

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 5/9/2024 Version: 1.0

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : 20-3237RCL

1.2. Recommended use and restrictions on use

Recommended use : Potting compound

Restrictions on use : Not to be used for any purpose other than the one the product was designed for

1.3. Supplier

Epoxies, Etc. 21 Starline Way Cranston, RI 02921 USA

T 401-946-5564 www.epoxies.com

1.4. Emergency telephone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation Category 2
H315
Causes skin irritation
Causes serious eye irritation
Causes serious eye irritation
Skin sensitization, Category 1
H317
May cause an allergic skin reaction
Hazardous to the aquatic environment – Chronic Hazard Category 2
H411
Toxic to aquatic life with long lasting effects

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)





Signal word (GHS US) : Warning

Hazard statements (GHS US) : H315 - Causes skin irritation

H317 - May cause an allergic skin reaction H319 - Causes serious eye irritation

H319 - Causes serious eye irritation
H411 - Toxic to aquatic life with long lasting effects

Precautionary statements (GHS US) : P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.

P264 - Wash hands, forearms and face thoroughly after handling.

P272 - Contaminated work clothing must not be allowed out of the workplace.

P273 - Avoid release to the environment.

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P302+P352 - If on skin: Wash with plenty of water.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

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P321 - Specific treatment (see supplemental first aid instruction on this label).

P332+P313 - If skin irritation occurs: Get medical advice/attention.

P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 - If eye irritation persists: Get medical advice/attention.

P362+P364 - Take off contaminated clothing and wash it before reuse.

P363 - Wash contaminated clothing before reuse.

P391 - Collect spillage.

P501 - Dispose of contents/container to hazardous or special waste collection point, in

accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

| Name | Product identifier | % | GHS US classification |
|------------------------------------|---------------------|-------|--|
| Bisphenol A diglycidyl ether resin | CAS-No.: 25068-38-6 | ≥ 60 | Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411 |
| Accelerating agent | CAS-No.: 100-51-6 | 1 – 5 | Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Inhalation), H332 Eye Irrit. 2, H319 |

Comments : Components not listed are either non-hazardous or are below reportable limits.

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs:

Get medical advice/attention.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

: Irritation. May cause an allergic skin reaction. Symptoms/effects after skin contact

Symptoms/effects after eye contact : Eye irritation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

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SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing

apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing

dust/fume/gas/mist/vapors/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer

to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal

protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed

out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands

after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

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20-3237RCL

No additional information available

Accelerating agent (100-51-6)

No additional information available

Bisphenol A diglycidyl ether resin (25068-38-6)

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):







SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Color : According to product specification

Odor : characteristic
Odor threshold : No data available
pH : No data available
Melting point : No data available
Freezing point : No data available

Boiling point : No data available
Flash point : No data available
Relative evaporation rate (butyl acetate=1) : No data available
Flammability (solid, gas) : Not applicable.
Vapor pressure : No data available
Relative vapor density at 20°C : No data available
Relative density : No data available

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Solubility : No data available Partition coefficient n-octanol/water (Log Pow) : No data available Auto-ignition temperature : No data available Decomposition temperature : No data available : No data available Viscosity, kinematic Viscosity, dynamic : No data available **Explosion limits** : No data available Explosive properties : No data available Oxidizing properties : No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified Acute toxicity (dermal) : Not classified Acute toxicity (inhalation) : Not classified

| Accelerating agent (100-51-6) | |
|-------------------------------|---|
| LD50 oral rat | 1620 mg/kg bw/day (Rat, Male, Experimental value, Oral, 14 day(s)) |
| LD50 oral | 1200 mg/kg |
| LD50 dermal rat | 2000 mg/kg |
| LD50 dermal rabbit | > 2000 mg/kg (EPA OTS 798.1100, Rabbit, Male / female, Experimental value, Dermal, 14 day(s)) |
| LD50 dermal | 2000 mg/kg |
| LC50 Inhalation - Rat | > 4.18 mg/l air (OECD 403: Acute Inhalation Toxicity, 4 h, Rat, Male / female, Experimental value, (maximum achievable concentration), Inhalation (aerosol), 14 day(s)) |

