious eye damage
Skin sensitization, Category 1	H317	May cause an allergic skin reaction
Germ cell mutagenicity Category 2	H341	Suspected of causing genetic defects
Specific target organ toxicity (repeated exposure) Category 2	H373	May cause damage to organs through prolonged or repeated exposure

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

H302+H312 - Harmful if swallowed or in contact with skin
H314 - Causes severe skin burns and eye damage
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage
H341 - Suspected of causing genetic defects
H373 - May cause damage to organs through prolonged or repeated exposure

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Precautionary statements (GHS US) : P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P260 - Do not breathe dust/fume/gas/mist/vapors/spray.
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P301+P312 - If swallowed: Call a poison center or doctor if you feel unwell.
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting.
P302+P352 - If on skin: Wash with plenty of water.
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 - If exposed or concerned: Get medical advice/attention.
P310 - Immediately call a poison center or doctor.
P312 - Call a poison center or doctor if you feel unwell.
P314 - Get medical advice/attention if you feel unwell.
P321 - Specific treatment (see supplemental first aid instruction on this label).
P322 - Specific treatment (see supplemental first aid instruction on this label)
P330 - Rinse mouth.
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P363 - Wash contaminated clothing before reuse.
P405 - Store locked up.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Phenol	CAS-No.: 108-95-2	10 – 30	Acute Tox. 3 (Oral), H301 Acute Tox. 3 (Dermal), H311 Acute Tox. 3 (Inhalation), H331 Skin Corr. 1A, H314 Muta. 2, H341 STOT RE 2, H373
Curing agent*	CAS-No.: Trade Secret	< 30	Acute Tox. 4 (Dermal), H312 Skin Corr. 1A, H314 Skin Sens. 1, H317 Aquatic Chronic 3, H412

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Name	Product identifier	%	GHS US classification
Accelerating agent*	CAS-No.: Trade Secret	10 – 30	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Inhalation), H332 Acute Tox. 4 (Inhalation:gas), H332 Eye Irrit. 2, H319

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Comments : Components not listed are either non-hazardous or are below reportable limits.

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general	: Call a physician immediately.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. Call a physician immediately.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact	: Burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Only qualified personnel equipped with suitable protective equipment may intervene. Do not breathe dust/fume/gas/mist/vapors/spray.

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6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.
Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear personal protective equipment. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing.
Hygiene measures : Separate working clothes from town clothes. Launder separately. Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

20-3038CWH	
No additional information available	
Phenol (108-95-2)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Phenol
ACGIH OEL TWA [ppm]	5 ppm
Remark (ACGIH)	TLV® Basis: URT irr; lung dam; CNS impair. Notations: Skin; A4 (Not classifiable as a Human Carcinogen); BEI
Regulatory reference	ACGIH 2022
USA - ACGIH - Biological Exposure Indices	
Local name	PHENOL
BEI	250 mg/g Kreatinin Parameter: Phenol - Medium: urine - Sampling time: End of shift - Notations: B, Ns
Regulatory reference	ACGIH 2022

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Phenol (108-95-2)	
USA - OSHA - Occupational Exposure Limits	
Local name	Phenol
OSHA PEL TWA [1]	19 mg/m ³
OSHA PEL TWA [2]	5 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

Curing agent
No additional information available

Accelerating agent
No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:
Wear suitable gloves resistant to chemical penetration, Neoprene or nitrile rubber gloves, Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear
Eye protection:
Safety glasses
Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
Wear respiratory protection.

