

### SECTION 1 Identification

#### 1.1. Product identifier

Product form : Mixture  
Product name : 20-3004RHVBK

#### 1.2. Other means of identification

No additional information available

#### 1.3. Recommended use of the chemical and restrictions on use

Recommended use : Potting compound  
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

#### 1.4. Supplier's details

Epoxies, Etc.  
21 Starline Way  
Cranston, RI 02921  
USA  
T 401-946-5564  
[www.epoxies.com](http://www.epoxies.com)

#### 1.5. Emergency phone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

### SECTION 2 Hazard Identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Skin corrosion/irritation, Category 2	H315	Causes skin irritation.
Serious eye damage/eye irritation, Category 2	H319	Causes serious eye irritation.
Skin sensitization, Category 1	H317	May cause an allergic skin reaction.
Hazardous to the aquatic environment — Chronic Hazard, Category 2	H411	Toxic to aquatic life with long lasting effects.

Full text of H statements : see section 16

#### 2.2. Label elements

##### GHS US labeling

Hazard pictograms (GHS US)



Signal word (GHS US)

: Warning

Hazard statements (GHS US)

: H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H319 - Causes serious eye irritation  
H411 - Toxic to aquatic life with long lasting effects  
Precautionary statements (GHS US)  
: P261 - Avoid breathing dust, fume, gas, mist, vapors, spray.  
P264 - Wash hands, forearms and face thoroughly after handling.  
P272 - Contaminated work clothing must not be allowed out of the workplace.  
P273 - Avoid release to the environment.  
P280 - Wear protective gloves.

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P302+P352 - If on skin: Wash with plenty of water.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P321 - Specific treatment (see supplemental first aid instruction on this label).  
P333+P313 - If skin irritation or rash occurs: Get medical advice or attention.  
P337+P313 - If eye irritation persists: Get medical advice or attention.  
P362+P364 - Take off contaminated clothing and wash it before reuse.  
P391 - Collect spillage.  
P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

### 2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

### 2.4. Hazards not otherwise classified

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

### 2.5. Unknown acute toxicity

No additional information available

## SECTION 3 Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
Bisphenol A diglycidyl ether resin	CAS-No.: 25068-38-6	≥ 60	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411

Comments : Components not listed are either non-hazardous or are below reportable limits.  
\*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret  
Full text of hazard classes and H-statements : see section 16

## SECTION 4 First aid measures

### 4.1. Description of necessary first-aid measures

First-aid measures general : If you feel unwell, seek medical advice.  
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.  
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.  
First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

### 4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation : None under normal conditions.  
Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.  
Symptoms/effects after eye contact : Eye irritation.

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Symptoms/effects after ingestion : None under normal conditions.

### 4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment : Treat symptomatically.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.  
Unsuitable extinguishing media : Do not use a heavy water stream.

### 5.2. Specific hazards arising from the chemical

Fire hazard : No fire hazard.  
Explosion hazard : No direct explosion hazard.  
Hazardous decomposition products in case of fire : Toxic fumes may be released.

### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.  
Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6 Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.

#### For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.  
Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.

#### For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".  
Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.  
Environmental precautions : Avoid release to the environment.

### 6.2. Methods and materials for containment and cleaning up

For containment : Collect spillage. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.  
Methods for cleaning up : Take up liquid spill into absorbent material.  
Other information : Dispose of materials or solid residues at an authorized site.

For further information refer to section 13

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### SECTION 7 Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling	: Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray.
Hygiene measures	: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.
Additional hazards when processed	: Not expected to present a significant hazard under anticipated conditions of normal use.

#### 7.2. Conditions for safe storage, including incompatibilities

Technical measures	: Keep in a cool, well-ventilated place away from heat.
Storage conditions	: Keep cool. Protect from sunlight.
Packaging materials	: Store always product in container of same material as original container.

### SECTION 8 Exposure controls/personal protection

#### 8.1. Control parameters

No additional information available

#### 8.2. Appropriate engineering controls

Appropriate engineering controls	: Ensure good ventilation of the work station.
Environmental exposure controls	: Avoid release to the environment.

#### 8.3. Individual protection measures, such as personal protective equipment

##### Personal protective equipment:

Wear recommended personal protective equipment.

<b>Hand protection:</b>
Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear
<b>Eye protection:</b>
Safety glasses
<b>Skin and body protection:</b>
Wear suitable protective clothing
<b>Respiratory protection:</b>
In case of insufficient ventilation, wear suitable respiratory equipment

##### Personal protective equipment symbol(s):



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### SECTION 9 Physical and chemical properties

#### 9.1. Basic physical and chemical properties

Physical state	: Liquid
Color	: According to product specification
Odor	: Mild odour
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Explosion limits	: No data available
Particle characteristics	: No data available

#### Bisphenol A diglycidyl ether resin

Particle characteristics	No data available
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#### 9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

### SECTION 10 Stability and reactivity

#### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

#### 10.2. Chemical stability

Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

#### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

#### 10.5. Incompatible materials

No additional information available

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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### SECTION 11 Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified  
Acute toxicity (dermal) : Not classified  
Acute toxicity (inhalation) : Not classified

#### Bisphenol A diglycidyl ether resin (25068-38-6)

LD50 oral rat	> 2000 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
LD50 oral	11400 mg/kg
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
ATE US (oral)	11400 mg/kg body weight

Skin corrosion/irritation : Causes skin irritation.

