

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : 20-2365CTB

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Recommended use : Potting compound
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

1.4. Supplier's details

Epoxies, Etc.
21 Starline Way
Cranston, RI 02921
USA
T 401-946-5564
www.epoxies.com

1.5. Emergency phone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Acute toxicity (inhalation:dust,mist), Category 4	H332	Harmful if inhaled.
Skin corrosion/irritation, Category 2	H315	Causes skin irritation.
Serious eye damage/eye irritation, Category 2	H319	Causes serious eye irritation.
Respiratory sensitization, Category 1	H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitization, Category 1	H317	May cause an allergic skin reaction.
Carcinogenicity, Category 2	H351	Suspected of causing cancer.
Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation	H335	May cause respiratory irritation.
Specific target organ toxicity — Repeated exposure, Category 2	H373	May cause damage to organs through prolonged or repeated exposure.

Full text of H statements : see section 16

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger
Hazard statements (GHS US) : H315 - Causes skin irritation
H317 - May cause an allergic skin reaction

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Precautionary statements (GHS US)	: H319 - Causes serious eye irritation H332 - Harmful if inhaled H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled H335 - May cause respiratory irritation H351 - Suspected of causing cancer. H373 - May cause damage to organs through prolonged or repeated exposure P201 - Obtain special instructions before use. P202 - Do not handle until all safety precautions have been read and understood. P260 - Do not breathe dust, fume, gas, mist, vapors, spray. P264 - Wash hands, forearms and face thoroughly after handling. P271 - Use only outdoors or in a well-ventilated area. P272 - Contaminated work clothing must not be allowed out of the workplace. P280 - Wear protective gloves, protective clothing, eye protection, face protection, and hearing protection. P284 - Wear respiratory protection. P302+P352 - If on skin: Wash with plenty of water. P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308+P313 - If exposed or concerned: Get medical advice/attention. P312 - Call a poison center or doctor if you feel unwell. P314 - Get medical advice or attention if you feel unwell. P321 - Specific treatment (see supplemental first aid instruction on this label). P333+P313 - If skin irritation or rash occurs: Get medical advice or attention. P337+P313 - If eye irritation persists: Get medical advice or attention. P342+P311 - If experiencing respiratory symptoms: Call a poison center or doctor. P362+P364 - Take off contaminated clothing and wash it before reuse. P403+P233 - Store in a well-ventilated place. Keep container tightly closed. P405 - Store locked up. P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.
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2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

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3.2. Mixtures

Name	Product identifier	%	GHS US classification
diphenylmethanediisocyanate, isomeres and homogues	CAS-No.: 9016-87-9	≥ 30	Acute Tox. 4 (Inhalation), H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335 STOT RE 2, H373
Diphenylmethane 4,4'-diisocyanate	CAS-No.: 101-68-8	30 - 60*	Acute Tox. 4 (Inhalation), H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373

Comments : Components not listed are either non-hazardous or are below reportable limits.
*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret
Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general : IF exposed or concerned: Get medical advice/attention. Call a poison center/doctor/physician if you feel unwell.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor/physician if you feel unwell.

First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

Personal protection for first-aid responders. : First aid workers will be equipped with suitable personal protective equipment.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation : Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Eye irritation.

Symptoms/effects after ingestion : None under normal conditions.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment : Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

Unsuitable extinguishing media : Do not use a heavy water stream.

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5.2. Specific hazards arising from the chemical

Fire hazard	: No fire hazard.
Explosion hazard	: No direct explosion hazard.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.
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For non-emergency personnel

Protective equipment	: Wear recommended personal protective equipment.
Emergency procedures	: Ventilate spillage area. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.

For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures	: Evacuate unnecessary personnel. Stop leak if safe to do so.
Environmental precautions	: Avoid release to the environment.

6.2. Methods and materials for containment and cleaning up

For containment	: Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.
Methods for cleaning up	: Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.
Other information	: Dispose of materials or solid residues at an authorized site.

For further information refer to section 13.

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear personal protective equipment. Do not breathe dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Avoid contact with skin and eyes.
Hygiene measures	: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.
Additional hazards when processed	: Not expected to present a significant hazard under anticipated conditions of normal use.