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Color : According to product specification
Odor : Amine-like
Odor threshold : No data available
pH : No data available
Melting point : Not applicable
Freezing point : No data available
Boiling point : No data available

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Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Harmful if swallowed.
Acute toxicity (dermal)	: Harmful in contact with skin.
Acute toxicity (inhalation)	: Not classified

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ATE US (oral)	630.504 mg/kg body weight
ATE US (dermal)	1899.335 mg/kg body weight

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Phenol (108-95-2)	
LD50 oral rat	650 mg/kg (Equivalent or similar to OECD 401, Rat, Male, Experimental value, Oral, 14 day(s))
LD50 dermal rat	660 mg/kg (Equivalent or similar to OECD 402, 24 h, Rat, Female, Experimental value, Dermal, 7 day(s))
ATE US (oral)	100 mg/kg body weight
ATE US (dermal)	660 mg/kg body weight
ATE US (gases)	700 ppmV/4h
ATE US (vapors)	3 mg/l/4h
ATE US (dust, mist)	1.27 mg/l/4h
Curing agent	
LD50 oral rat	1716 mg/kg body weight (BASF test, Rat, Experimental value, Oral)
LD50 dermal rabbit	1465 mg/kg body weight (BASF test, Rabbit, Experimental value, Dermal)
ATE US (oral)	1716 mg/kg body weight
ATE US (dermal)	550 mg/kg body weight
Accelerating agent	
LD50 oral rat	1620 mg/kg bw/day (Rat, Male, Experimental value, Oral, 14 day(s))
LD50 dermal rat	2000 mg/kg
LD50 dermal rabbit	> 2000 mg/kg (EPA OTS 798.1100, Rabbit, Male / female, Experimental value, Dermal, 14 day(s))
LC50 Inhalation - Rat	> 4.18 mg/l air (OECD 403: Acute Inhalation Toxicity, 4 h, Rat, Male / female, Experimental value, (maximum achievable concentration), Inhalation (aerosol), 14 day(s))
ATE US (oral)	1200 mg/kg body weight
ATE US (dermal)	2000 mg/kg body weight
ATE US (gases)	4500 ppmV/4h
ATE US (vapors)	11 mg/l/4h
ATE US (dust, mist)	1.5 mg/l/4h
Skin corrosion/irritation	: Causes severe skin burns.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Suspected of causing genetic defects.
Carcinogenicity	: Not classified
Phenol (108-95-2)	
IARC group	3 - Not classifiable
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: May cause damage to organs through prolonged or repeated exposure.
Phenol (108-95-2)	
LOAEL (dermal, rat/rabbit, 90 days)	260 mg/kg body weight Animal: rabbit
NOAEL (dermal, rat/rabbit, 90 days)	130 mg/kg body weight Animal: rabbit
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.

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Accelerating agent	
NOAEL (oral,rat,90 days)	400 mg/kg body weight Animal: rat, Guideline: other:OECD Guideline 451 (Carcinogenicity Studies)

Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available
Symptoms/effects after skin contact	: Burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

Phenol (108-95-2)	
LC50 - Fish [1]	8.9 mg/l (US EPA, 96 h, Oncorhynchus mykiss, Flow-through system, Fresh water, Experimental value)
EC50 - Crustacea [1]	3.1 mg/l (US EPA, 48 h, Ceriodaphnia dubia, Static system, Fresh water, Experimental value, Locomotor effect)
NOEC (chronic)	0.16 mg/l Test organisms (species): Daphnia magna Duration: '16 d'
NOEC chronic fish	0.75 mg/l

Curing agent	
LC50 - Fish [1]	495 mg/l (96 h, Pimephales promelas, Fresh water, Literature study)
EC50 - Crustacea [1]	31.1 mg/l (Equivalent or similar to OECD 202, 48 h, Daphnia magna, Literature study)

Accelerating agent	
LC50 - Fish [1]	460 mg/l (EPA OPP 72-1, 96 h, Pimephales promelas, Static system, Fresh water, Experimental value, Nominal concentration)
EC50 - Crustacea [1]	230 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Fresh water, Experimental value, Locomotor effect)
ErC50 algae	770 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, GLP)
NOEC (chronic)	51 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic crustacea	51 mg/l

12.2. Persistence and degradability

Phenol (108-95-2)	
Persistence and degradability	Biodegradable in the soil. Inhibits biodegradation processes in the soil. Readily biodegradable in water. Readily biodegradable in water in anaerobic conditions.
Biochemical oxygen demand (BOD)	1.68 g O ₂ /g substance
Chemical oxygen demand (COD)	2.28 g O ₂ /g substance
ThOD	2.38 g O ₂ /g substance

Curing agent	
Persistence and degradability	Not readily biodegradable in water.