#### Bisphenol A diglycidyl ether resin (25068-38-6)

pH	No data available in the literature
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Serious eye damage/irritation : Causes serious eye irritation.

#### Bisphenol A diglycidyl ether resin (25068-38-6)

pH	No data available in the literature
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Respiratory or skin sensitization : May cause an allergic skin reaction.  
Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

#### Bisphenol A diglycidyl ether resin (25068-38-6)

NOAEL (chronic,oral,animal/male,2 years)	15 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)
NOAEL (chronic,oral,animal/female,2 years)	100 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)

Reproductive toxicity : Not classified  
STOT-single exposure : Not classified  
STOT-repeated exposure : Not classified

#### Bisphenol A diglycidyl ether resin (25068-38-6)

NOAEL (oral,rat,90 days)	50 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents), Guideline: EPA OPPTS 870.3100 (90-Day Oral Toxicity in Rodents), Guideline: EU Method B.26 (Sub-Chronic Oral Toxicity Test: Repeated Dose 90-Day Oral Toxicity Study in Rodents), Guideline: other:japanese MITI guidelines for toxicity testing of chemicals
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Aspiration hazard : Not classified

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Viscosity, kinematic	No data available
Bisphenol A diglycidyl ether resin (25068-38-6)	
Viscosity, kinematic	No data available in the literature
Symptoms/effects after inhalation	: None under normal conditions.
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Eye irritation.
Symptoms/effects after ingestion	: None under normal conditions.

## SECTION 12 Ecological information

### 12.1. Ecotoxicity

Ecology - general	: Toxic to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified

Bisphenol A diglycidyl ether resin (25068-38-6)	
LC50 - Fish [1]	1.3 mg/l (96 h, Pisces, Literature study)
EC50 - Crustacea [1]	2 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Nominal concentration)
EC50 72h - Algae [1]	9.4 mg/l (EPA 660/3 - 75/009, Selenastrum capricornutum, Static system, Fresh water, Experimental value, Biomass)
EC50 72h - Algae [2]	> 11 mg/l Test organisms (species): Scenedesmus capricornutum
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

### 12.2. Persistence and degradability

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Persistence and degradability	Not rapidly degradable
Bisphenol A diglycidyl ether resin (25068-38-6)	
Persistence and degradability	Not readily biodegradable in water.

### 12.3. Bioaccumulative potential

Bisphenol A diglycidyl ether resin (25068-38-6)	
Partition coefficient n-octanol/water (Log Pow)	3 (Estimated value, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

### 12.4. Mobility in soil

Bisphenol A diglycidyl ether resin (25068-38-6)	
Surface tension	59 mN/m (20 °C, 0.09 g/l)
Ecology - soil	No (test)data on mobility of the substance available.

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### 12.5. Other adverse effects

Ozone : Not classified  
Fluorinated greenhouse gases : No

### SECTION 13 Disposal considerations

Regional waste regulation : Disposal must be done according to official regulations.  
Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.  
Sewage disposal recommendations : Disposal must be done according to official regulations.  
Product/Packaging disposal recommendations : Disposal must be done according to official regulations.  
Additional information : Do not re-use empty containers.

### SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
<b>14.1. UN number</b>			
Not regulated for transport			
<b>14.2. Proper Shipping Name</b>			
Not regulated	Not regulated	Not regulated	Not regulated
<b>14.3. Transport hazard class(es)</b>			
Not regulated	Not regulated	Not regulated	Not regulated
<b>14.4. Packing group</b>			
Not regulated	Not regulated	Not regulated	Not regulated
<b>14.5. Environmental hazards</b>			
Not regulated	Not regulated	Not regulated	Not regulated
No supplementary information available			

### 14.6. Transport in bulk

Not applicable

### 14.7. Special precautions for user

#### DOT

Not regulated

#### TDG

Not regulated

#### IMDG

Not regulated

#### IATA

Not regulated



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### SECTION 15 Regulatory information

#### 15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

#### 15.2. International regulations

##### CANADA

##### Bisphenol A diglycidyl ether resin (25068-38-6)

Listed on the Canadian DSL (Domestic Substances List)

##### EU-Regulations

No additional information available

##### National regulations

No additional information available

#### 15.3. State regulations



##### WARNING:

This product can expose you to Carbon black (airborne, unbound particles of respirable size), which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

### SECTION 16 Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Issue date : 3/12/2025

#### Full text of hazard classes and H-statements

H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H411	Toxic to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.