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| according to Federal Register / Vol. 77, No. 56 / Monday, March 26, 2012 / Rules and Regulations | | |
|--|--|--|
| Accelerating agent (100-51-6) | | |
| LC50 Inhalation - Rat (Dust/Mist) | 4.178 mg/l/4h | |
| LC50 Inhalation - Rat (Vapours) | > 4.178 mg/l | |
| ATE US (oral) | 1200 mg/kg body weight | |
| ATE US (dermal) | 2000 mg/kg body weight | |
| ATE US (gases) | 4500 ppmV/4h | |
| ATE US (vapors) | 11 mg/l/4h | |
| ATE US (dust, mist) | 4.178 mg/l/4h | |
| Bisphenol A diglycidyl ether resin (25068-38-0 | 6) | |
| LD50 oral | 11400 mg/kg | |
| LD50 dermal rat | > 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal)) | |
| ATE US (oral) | 11400 mg/kg body weight | |
| Skin corrosion/irritation : | Causes skin irritation. | |
| Accelerating agent (100-51-6) | | |
| рН | No data available in the literature | |
| Bisphenol A diglycidyl ether resin (25068-38- | 6) | |
| рН | No data available in the literature | |
| Serious eye damage/irritation : | Causes serious eye irritation. | |
| Accelerating agent (100-51-6) | | |
| рН | No data available in the literature | |
| Bisphenol A diglycidyl ether resin (25068-38- | 6) | |
| рН | No data available in the literature | |
| | May cause an allergic skin reaction. | |
| | Not classified | |
| | Not classified | |
| Bisphenol A diglycidyl ether resin (25068-38- | T | |
| NOAEL (chronic,oral,animal/male,2 years) | 15 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information) | |
| NOAEL (chronic,oral,animal/female,2 years) | 100 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information) | |
| | Not classified | |
| 3 1 | Not classified Not classified | |
| Accelerating agent (100-51-6) | THE GLOSINGS | |
| NOAEL (oral,rat,90 days) | 400 mg/kg body weight Animal: rat, Guideline: other:OECD Guideline 451 (Carcinogenicity Studies) | |
| | | |

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| Bisphenol A diglycidyl ether resin (250 | 068-38-6) |
|--|--|
| NOAEL (oral,rat,90 days) | 50 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents), Guideline: EPA OPPTS 870.3100 (90-Day Oral Toxicity in Rodents), Guideline: EU Method B.26 (Sub-Chronic Oral Toxicity Test: Repeated Dose 90-Day Oral Toxicity Study in Rodents), Guideline: other:japanese MITI guidelines for toxicity testing of chemicals |
| Aspiration hazard Viscosity, kinematic | : Not classified : No data available |
| Accelerating agent (100-51-6) | |
| Viscosity, kinematic | No data available in the literature |
| Bisphenol A diglycidyl ether resin (250 | 068-38-6) |
| Viscosity, kinematic | No data available in the literature |
| Symptoms/effects after skin contact Symptoms/effects after eye contact | : Irritation. May cause an allergic skin reaction. : Eye irritation. |

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Toxic to aquatic life with long lasting effects.

| Accelerating agent (100-51-6) | | |
|--|--|--|
| LC50 - Fish [1] | 460 mg/l (EPA OPP 72-1, 96 h, Pimephales promelas, Static system, Fresh water, Experimental value, Nominal concentration) | |
| EC50 - Crustacea [1] | 230 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Fresh water, Experimental value, Locomotor effect) | |
| EC50 72h - Algae [1] | 770 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum) | |
| EC50 72h - Algae [2] | 500 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum) | |
| ErC50 algae | 770 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, GLP) | |
| NOEC (chronic) | 51 mg/l Test organisms (species): Daphnia magna Duration: '21 d' | |
| NOEC chronic crustacea | 51 mg/l | |
| Bisphenol A diglycidyl ether resin (25068-38-6 | 6) | |
| LC50 - Fish [1] | 1.3 mg/l (96 h, Pisces, Literature study) | |
| EC50 - Crustacea [1] | 2 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Nominal concentration) | |
| EC50 72h - Algae [1] | 9.4 mg/l (EPA 660/3 - 75/009, Selenastrum capricornutum, Static system, Fresh water, Experimental value, Biomass) | |
| EC50 72h - Algae [2] | > 11 mg/l Test organisms (species): Scenedesmus capricornutum | |
| LOEC (chronic) | 1 mg/l Test organisms (species): Daphnia magna Duration: '21 d' | |
| NOEC (chronic) | 0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d' | |

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12.2. Persistence and degradability

| Accelerating agent (100-51-6) | | |
|--|--|--|
| Persistence and degradability Biodegradable in the soil. Readily biodegradable in water. | | |
| Bisphenol A diglycidyl ether resin (25068-38-6) | | |
| Not rapidly degradable | | |
| Persistence and degradability Not readily biodegradable in water. | | |

12.3. Bioaccumulative potential

| Accelerating agent (100-51-6) | | |
|--|--|--|
| BCF - Fish [1] | 1.37 l/kg (BCFBAF v3.01, Estimated value) | |
| Partition coefficient n-octanol/water (Log Pow) | 1 – 1.1 (Experimental value, 20 °C) | |
| Bioaccumulative potential Low potential for bioaccumulation (Log Kow < 4). | | |
| Bisphenol A diglycidyl ether resin (25068-38-6) | | |
| Partition coefficient n-octanol/water (Log Pow) | 3 (Estimated value, 25 °C) | |
| Bioaccumulative potential | Low potential for bioaccumulation (Log Kow < 4). | |