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Accelerating agent	
Persistence and degradability	Biodegradable in the soil. Readily biodegradable in water.

12.3. Bioaccumulative potential

Phenol (108-95-2)	
BCF - Fish [1]	17.5 (OECD 305: Bioconcentration: Flow-Through Fish Test, 3 h, Danio rerio, Flow-through system, Fresh water, Experimental value, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	1.47 (Experimental value, Equivalent or similar to OECD 117, 30 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

Curing agent	
Partition coefficient n-octanol/water (Log Pow)	-2.65 (Estimated value, KOWWIN)
Bioaccumulative potential	Not bioaccumulative.

Accelerating agent	
BCF - Fish [1]	1.37 l/kg (BCFBAF v3.01, Estimated value)
Partition coefficient n-octanol/water (Log Pow)	1 – 1.1 (Experimental value, 20 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

12.4. Mobility in soil

Phenol (108-95-2)	
Mobility in soil	14 – 73 Source: ECHA
Surface tension	71.3 mN/m (20 °C, 0.118 %)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.15 – 1.86 (log Koc, Calculated value)
Ecology - soil	Highly mobile in soil.

Curing agent	
Surface tension	No data available in the literature
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.885 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.

Accelerating agent	
Surface tension	39 mN/m (20 °C)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.122 – 1.332 (log Koc, SRC PCKOCWIN v2.0, QSAR)
Ecology - soil	Highly mobile in soil.

12.5. Other adverse effects

No additional information available

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SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

14.1. UN number

Not regulated for transport

14.2. UN proper shipping name

Proper Shipping Name (DOT) : Not applicable
Proper Shipping Name (TDG) : Not applicable
Proper Shipping Name (IMDG) : Not applicable
Proper Shipping Name (IATA) : Not applicable

14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : Not applicable

TDG

Transport hazard class(es) (TDG) : Not applicable

IMDG

Transport hazard class(es) (IMDG) : Not applicable

IATA

Transport hazard class(es) (IATA) : Not applicable

14.4. Packing group

Packing group (DOT) : Not applicable
Packing group (TDG) : Not applicable
Packing group (IMDG) : Not applicable
Packing group (IATA) : Not applicable

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Special precautions for user

DOT

No data available

TDG

No data available

IMDG

No data available

IATA

No data available

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14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

Phenol	CAS-No. 108-95-2	10 – 30%
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Phenol (108-95-2)

Listed on EPA Hazardous Air Pollutant (HAPS)

CERCLA RQ	1000 lb
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RQ (Reportable quantity, section 304 of EPA's List of Lists)	1000 lb
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SARA Section 302 Threshold Planning Quantity (TPQ)	10000 lb 500lb if the substance is solid in powder form with particle size less than 100 microns, or is in solution or molten form
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15.2. International regulations

CANADA

Phenol (108-95-2)

Listed on the Canadian DSL (Domestic Substances List)

Curing agent

Listed on the Canadian DSL (Domestic Substances List)

Accelerating agent

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Phenol (108-95-2)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Curing agent

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Accelerating agent

Listed on INSQ (Mexican National Inventory of Chemical Substances)

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15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Phenol(108-95-2)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - New York City - Right to Know Hazardous Substances List; U.S. - Pennsylvania - RTK (Right to Know) List
Curing agent()	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - New York City - Right to Know Hazardous Substances List; U.S. - Pennsylvania - RTK (Right to Know) List
Accelerating agent()	U.S. - Massachusetts - Right To Know List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

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Full text of H-phrases	
H301	Toxic if swallowed
H302	Harmful if swallowed
H311	Toxic in contact with skin
H312	Harmful in contact with skin
H314	Causes severe skin burns and eye damage
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H319	Causes serious eye irritation
H331	Toxic if inhaled
H332	Harmful if inhaled
H341	Suspected of causing genetic defects
H373	May cause damage to organs through prolonged or repeated exposure
H412	Harmful to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.