7.2. Conditions for safe storage, including incompatibilities

Technical measures	: Keep in a cool, well-ventilated place away from heat.
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Storage conditions : Store locked up. Store in a well-ventilated place. Keep container tightly closed.
Packaging materials : Always store product in container of same material as original container.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

Diphenylmethane 4,4'-diisocyanate (101-68-8)

USA - ACGIH® - Threshold Limit Values

Local name	Methylene bisphenyl isocyanate (MDI)
ACGIH® TLV® TWA	0.051 mg/m ³
	0.005 ppm
Remark (ACGIH®)	TLV® Basis: Resp sens
Regulatory reference	ACGIH 2025

USA - OSHA - Occupational Exposure Limits

Local name	Methylene bisphenyl isocyanate (MDI)
OSHA PEL C	0.2 mg/m ³
	0.02 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:

Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

Personal protective equipment symbol(s):



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SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Liquid
Color	: According to product specification
Odor	: Mild odour
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Explosion limits	: No data available
Particle characteristics	: No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified

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Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Inhalation:dust,mist: Harmful if inhaled.

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ATE US (dust, mist)	1.5 mg/l/4h

diphenylmethanediisocyanate,isomeres and homogues (9016-87-9)	
LD50 oral rat	> 10000 mg/kg (Rat, Literature study, Oral)
LD50 dermal rabbit	> 5000 mg/kg (Rabbit, Literature study, Dermal)
ATE US (gases)	4500 ppmV/4h
ATE US (vapors)	11 mg/l/4h
ATE US (dust, mist)	1.5 mg/l/4h

Diphenylmethane 4,4'-diisocyanate (101-68-8)	
LD50 oral rat	> 2000 mg/kg body weight (Rat, Male / female, Read-across, Oral, 14 day(s))
LD50 dermal rabbit	> 9400 mg/kg body weight (Equivalent or similar to OECD 402, 24 h, Rabbit, Male / female, Read-across, Dermal, 14 day(s))
ATE US (gases)	4500 ppmV/4h
ATE US (vapors)	11 mg/l/4h
ATE US (dust, mist)	1.5 mg/l/4h

Skin corrosion/irritation : Causes skin irritation.

diphenylmethanediisocyanate,isomeres and homogues (9016-87-9)	
pH	No data available in the literature

Serious eye damage/irritation : Causes serious eye irritation.

diphenylmethanediisocyanate,isomeres and homogues (9016-87-9)	
pH	No data available in the literature

Respiratory or skin sensitization : May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified

Carcinogenicity : Suspected of causing cancer.

diphenylmethanediisocyanate,isomeres and homogues (9016-87-9)	
IARC group	3 - Not classifiable

Diphenylmethane 4,4'-diisocyanate (101-68-8)	
IARC group	3 - Not classifiable

Reproductive toxicity : Not classified

STOT-single exposure : May cause respiratory irritation.

diphenylmethanediisocyanate,isomeres and homogues (9016-87-9)	
STOT-single exposure	May cause respiratory irritation.

Diphenylmethane 4,4'-diisocyanate (101-68-8)	
STOT-single exposure	May cause respiratory irritation.

STOT-repeated exposure : May cause damage to organs through prolonged or repeated exposure.

diphenylmethanediisocyanate,isomeres and homogues (9016-87-9)	
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.

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Diphenylmethane 4,4'-diisocyanate (101-68-8)	
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	: Not classified
diphenylmethanediisocyanate, isomeres and homogues (9016-87-9)	
Viscosity, kinematic	No data available in the literature
Diphenylmethane 4,4'-diisocyanate (101-68-8)	
Viscosity, kinematic	Not applicable (solid)
Symptoms/effects after inhalation	: Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Eye irritation.
Symptoms/effects after ingestion	: None under normal conditions.

SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general	: The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified

diphenylmethanediisocyanate, isomeres and homogues (9016-87-9)	
LC50 - Other aquatic organisms [1]	> 1000 mg/l (96 h, Literature study)
Diphenylmethane 4,4'-diisocyanate (101-68-8)	
LC50 - Fish [1]	> 3000 mg/l Source: ECHA

12.2. Persistence and degradability

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Persistence and degradability	Not rapidly degradable
diphenylmethanediisocyanate, isomeres and homogues (9016-87-9)	
Persistence and degradability	Not readily biodegradable in water.
Diphenylmethane 4,4'-diisocyanate (101-68-8)	
Persistence and degradability	Not readily biodegradable in water.