12.4. Mobility in soil

| Accelerating agent (100-51-6) | | |
|--|---|--|
| Surface tension | 39 mN/m (20 °C) | |
| Organic Carbon Normalized Adsorption Coefficient (Log Koc) | 1.122 – 1.332 (log Koc, SRC PCKOCWIN v2.0, QSAR) | |
| Ecology - soil | Highly mobile in soil. | |
| Bisphenol A diglycidyl ether resin (25068-38-6) | | |
| Surface tension | 59 mN/m (20 °C, 0.09 g/l) | |
| Ecology - soil | No (test)data on mobility of the substance available. | |

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

| DOT | TDG | IMDG | IATA |
|-----------------|--------|------|------|
| 14.1. UN number | | | |
| Not applicable | UN3082 | 3082 | 3082 |

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| DOT | TDG | IMDG | IATA | |
|--------------------------------------|--|--|--|--|
| 14.2. Proper Shipping Name | | | | |
| Not applicable | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)) | Environmentally hazardous substance, liquid, n.o.s. (reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)) | |
| 14.3. Transport hazard class(es | 5) | | | |
| Not applicable | 9 | 9 | 9 | |
| | ************************************** | | ************************************** | |
| 14.4. Packing group | 14.4. Packing group | | | |
| Not applicable | III | III | III | |
| 14.5. Environmental hazards | | | | |
| Not applicable | Dangerous for the environment: Yes | Dangerous for the environment: Yes Marine pollutant: Yes | Dangerous for the environment: Yes | |
| No supplementary information availal | ple | | | |

14.6. Special precautions for user

DOT

No data available

TDG

UN-No. (TDG) : UN3082

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TDG Special Provisions

- : 16 (1) The technical name of at least one of the most dangerous substances that predominantly contributes to the danger or dangers posed by the dangerous goods must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(ii)(A). The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3).
 - (2) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical name:
- (a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S;
- (b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S;
- (c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S;
- (d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S; or
- (e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S.
- (3) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a small means of containment:
- (a) UN2814, INFECTIOUS SUBSTANCE, AFFECTING HUMANS; or
- (b) UN2900, INFECTIOUS SUBSTANCE, AFFECTING ANIMALS,99 (1) Mixtures of solids that are not dangerous goods and liquids or solids that are UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, may be offered for transport, handled or transported as UN3077 if there is no visible liquid when the dangerous goods are loaded into a means of containment and during transport.
- (2) These Regulations, except for Parts 1 and 2, do not apply to the offering for transport, handling or transport of less than 450 kg of UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or less than 450 L of UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, on a road vehicle or a railway vehicle. The dangerous goods must be contained in one or more small means of containment designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no release of the dangerous goods that could endanger public safety.

Explosive Limit and Limited Quantity Index : 5 L
Excepted quantities (TDG) : E1
Emergency Response Guide (ERG) Number : 171

IMDG

Special provision (IMDG) : 274, 335, 969

Limited quantities (IMDG) : 5 L

Excepted quantities (IMDG) : E1

Packing instructions (IMDG) : LP01, P001

Packing provisions (IMDG) : PP1

IBC packing instructions (IMDG) : IBC03

Tank instructions (IMDG) : T4

Tank special provisions (IMDG) : TP1, TP29

EmS-No. (Fire) : F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE

EmS-No. (Spillage) : S-F - SPILLAGE SCHEDULE Foxtrot - WATER-SOLUBLE MARINE POLLUTANTS

Stowage category (IMDG) : A

IATA

PCA Excepted quantities (IATA) : E1
PCA Limited quantities (IATA) : Y964
PCA limited quantity max net quantity (IATA) : 30kgG
PCA packing instructions (IATA) : 964
PCA max net quantity (IATA) : 450L
CAO packing instructions (IATA) : 964
CAO max net quantity (IATA) : 450L

Special provision (IATA) : A97, A158, A197, A215

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ERG code (IATA) : 9L

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

15.2. International regulations

CANADA

Accelerating agent (100-51-6)

Listed on the Canadian DSL (Domestic Substances List)

Bisphenol A diglycidyl ether resin (25068-38-6)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Accelerating agent (100-51-6)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

| Component | State or local regulations |
|------------------------------|---|
| Accelerating agent(100-51-6) | U.S Massachusetts - Right To Know List; U.S Pennsylvania - RTK (Right to Know) List |

SECTION 16: Other information

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| Full text of H | Full text of H-phrases | |
|----------------|---|--|
| H302 | Harmful if swallowed | |
| H315 | Causes skin irritation | |
| H317 | May cause an allergic skin reaction | |
| H319 | Causes serious eye irritation | |
| H332 | Harmful if inhaled | |
| H411 | Toxic to aquatic life with long lasting effects | |

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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.