12.3. Bioaccumulative potential

diphenylmethanediisocyanate, isomeres and homogues (9016-87-9)	
BCF - Fish [1]	268 l/kg (BCFBAF v3.01, Estimated value, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	10 (Calculated, KOWWIN)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).
Diphenylmethane 4,4'-diisocyanate (101-68-8)	
BCF - Fish [1]	92 – 200 (OECD 305: Bioconcentration: Flow-Through Fish Test, 28 day(s), Cyprinus carpio, Flow-through system, Fresh water, Experimental value, GLP)

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Diphenylmethane 4,4'-diisocyanate (101-68-8)	
Partition coefficient n-octanol/water (Log Pow)	4.5 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method, 22 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

12.4. Mobility in soil

diphenylmethanediisocyanate, isomeres and homogues (9016-87-9)	
Surface tension	No data available in the literature
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	9.1 – 11 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Adsorbs into the soil.

Diphenylmethane 4,4'-diisocyanate (101-68-8)	
Surface tension	No data available in the literature
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	4.5 – 5.5 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Adsorbs into the soil.

12.5. Other adverse effects

Ozone : Not classified
Fluorinated greenhouse gases : No

SECTION 13 Disposal considerations

Regional waste regulation : Disposal must be done according to official regulations.
Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations : Disposal must be done according to official regulations.
Product/Packaging disposal recommendations : Disposal must be done according to official regulations.
Additional information : Do not re-use empty containers.
Ecological waste information : The waste of the product should be considered as hazardous as the product itself, with the likelihood of impacting the environment in the same way. Consider the handling and disposal of the waste as defined by the product itself.

SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
Not regulated	Not applicable	Not applicable	Not applicable
14.2. Proper Shipping Name			
Not regulated	Not applicable	Not applicable	Not applicable
14.3. Transport hazard class(es)			
Not regulated	Not applicable	Not applicable	Not applicable
14.4. Packing group			
Not regulated	Not applicable	Not applicable	Not applicable

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DOT	TDG	IMDG	IATA
14.5. Environmental hazards			
Not regulated	Not applicable	Not applicable	Not applicable
No supplementary information available			

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT

Not regulated

TDG

Not applicable

IMDG

Not applicable

IATA

Not applicable

SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

diphenylmethanediisocyanate, isomeres and homogues	CAS-No. 9016-87-9	≥ 30%
Diphenylmethane 4,4'-diisocyanate	CAS-No. 101-68-8	30 - 60*%

Diphenylmethane 4,4'-diisocyanate (101-68-8)

Listed on EPA Hazardous Air Pollutant (HAPS)
Listed on EPA HAPs Chronic Dose Response Assessment List - Carcinogens
Listed on EPA HAPs Acute Dose Response Assessment List – Exposure limits

CERCLA RQ	5000 lb
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15.2. International regulations

CANADA

diphenylmethanediisocyanate, isomeres and homogues (9016-87-9)

Listed on the Canadian DSL (Domestic Substances List)

Diphenylmethane 4,4'-diisocyanate (101-68-8)

Listed on the Canadian DSL (Domestic Substances List)

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EU-Regulations

No additional information available

National regulations

diphenylmethanediisocyanate, isomeres and homogues (9016-87-9)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Diphenylmethane 4,4'-diisocyanate (101-68-8)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Listed on EPA HAPs Chronic Dose Response Assessment List - Carcinogens

Listed on EPA HAPs Acute Dose Response Assessment List – Exposure limits

15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
diphenylmethanediisocyanate, isomeres and homogues(9016-87-9)	U.S. - New Jersey - Right to Know Hazardous Substance List
Diphenylmethane 4,4'-diisocyanate(101-68-8)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

Revision date : 4/1/2026
Issue date : 11/18/2024

Full text of hazard classes and H-statements	
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H332	Harmful if inhaled
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled
H335	May cause respiratory irritation
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.